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DIPHENYLAZETIDINONE DERIVATIVES FOR TREATING DISORDERS OF THE LIPID METABOLISM

This invention relates to 2-azetidinone derivatives, or pharmaceutically acceptable salts, solvates, solvates of such salts and prodrugs thereof. These 2-azetidinones possess cholesterol absorption inhibitory activity and are accordingly of value in the treatment of disease states associated with hyperlipidaemic conditions. They are therefore useful in methods of treatment of a warm-blooded animal, such as man. The invention also relates to processes for the manufacture of said 2-azetidinone derivatives, to pharmaceutical compositions containing them and to their use in the manufacture of medicaments to inhibit cholesterol absorption in a warm-blooded animal, such as man. A further aspect of this invention relates to the use of the compounds of the invention in the treatment of dyslipidemic conditions.

Atherosclerotic coronary artery disease is a major cause of death and morbidity in the western world as well as a significant drain on healthcare resources. It is well-known that hyperlipidaemic conditions associated with elevated concentrations of total cholesterol and low density lipoprotein (LDL) cholesterol are major risk factors for cardiovascular atherosclerotic disease (for instance "Coronary Heart Disease: Reducing the Risk; a Worldwide View" Assman G., Carmena R. Cullen P. et al; Circulation 1999, 100, 1930-1938 and "Diabetes and Cardiovascular Disease: A Statement for Healthcare Professionals from the 20 American Heart Association" Grundy S, Benjamin I., Burke G., et al; Circulation, 1999, 100, 1134-46).

The concentration of plasma cholesterol depends on the integrated balance of endogenous and exogenous pathways of cholesterol metabolism. In the endogenous pathway, cholesterol is synthesized by the liver and extra hepatic tissues and enters the circulation as lipoproteins or is secreted into bile. In the exogenous pathway cholesterol from dietary and biliary sources is absorbed in the intestine and enters the circulation as component of chylomicrons. Alteration of either pathway will affect the plasma concentration of cholesterol.

The precise mechanism by which cholesterol is absorbed from the intestine is however not clear. The original hypothesis has been that cholesterol is crossing the intestine by unspecific diffusion. But more recent studies are suggesting that there are specific transporters involved in the intestinal cholesterol absorption. (See for instance New molecular targets for cholesterol-lowering therapy Izzat, N.N., Deshazer, M.E. and Loose-Mitchell D.S. JPET 293:315-320, 2000.)

A clear association between reduction of total cholesterol and (LDL) cholesterol and decreased instance of coronary artery disease has been established, and several classes of pharmaceutical agents are used to control serum cholesterol. There major options to regulate plasma cholesterol include (i) blocking the synthesis of cholesterol by agents such as

5 HMG-CoA reductase inhibitors, for example statins such as simvastatin and fluvastatin, which also by up-regulation of LDL-receptors will promote the cholesterol removal from the plasma; (ii) blocking the bile acid reabsorption by specific agents resulting in increased bile acid excretion and synthesis of bile acids from cholesterol with agents such as bile acid binders, such as resins e.g. cholestyramine and cholestipol; and (iii) by blocking the intestinal uptake of cholesterol by selective cholesterol absorption inhibitors. High density lipoprotein (HDL) elevating agents such as fibrates and nicotinic acid analogues have also been employed.

Even with the current diverse range of therapeutic agents, a significant proportion of the hypercholesterolaemic population is unable to reach target cholesterol levels, or drug interactions or drug safety preclude the long term use needed to reach the target levels.

Therefore there is still a need to develop additional agents that are more efficacious and are better tolerated.

Compounds possessing such cholesterol absorption inhibitory activity have been described, see for instance the compounds described in WO 93/02048, WO 94/17038, WO 95/08532, WO 95/26334, WO 95/35277, WO 96/16037, WO 96/19450, WO 97/16455, WO 02/50027, WO 02/50060, WO 02/50068, WO 02/50090, WO 02/66464, US 5756470, US 5767115 and US RE37721.

The present invention is based on the discovery that certain benzothiazepine and benzothiadiazepine compounds surprisingly inhibit cholesterol absorption. Such properties are expected to be of value in the treatment of disease states associated with hyperlipidaemic conditions. The compounds of the present invention are not disclosed in any of the above applications and we have surprisingly found that these compound possess beneficial efficacious, metabolic and toxicological profiles that make them particularly suitable for in vivo administration to a warm blooded animal, such as man. In particular certain compounds of the present invention have a low degree of absorption compared to the compounds of the prior art whilst retaining their ability to inhibit cholesterol absorption.

Accordingly there is provided a compound of formula (I):

$$(R^{1})_{b} \xrightarrow{A} X \xrightarrow{Y} \underbrace{(R^{7})_{d}}_{(R^{6})_{c}} \underbrace{(R^{9})_{c}}_{R^{10}} \underbrace{(R^{11})_{m}^{R^{12}}}_{R^{13}}$$

wherein:

Ring A is selected from phenyl or thienyl;

5 X is selected from $-CR^2R^3$ -, -O-, $-NR^*$ - and $-S(O)_a$ -; wherein R^* is hydrogen or C_{1-6} alkyl, and a is 0-2;

Y is selected from -CR⁴R⁵-, -O-, -NR^z- and -S(O)_a-; wherein R^z is hydrogen or C_{1-6} alkyl, and a is 0-2; wherein there is at least one -CR²R³- or -CR⁴R⁵- group;

R¹ is independently selected from halo, hydroxy, C₁₋₆alkyl, C₁₋₆alkoxy and

10 C₁₋₆alkylS(O)_a wherein a is 0 to 2; wherein R¹ is independently optionally substituted on carbon by one or more halo, C₁₋₆alkoxy and hydroxy;

b is 0-3; wherein the values of R¹ may be the same or different;

R² and R³ are independently selected from hydrogen, hydroxy, C_{1.6}alkyl, C_{1.6}alkoxy and C_{1.6}alkanoyloxy; wherein R² and R³ may be independently optionally substituted on carbon by one or more halo or hydroxy; or R² and R³ together form an oxo group;

R⁴ and R⁵ are independently selected from hydrogen, hydroxy, C₁₋₆alkyl, C₁₋₆alkoxy and C₁₋₆alkanoyloxy; or R⁴ and R⁵ together form an oxo group;

 R^6 is independently selected from halo, nitro, cyano, hydroxy, amino, carboxy, formyl, carbamoyl, carbamoyloxy, mercapto, sulphamoyl, C_{1-6} alkyl, C_{2-6} alkenyl,

- 20 C₂₋₆alkenyloxy, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)2amino, C₁₋₆alkanoylamino, C₁₋₆alkanoyl-N-(C₁₋₆alkyl)amino, C₁₋₆alkylsulphonyl-N-(C₁₋₆alkyl)amino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)2carbamoyl, N-(C₁₋₆alkyl)2carbamoyloxy, C₁₋₆alkylS(O)a wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, C₁₋₆alkoxycarbonylamino,
- 25 C₁₋₆alkoxycarbonyl-N-(C₁₋₆alkyl)amino, C₁₋₆alkoxycarbonyloxy, C₁₋₆alkoxycarbonylamino, ureido, N'-(C₁₋₆alkyl)ureido, N-(C₁₋₆alkyl)ureido, N',N'-(C₁₋₆alkyl)₂ureido, N'-(C₁₋₆alkyl)-N-(C₁₋₆alkyl)ureido, N',N'-(C₁₋₆alkyl)₂-N-(C₁₋₆alkyl)ureido,

N-(C₁₋₆alkyl)sulphamoyl, N,N-(C₁₋₆alkyl)₂sulphamoyl and phenyl; wherein R⁷ is independently optionally substituted on carbon by one or more halo, C₁₋₆alkoxy, hydroxy, amino, carboxy, C₁₋₆alkoxycarbonyl, carbamoyl, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkanoylamino, C₁₋₆alkanoyl-N-(C₁₋₆alkyl)amino, phenyl, phenoxy, benzoyl, phenylC₁₋₆alkyl and phenylC₁₋₆alkoxy;

c is 0-5; wherein the values of R⁶ may be the same or different;

R⁷ is independently selected from halo, hydroxy, cyano, carbamoyl, ureido, amino, nitro, carboxy, carbamoyl, mercapto, sulphamoyl, trifluoromethyl, trifluoromethoxy, methyl, ethyl, methoxy, ethoxy, vinyl, allyl, ethynyl, methoxycarbonyl, formyl, acetyl, formamido, acetylamino, acetoxy, methylamino, dimethylamino, N-methylcarbamoyl, NN-dimethylcarbamoyl, methylthio, methylsulphinyl, mesyl, N-methylsulphamoyl and N,N-dimethylsulphamoyl;

d is 0-4; wherein the values of R⁷ may be the same or different;

R⁹ is hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R⁹ may be optionally substituted on carbon by one or more substituents selected from R²³; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R²⁴:

R¹⁰ is hydrogen or C₁₋₄alkyl;

R¹¹ and R¹² are independently selected from hydrogen, C₁₋₄alkyl, carbocyclyl or
20 heterocyclyl; or R¹¹ and R¹² together form C₂₋₆alkylene; wherein R¹¹ and R¹² or R¹¹ and R¹²
together may be independently optionally substituted on carbon by one or more substituents
selected from R²⁵; and wherein if said heterocyclyl contains an -NH- moiety, that nitrogen
may be optionally substituted by one or more R²⁶;

R¹³ is hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R¹³ may be optionally substituted on carbon by one or more substituents selected from R²⁷; and wherein if said heterocyclyl contains an -NH- moiety, that nitrogen may be optionally substituted by one or more R²⁸;

R¹⁴ is hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkoxy, C₁₋₁₀alkoxycarbonyl, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino,

N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, C₁₋₁₀alkoxycarbonylamino, carbocyclyl, carbocyclylC₁₋₁₀alkyl, heterocyclyl, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_e-R²⁹-(C₁₋₁₀alkylene)_f-, heterocyclyl-(C₁₋₁₀alkylene)_g-R³⁰-(C₁₋₁₀alkylene)_h-, carboxy, sulpho, sulphino, phosphono, -P(O)(OR³¹)(OR³²), -P(O)(OH)(OR³¹), -P(O)(OH)(R³¹) or -P(O)(OR³¹)(R³²) wherein R³¹ and R³² are independently selected from C₁₋₆alkyl; wherein R¹⁴ may be optionally substituted on carbon by one or more substituents selected from R³³; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R³⁴; or R¹⁴ is a group of formula (IA):

(IA)

wherein:

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Z is $-N(R^{35})$ -, $-N(R^{35})C(O)$ -, -O-, and $-S(O)_a$ -; wherein a is 0-2 and R^{35} is hydrogen or $C_{1.4}$ alkyl;

R¹⁵ is hydrogen or C₁₋₄alkyl;

R¹⁶ and R¹⁷ are independently selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)_a

20 wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)sulphamoyl, N,N-(C₁₋₆alkyl)₂sulphamoyl, carbocyclyl, heterocyclyl, sulpho, sulphino, amidino, phosphono, -P(O)(OR³⁶)(OR³⁷), -P(O)(OH)(OR³⁶), -P(O)(OH)(R³⁶) or -P(O)(OR³⁶)(R³⁷), wherein R³⁶ and R³⁷ are independently selected from C₁₋₆alkyl; wherein R¹⁶ and R¹⁷ may be independently optionally substituted on carbon by one or more substituents selected from R³⁸; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R³⁹;

R¹⁸ is selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkoxy, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, C₁₋₁₀alkoxycarbonyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl,

N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino,
N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, carbocyclyl, carbocyclylC₁₋₁₀alkyl, heterocyclyl,
heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_e-R⁴⁰-(C₁₋₁₀alkylene)_f or
heterocyclyl-(C₁₋₁₀alkylene)_g-R⁴¹-(C₁₋₁₀alkylene)_h-, carboxy, sulpho, sulphino, phosphono,
-P(O)(OR⁴²)(OR⁴³), -P(O)(OH)(OR⁴²), -P(O)(OH)(R⁴²) or -P(O)(OR⁴²)(R⁴³) wherein R⁴² and
R⁴³ are independently selected from C₁₋₆alkyl; wherein R¹⁸ may be optionally substituted on
carbon by one or more substituents selected from R⁴⁴; and wherein if said heterocyclyl
contains an -NH- group, that nitrogen may be optionally substituted by a group selected from
R⁴⁵; or R¹⁸ is a group of formula (IB):

$$\begin{array}{c|c}
R^{20} & O \\
R & J_z & N \\
R^{19} & R^{19}
\end{array}$$
(IB)

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wherein:

R¹⁹ is selected from hydrogen or C₁₋₄alkyl;

R²⁰ is selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carboxy,

15 carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy,

C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino,

C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)₂

wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)sulphamoyl,

N,N-(C₁₋₆alkyl)₂sulphamoyl, carbocyclyl, heterocyclyl, sulpho, sulphino, amidino, phosphono,

20 -P(O)(OR⁴⁶)(OR⁴⁷), -P(O)(OH)(OR⁴⁶), -P(O)(OH)(R⁴⁶) or -P(O)(OR⁴⁶)(R⁴⁷), wherein R⁴⁶ and

R⁴⁷ are independently selected from C₁₋₆alkyl; where R²⁰ may be independently optionally

substituted on carbon by one or more substituents selected from R⁴⁸; and wherein if said

heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group

selected from R⁴⁹;

R²¹ is selected from halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkoxy, C₁₋₁₀alkoxycarbonyl, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)₃sulphamoylamino, C₁₋₁₀alkyl)₂sulphamoylamino, carbocyclyl,

carbocyclyl-(C₁₋₁₀alkyl, heterocyclyl, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_e-R⁵⁰-(C₁₋₁₀alkylene)_f-, heterocyclyl-(C₁₋₁₀alkylene)_g-R⁵¹-(C₁₋₁₀alkylene)_h-, carboxy, sulpho, sulphino, phosphono, -P(O)(OR⁵²)(OR⁵³), -P(O)(OH)(OR⁵²), -P(O)(OH)(R⁵²) or -P(O)(OR⁵³)(R⁵³) wherein R⁵² and R⁵³ are independently selected from C₁₋₆alkyl; wherein R²¹ may be independently optionally substituted on carbon by one or more R⁵⁴; and wherein if said heterocyclyl contains an -NH-group, that nitrogen may be optionally substituted by a group selected from R⁵⁵;

p is 1-3; wherein the values of R¹⁶ may be the same or different; q is 0-1;

10 r is 0-3; wherein the values of R¹⁷ may be the same or different;
m is 0-2; wherein the values of R¹³ may be the same or different;
n is 1-2; wherein the values of R⁹ may be the same or different;
z is 0-3; wherein the values of R²⁰ may be the same or different;
R²³, R²⁵, R²⁷, R³³, R³⁸, R⁴⁴, R⁴⁸ and R⁵⁴ are independently selected from halo, nitro,

15 cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkoxy, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, C₁₋₁₀alkoxycarbonyl, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl,

20 N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino, N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, C₁₋₁₀alkoxycarbonylamino, carbocyclyl, carbocyclylC₁₋₁₀alkyl, heterocyclyl, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_e-R⁵⁶-(C₁₋₁₀alkylene)_f-, heterocyclyl-(C₁₋₁₀alkylene)_g-R⁵⁷-(C₁₋₁₀alkylene)_h-, carboxy, sulpho, sulphino, amidino,

phosphono, -P(O)(OR⁵⁸)(OR⁵⁹), -P(O)(OH)(OR⁵⁸), -P(O)(OH)(R⁵⁸) or -P(O)(OR⁵⁹)(R⁵⁹), wherein R⁵⁸ and R⁵⁹ are independently selected from C₁₋₆alkyl; wherein R²³, R²⁵, R²⁷, R³³, R³⁸, R⁴⁴, R⁴⁸ and R⁵⁴ may be independently optionally substituted on carbon by one or more R⁶⁰; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R⁶¹;

R²⁴, R²⁶, R²⁸, R³⁴, R³⁹, R⁴⁵, R⁴⁹, R⁵⁵ and R⁶¹ are independently selected from C₁₋₆alkyl, C₁₋₆alkanoyl, C₁₋₆alkylsulphonyl, sulphamoyl, N-(C₁₋₆alkyl)sulphamoyl, N,N-(C₁₋₆alkyl)₂sulphamoyl, C₁₋₆alkoxycarbonyl, carbamoyl, N-(C₁₋₆alkyl)₂carbamoyl, benzyl, phenethyl, benzoyl, phenylsulphonyl and phenyl;

 R^{29} , R^{30} , R^{40} , R^{41} , R^{50} , R^{51} , R^{56} and R^{57} are independently selected from -O-, -NR⁶²-, -S(O)_x-, -NR⁶²C(O)NR⁶³-, -NR⁶²C(S)NR⁶³-, -OC(O)N=C-, -NR⁶²C(O)- or -C(O)NR⁶²-; wherein R^{62} and R^{63} are independently selected from hydrogen or C_{1-6} alkyl, and x is 0-2;

R⁶⁰ is selected from halo, hydroxy, cyano, carbamoyl, ureido, amino, nitro, carboxy, carbamoyl, mercapto, sulphamoyl, trifluoromethyl, trifluoromethoxy, methyl, ethyl, methoxy, ethoxy, vinyl, allyl, ethynyl, methoxycarbonyl, formyl, acetyl, formamido, acetylamino, acetoxy, methylamino, dimethylamino, N-methylcarbamoyl, N,N-dimethylcarbamoyl, methylthio, methylsulphinyl, mesyl, N-methylsulphamoyl and N,N-dimethylsulphamoyl; and

e, f, g and h are independently selected from 0-2;or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

In this specification the term "alkyl" includes both straight and branched chain alkyl groups but references to individual alkyl groups such as "propyl" are specific for the straight chain version only. For example, "C₁₋₁₀alkyl", "C₁₋₆alkyl" and "C₁₋₄alkyl" include propyl, isopropyl and t-butyl. However, references to individual alkyl groups such as 'propyl' are specific for the straight chained version only and references to individual branched chain alkyl groups such as 'isopropyl' are specific for the branched chain version only. A similar convention applies to other radicals, for example "phenylC₁₋₆alkyl" would include benzyl, 1-phenylethyl and 2-phenylethyl. The term "halo" refers to fluoro, chloro, bromo and iodo.

Where optional substituents are chosen from "one or more" groups it is to be
understood that this definition includes all substituents being chosen from one of the specified groups or the substituents being chosen from two or more of the specified groups.

A "heterocyclyl" is a saturated, partially saturated or unsaturated, mono or bicyclic ring containing 3-12 atoms of which at least one atom is chosen from nitrogen, sulphur or oxygen, which may, unless otherwise specified, be carbon or nitrogen linked, wherein a -CH₂-group can optionally be replaced by a -C(O)- or a ring sulphur atom may be optionally oxidised to form the S-oxides. Particularly a "heterocyclyl" is a saturated, partially saturated or unsaturated, mono or bicyclic ring containing 5 or 6 atoms of which at least one atom is chosen from nitrogen, sulphur or oxygen, which may, unless otherwise specified, be carbon or nitrogen linked, wherein a -CH₂- group can optionally be replaced by a -C(O)- or a ring sulphur atom may be optionally oxidised to form S-oxide(s). Examples and suitable values of the term "heterocyclyl" are thiazolidinyl, pyrrolidinyl, pyrrolinyl, 2-pyrrolidonyl, 2,5-dioxopyrrolidinyl, 2-benzoxazolinonyl, 1,1-dioxotetrahydrothienyl, 2,4-dioxoimidazolidinyl, 2-oxo-1,3,4-(4-triazolinyl), 2-oxazolidinonyl, 5,6-dihydrouracilyl,

1,3-benzodioxolyl, 1,2,4-oxadiazolyl, 2-azabicyclo[2.2.1]heptyl, 4-thiazolidonyl, morpholino, 2-oxotetrahydrofuranyl, tetrahydrofuranyl, 2,3-dihydrobenzofuranyl, benzothienyl, tetrahydropyranyl, piperidyl, 1-oxo-1,3-dihydroisoindolyl, piperazinyl, thiomorpholino, 1,1-dioxothiomorpholino, tetrahydropyranyl, 1,3-dioxolanyl, homopiperazinyl, thienyl, isoxazolyl, imidazolyl, pyrrolyl, thiadiazolyl, isothiazolyl, 1,2,4-triazolyl, 1,3,4-triazolyl, pyranyl, indolyl, pyrimidyl, thiazolyl, pyrazinyl, pyridazinyl, pyridyl, 4-pyridonyl, quinolyl and 1-isoquinolonyl.

A "carbocyclyl" is a saturated, partially saturated or unsaturated, mono or bicyclic carbon ring that contains 3-12 atoms; wherein a -CH₂- group can optionally be replaced by a -C(O)-. Particularly "carbocyclyl" is a monocyclic ring containing 5 or 6 atoms or a bicyclic ring containing 9 or 10 atoms. Suitable values for "carbocyclyl" include cyclopropyl, cyclobutyl, 1-oxocyclopentyl, cyclopentyl, cyclopentenyl, cyclohexyl, cyclohexenyl, phenyl, naphthyl, tetralinyl, indanyl or 1-oxoindanyl. More particularly "carbocyclyl" is cyclopropyl, cyclobutyl, 1-oxocyclopentyl, cyclopentyl, cyclopentenyl, cyclohexyl, cyclohexenyl, phenyl or 1-oxoindanyl.

An example of " C_{1-10} alkanoyloxy" and " C_{1-6} alkanoyloxy" is acetoxy. Examples of " C_{1-10} alkoxycarbonyl" and " C_{1-6} alkoxycarbonyl" include methoxycarbonyl, ethoxycarbonyl, n- and t-butoxycarbonyl. Examples of "C1-10alkoxy" and "C1-6alkoxy" include methoxy, ethoxy and propoxy. Examples of " C_{1-10} alkanoylamino" and " C_{1-6} alkanoylamino" include 20 formamido, acetamido and propionylamino. Examples of "C₁₋₆alkanoyl-N-(C₁₋₆alkyl)amino" include acetyl-N-methylamino and propionyl-N-ethyl-amino. Examples of "C1-10alkylS(O)a wherein a is 0 to 2" and "C1-6alkylS(O)a wherein a is 0 to 2" include methylthio, ethylthio, methylsulphinyl, ethylsulphinyl, mesyl and ethylsulphonyl. Examples of " C_{1-10} alkanoyl" and " C_{1-6} alkanoyl" include C_{1-3} alkanoyl, propionyl and acetyl. Examples of "N-(C_{1-10} alkyl)amino" 25 and "N-(C₁₋₆alkyl)amino" include methylamino and ethylamino. Examples of "N,N-(C_{1-10} alkyl)₂amino" and "N,N-(C_{1-6} alkyl)₂amino" include di-N-methylamino, di-(N-ethyl)amino and N-ethyl-N-methylamino. Examples of "C2-10alkenyl" and "C2-6alkenyl" are vinyl, allyl and 1-propenyl. Examples of "C2-10alkynyl" and "C2-6alkynyl" are ethynyl, 1-propynyl and 2-propynyl. Examples of "C2-6alkylene" are ethylene, propylene and butylene. 30 Examples of "C2-6alkenyloxy" are vinyloxy, allyloxy and 1-propenyloxy. Examples of "N-(C_{1-10} alkyl)sulphamoyl" and "N-(C_{1-6} alkyl)sulphamoyl" are N-(C_{1-3} alkyl)sulphamoyl, N-(methyl)sulphamoyl and N-(ethyl)sulphamoyl. Examples of "N-(C_{1-10} alkyl)₂sulphamoyl" and "N-(C_{1-6} alkyl)₂sulphamoyl" are N,N-(dimethyl)sulphamoyl and

- N-(methyl)-N-(ethyl)sulphamoyl. Examples of "N-(C_{1-10} alkyl)carbamoyl" and "N-(C_{1-6} alkyl)carbamoyl" are methylaminocarbonyl and ethylaminocarbonyl. Examples of "N-N-(C_{1-10} alkyl) $_2$ carbamoyl" and "N-N-(C_{1-6} alkyl) $_2$ carbamoyl" are dimethylaminocarbonyl and methylethylaminocarbonyl. Examples of "N-(C_{1-10} alkyl)carbamoyl" and
- 5 "N-(C₁₋₆alkyl)carbamoyloxy" are methylaminocarbonyloxy and ethylaminocarbonyloxy. Examples of "N,N-(C₁₋₁₀alkyl)₂carbamoyl" and "N,N-(C₁₋₆alkyl)₂carbamoyloxy" are dimethylaminocarbonyloxy and methylethylaminocarbonyloxy. Examples of "C₁₋₆alkylsulphonyl" are mesyl and ethylsulphonyl. Examples of "C₁₋₁₀alkylsulphonylamino" and "C₁₋₆alkylsulphonylamino" are mesylamino and ethylsulphonylamino. Examples of
- "C₁₋₆alkylsulphonyl-N-(C₁₋₆alkyl)amino" are mesyl-N-methylamino and cthylsulphonyl-N-propylamino. Examples of "N'-(C₁₋₆alkyl)ureido" are N'-methylureido and N'-i-propylureido. Examples of "N-(C₁₋₆alkyl)ureido" are N-methylureido and N-i-propylureido. Examples of "N',N'-(C₁₋₆alkyl)₂ureido" are N',N'-dimethylureido and N'-methyl-N'-ethylureido. Examples of "N'-(C₁₋₆alkyl)-N-(C₁₋₆alkyl)ureido" are
- 15 N',N-dimethylureido and N'-methyl-N-ethylureido. Examples of "N',N'-(C₁₋₆alkyl)₂-N-(C₁₋₆alkyl)ureido" are N',N'-dimethyl-N-methylureido and N'-methyl-N'-ethyl-N-t-butylureido. Examples of "N,N,N-(C₁₋₁₀alkyl)₃ammonio" are trimethylamino and methyldiethylamino. Examples of "C₁₋₁₀alkoxycarbonylamino" and "C₁₋₆alkoxycarbonylamino" are methoxycarbonylamino and t-butoxycarbonylamino.
- 20 Examples of "N-(C₁₋₁₀alkyl)sulphamoylamino" are N-methylsulphamoylamino and N-ethylsulphamoylamino. Examples of "N,N-(C₁₋₁₀alkyl)₂sulphamoylamino" are N,N-dimethylsulphamoylamino and N-methyl-N-ethylsulphamoylamino. Examples of "carbocyclylC₁₋₁₀alkyl" include benzyl and phenethyl. Examples of "heterocyclylC₁₋₁₀alkyl" include 2-morphoinopropyl and pyridylmethyl. Examples of "phenylC₁₋₆alkoxy" include
- 25 2-phenylethoxy and 2-phenylpropoxy.

A suitable pharmaceutically acceptable salt of a compound of the invention, or other compounds disclosed herein, is, for example, an acid-addition salt of a compound of the invention which is sufficiently basic, for example, an acid-addition salt with, for example, an inorganic or organic acid, for example hydrochloric, hydrobromic, sulphuric, phosphoric,

30 trifluoroacetic, citric, acetate or maleic acid. In addition a suitable pharmaceutically acceptable salt of a compound of the invention which is sufficiently acidic is an alkali metal salt, for example a sodium or potassium salt, an alkaline earth metal salt, for example a calcium or magnesium salt, an ammonium salt or a salt with an organic base which affords a

physiologically-acceptable cation, for example a salt with methylamine, dimethylamine, trimethylamine, piperidine, morpholine or tris-(2-hydroxyethyl)amine.

The compounds of the formula (I), or other compounds disclosed herein, may be administered in the form of a pro-drug which is broken down in the human or animal body to give a compound of the formula (I). examples of pro-drugs include *in vivo* hydrolysable esters and *in vivo* hydrolysable amides of a compound of the formula (I).

An *in vivo* hydrolysable ester of a compound of the formula (I), or other compounds disclosed herein, containing carboxy or hydroxy group is, for example, a pharmaceutically acceptable ester which is hydrolysed in the human or animal body to produce the parent acid or alcohol. Suitable pharmaceutically acceptable esters for carboxy include C₁₋₆alkoxymethyl esters for example methoxymethyl, C₁₋₆alkanoyloxymethyl esters for example pivaloyloxymethyl, phthalidyl esters, C₃₋₈cycloalkoxycarbonyloxyC₁₋₆alkyl esters for example 1-cyclohexylcarbonyloxyethyl; 1,3-dioxolen-2-onylmethyl esters for example 5-methyl-1,3-dioxolen-2-onylmethyl; and C₁₋₆alkoxycarbonyloxyethyl esters for example 1-methoxycarbonyloxyethyl and may be formed at any carboxy group in the compounds of this invention.

An *in vivo* hydrolysable ester of a compound of the formula (I), or other compounds disclosed herein, containing a hydroxy group includes inorganic esters such as phosphate esters and α-acyloxyalkyl ethers and related compounds which as a result of the *in vivo* hydrolysis of the ester breakdown to give the parent hydroxy group. Examples of α-acyloxyalkyl ethers include acetoxymethoxy and 2,2-dimethylpropionyloxy-methoxy. A selection of *in vivo* hydrolysable ester forming groups for hydroxy include alkanoyl, benzoyl, phenylacetyl and substituted benzoyl and phenylacetyl, alkoxycarbonyl (to give alkyl carbonate esters), dialkylcarbamoyl and *N*-(dialkylaminoethyl)-*N*-alkylcarbamoyl (to give carbamates), dialkylaminoacetyl and carboxyacetyl. Examples of substituents on benzoyl include morpholino and piperazino linked from a ring nitrogen atom via a methylene group to the 3- or 4- position of the benzoyl ring.

A suitable value for an *in vivo* hydrolysable amide of a compound of the formula (I), or other compounds disclosed herein, containing a carboxy group is, for example, a 30 N-C₁₋₆alkyl or N,N-di-C₁₋₆alkyl amide such as N-methyl, N-ethyl, N-propyl, N,N-dimethyl, N-ethyl-N-methyl or N,N-diethyl amide.

Some compounds of the formula (I) may have chiral centres and/or geometric isomeric centres (E- and Z- isomers), and it is to be understood that the invention

encompasses all such optical, diastereoisomers and geometric isomers that possess cholesterol absorption inhibitory activity.

The invention relates to any and all tautomeric forms of the compounds of the formula (I) that possess cholesterol absorption inhibitory activity.

It is also to be understood that certain compounds of the formula (I) can exist in solvated as well as unsolvated forms such as, for example, hydrated forms. It is to be understood that the invention encompasses all such solvated forms which possess cholesterol absorption inhibitory activity.

Particular values are as follows. Such values may be used where appropriate with any of the definitions, claims or embodiments defined hereinbefore or hereinafter.

Ring A is selected from thienyl.

Ring A is selected from phenyl.

X is $-CR^2R^3$ -.

X is -O-.

15 X is -NR^x-; wherein R^x is hydrogen or C₁₋₆alkyl.

X is $-S(O)_a$ -; wherein a is 0-2.

X is $-CR^2R^3$ - wherein one of R^2 and R^3 is hydrogen and the other is hydroxy.

X is -CH₂-.

X is -CH(OH)-.

20 X is -C(O)-.

X is -S-.

X is -S(O)-.

X is $-S(O)_2$ -.

X is selected from -CR²R³-, -O- and -S(O)_a-; wherein a is 0-2.

25 X is selected from -CR²R³-, -O- and -S(O)_a-; wherein a is 0-2; and R² and R³ are independently selected from hydrogen and hydroxy; or R² and R³ together form an oxo group.

X is selected from -CH₂-, -CH(OH)-, -C(O)-, -O--S-, -S(O)-and -S(O)₂-.

Y is -CR⁴R⁵-.

Y is -O-.

30 Y is -NR²-; wherein R² is hydrogen or C₁₋₆alkyl.

Y is $-S(O)_a$; wherein a is 0-2.

Y is -CR⁴R⁵- wherein R⁴ and R⁵ are both hydrogen.

Y is -CH₂-.

Y is -S-.

Y is -S(O)-.

Y is selected from -CR⁴R⁵- and -S(O)_a-; a is 0 or 1.

Y is selected from -CR⁴R⁵- and -S(O)_a-; a is 0 or 1; wherein R⁴ and R⁵ are both

5 hydrogen.

Y is -CH₂-, -S- or -S(O)-.

X is $-CR^2R^3$ - and Y is $-CR^4R^5$ - wherein one of R^2 and R^3 is hydrogen and the other is hydroxy; and wherein R^4 and R^5 are both hydrogen.

X is -CH₂- and Y is -S-.

10 X is -C(O)- and Y is -S-.

X is -CH2- and Y is -S(O)-.

X is -C(O)- and Y is -S(O)-.

X is -CH₂- and Y is -S(O)₂-.

X is -C(O)- and Y is $-S(O)_2$ -.

15 X is -O- and Y is -CH₂-.

X is -CHOH- and Y is -S(O)_a-; wherein a is 0-2.

X is -CHOH- and Y is -S-.

X is - CHOH- and Y is -S(O)-.

X is - CHOH- and Y is - $S(O)_2$ -.

 R^1 is halo.

R¹ is fluoro.

R¹ is 4-fluoro if Ring A is phenyl.

b is 0-2; wherein the values of R¹ may be the same or different.

b is 0-1.

25 b is 1.

b is 0.

b is 1; wherein the substituent is para to the X group if Ring A is phenyl.

 R^2 and R^3 are independently selected from hydrogen and hydroxy; or R^2 and R^3 together form an oxo group.

30 R² and R³ are independently selected from hydrogen and hydroxy.

One of R² and R³ is hydrogen and the other is hydroxy.

R⁴ and R⁵ are both hydrogen.

 R^6 is halo or C_{1-6} alkoxy.

R⁶ is halo.

R⁶ is fluoro or methoxy.

R⁶ is fluoro.

R⁶ is 4-fluoro or 4-methoxy.

5 R⁶ is 4-fluoro.

c is 0-2; wherein the values of R⁶ may be the same or different.

c is 0-1.

c is 1.

c is 0.

10 c is 1; wherein the substituent is para to the nitrogen of the azetidin-2-one ring.

R⁷ is halo, methoxy or ethoxy.

R⁷ is fluoro or methoxy.

d is 0-2; wherein the values of R⁷ may be the same or different.

d is 0-1.

15 d is 0.

R⁹ is hydrogen.

R¹⁰ is hydrogen.

R¹¹ and R¹² are independently selected from hydrogen or carbocyclyl.

R¹¹ and R¹² are independently selected from hydrogen or phenyl.

One of R¹¹ and R¹² is hydrogen and the other is phenyl or both R¹¹ and R¹² are hydrogen.

 R^{11} and R^{12} are independently selected from hydrogen, C_{14} alkyl or carbocyclyl; wherein R^{11} and R^{12} may be independently optionally substituted on carbon by one or more substituents selected from R^{25} .

25 R¹¹ and R¹² are independently selected from hydrogen, methyl, ethyl, butyl, isobutyl or phenyl; wherein R¹¹ and R¹² may be independently optionally substituted on carbon by one or more substituents selected from R²⁵.

R¹¹ and R¹² are independently selected from hydrogen, C₁₋₄alkyl or carbocyclyl; wherein R¹¹ and R¹² may be independently optionally substituted on carbon by one or more substituents selected from R²⁵; wherein R²⁵ is selected from hydroxy, amino, carbamoyl, C₁₋₁₀alkoxycarbonyl, C₁₋₁₀alkoxycarbonylamino, carbocyclyl or carboxy; wherein R²⁵ may be optionally substituted on carbon by one or more R⁶⁰; wherein R⁶⁰ is hydroxy.

R¹¹ and R¹² are independently selected from hydrogen, methyl, ethyl, butyl, isobutyl or phenyl; wherein R¹¹ and R¹² may be independently optionally substituted on carbon by one or more substituents selected from R²⁵; wherein R²⁵ is selected from hydroxy, amino, carbamoyl, ethoxycarbonyl, t-butoxycarbonylamino, phenyl or carboxy; wherein R²⁵ may be optionally substituted on carbon by one or more R⁶⁰; wherein R⁶⁰ is hydroxy.

R¹¹ and R¹² are independently selected from hydrogen, methyl, hydroxymethyl, 2-carbamoylethyl, 2-(ethoxycarbonyl)ethyl, 2-carboxyethyl, 4-(t-butoxycarbonylamino)butyl, 4-aminobutyl, isobutyl, phenyl, 4-hydroxyphenyl and 4-hydroxybenzyl.

One of R¹¹ and R¹² is hydrogen and the other is selected from hydrogen, methyl, 10 hydroxymethyl, 2-carbamoylethyl, 2-(ethoxycarbonyl)ethyl, 2-carboxyethyl, 4-(t-butoxycarbonylamino)butyl, 4-aminobutyl, isobutyl, phenyl, 4-hydroxyphenyl and 4-hydroxybenzyl.

R¹³ is hydrogen.

R¹⁴ is C₁₋₁₀alkyl, C₁₋₁₀alkoxycarbonyl or carboxy; wherein R¹⁴ may be optionally substituted on carbon by one or more substituents selected from R³³; or R¹⁴ is a group of formula (IA) as depicted above.

R¹⁴ is C₁₋₆alkyl, C₁₋₆alkoxycarbonyl or carboxy; wherein R¹⁴ may be optionally substituted on carbon by one or more hydroxy; or R¹⁴ is a group of formula (IA) as depicted above.

20 R¹⁴ is 1,2,3,4,5-pentahydroxypentyl, *t*-butoxycarbonyl or carboxy; or R¹⁴ is a group of formula (IA) as depicted above.

 R^{14} is hydroxy, C_{1-10} alkyl, C_{1-10} alkoxy, C_{1-10} alkoxycarbonyl, carboxy or sulpho; wherein R^{14} may be optionally substituted on carbon by one or more substituents selected from R^{33} ; or R^{14} is a group of formula (IA) (as depicted above).

25 R¹⁴ is hydroxy, pentyl, methoxy, ethoxycarbonyl, *t*-butoxycarbonyl, carboxy or sulpho; wherein R¹⁴ may be optionally substituted on carbon by one or more substituents selected from R³³; or R¹⁴ is a group of formula (IA) (as depicted above).

R¹⁵ is hydrogen.

30

 R^{16} and R^{17} are independently selected from hydrogen, carboxy or $C_{1\text{-}6} alkoxy carbonyl.$

 R^{16} and R^{17} are independently selected from hydrogen, carboxy or t-butoxycarbonyl.

One of \mathbb{R}^{16} and \mathbb{R}^{17} is hydrogen, and the other is hydrogen, carboxy or t-butoxycarbonyl.

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R^{16} and R^{17} are independently selected from hydrogen, carboxy, C_{1\text{-}6} alkyl and C_{1\text{-}6} alkoxycarbonyl.
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 R^{16} and R^{17} are independently selected from hydrogen, carboxy, $C_{1\text{-}6}$ alkyl and *t*-butoxycarbonyl.

5 R¹⁸ is selected from hydroxy, C₁₋₁₀alkoxy, C₁₋₁₀alkoxycarbonyl or carboxy.

 R^{18} is selected from hydroxy, $C_{1.6}$ alkoxy, $C_{1.6}$ alkoxycarbonyl or carboxy.

R¹⁸ is selected from hydroxy, t-butoxy, t-butoxycarbonyl or carboxy.

 R^{18} is selected from hydroxy, C_{1-10} alkyl, C_{1-10} alkoxy, C_{1-10} alkoxycarbonyl, carboxy and sulpho.

10 R¹⁸ is selected from hydroxy, methyl, t-butoxy, ethoxycarbonyl, t-butoxycarbonyl, carboxy and sulpho.

p is 1.

q is 0.

r is 0 or 1.

15 m is 0.

m is 1.

m is 0 or 1.

n is 1.

R¹⁴ is hydroxy, C₁₋₁₀alkyl, C₁₋₁₀alkoxy, C₁₋₁₀alkoxycarbonyl, carboxy or sulpho;

wherein R¹⁴ may be optionally substituted on carbon by one or more substituents selected from R³³; or R¹⁴ is a group of formula (IA) (as depicted above) wherein:

R¹⁵ is hydrogen;

 R^{16} and R^{17} are independently selected from hydrogen, carboxy, C_{1-6} alkyl and C_{1-6} alkoxycarbonyl;

 R^{18} is selected from hydroxy, C_{1-10} alkyl, C_{1-10} alkoxy, C_{1-10} alkoxycarbonyl, carboxy and sulpho;

p is 1;

q is 0;

r is 0 or 1;

30 m is 0 or 1;

n is 1; and

R³³ is hydroxy.

 R^{14} is hydroxy, pentyl, methoxy, ethoxycarbonyl, *t*-butoxycarbonyl, carboxy or sulpho; wherein R^{14} may be optionally substituted on carbon by one or more substituents selected from R^{33} ; or R^{14} is a group of formula (IA) (as depicted above) wherein:

R¹⁵ is hydrogen;

5 R¹⁶ and R¹⁷ are independently selected from hydrogen, carboxy, C₁₋₆alkyl and *t*-butoxycarbonyl;

R¹⁸ is selected from hydroxy, methyl, *t*-butoxy, ethoxycarbonyl, *t*-butoxycarbonyl, carboxy and sulpho;

p is 1;

10 q is 0;

15

r is 0 or 1;

m is 0 or 1;

n is 1; and

R³³ is hydroxy.

 R^{25} is selected from hydroxy, amino, carbamoyl, $C_{1\text{-}10}$ alkoxycarbonyl, $C_{1\text{-}10}$ alkoxycarbonylamino, carbocyclyl or carboxy; wherein R^{25} may be optionally substituted on carbon by one or more R^{60} .

R²⁵ is selected from hydroxy, amino, carbamoyl, ethoxycarbonyl,

t-butoxycarbonylamino, phenyl or carboxy; wherein R²⁵ may be optionally substituted on

20 carbon by one or more R⁶⁰.

 R^{25} is selected from hydroxy, amino, carbamoyl, C_{1-10} alkoxycarbonyl, C_{1-10} alkoxycarbonylamino, carbocyclyl or carboxy; wherein R^{25} may be optionally substituted on carbon by one or more R^{60} ; wherein R^{60} is hydroxy.

R²⁵ is selected from hydroxy, amino, carbamoyl, ethoxycarbonyl,

25 *t*-butoxycarbonylamino, phenyl or carboxy; wherein R^{25} may be optionally substituted on carbon by one or more R^{60} ; wherein R^{60} is hydroxy.

R³³ is hydroxy.

R⁶⁰ is hydroxy.

The side chain R^{14} - $[C(R^{13})]_m$ - $C(R^{11})(R^{12})$ - $N(R^{10})$ -C(O)- $[C(R^9)]_n$ -O- is

30 N-(2-sulphoethyl)carbamoylmethoxy; N-(carboxymethyl)carbamoylmethoxy;
N-(2-hydroxyethyl)carbamoylmethoxy; N-(2-methoxyethyl)carbamoylmethoxy;
N-[2-(carboxy)ethyl]carbamoylmethoxy; N-[(S)-1-(carboxy)ethyl]carbamoylmethoxy;
N-[(R)-1-(carboxy)ethyl]carbamoylmethoxy; N-[(S)-α-(carboxy)benzyl]carbamoylmethoxy;

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N-[(R)-\alpha-(carboxy)benzyl]carbamoylmethoxy;
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N-(t-butoxycarbonylmethyl)carbamoylmethoxy;

N-[2-(t-butoxycarbonyl)ethyl]carbamoylmethoxy;

N-[(S)-1,3-bis-(carboxy)propyl]carbamoylmethoxy;

5 N-((R)-1-carboxy-3-methylbutyl)carbamoylmethoxy;

N-[(S)-1-(t-butoxycarbonyl)ethyl]carbamoylmethoxy;

N-[(R)-1-(t-butoxycarbonyl)ethyl]carbamoylmethoxy;

 $N-[(R)-\alpha-(t-butoxycarbonyl)benzyl]carbamoylmethoxy;$

N-[(S)-1-(carboxy)-5-(amino)pentyl]carbamoylmethoxy;

10 N-[(R)-1-(carboxy)-2-(hydroxy)ethyl]carbamoylmethoxy;

N-[(S)-1,3-bis-(ethoxycarbonyl)propyl]carbamoylmethoxy;

 $N-[(R)-\alpha-(carboxy)-4-(hydroxy)benzyl]carbamoylmethoxy;$

N-[N-(carboxymethyl)carbamoylmethyl]carbamoylmethoxy;

N-[(S)-1-(carboxy)-3-(carbamoyl)propyl]carbamoylmethoxy;

15 $N-\{(R)-\alpha-[N-(carboxymethyl)carbamoyl]benzyl\}$ carbamoylmethoxy;

N-[N-(methoxycarbonylmethyl)carbamoylmethyl]carbamoylmethoxy;

 $N-((S)-1-\{N-[(S)-1-(carboxy)ethyl]carbamoyl\}ethyl) carbamoylmethoxy;$

N-((2-(S)-3-(R)-4-(R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl)carbamoylmethoxy;

 $N-\{(R)-\alpha-[N-(t-butoxycarbonylmethyl)carbamoyl]benzyl\}$ carbamoylmethoxy;

20 $N-\{(R)-\alpha-[N-(2-sulphoethyl)carbamoyl]-4-hydroxybenzyl\}$ carbamoylmethoxy;

 $N-\{N-[(R)-1-(carboxy)-2-(hydroxy)ethyl]carbamoylmethyl\}$ carbamoylmethoxy;

N-[(S)-1-(t-butoxycarbonyl)-5-(t-butoxycarbonylamino)pentyl]carbamoylmethoxy;

 $N-((S)-1-\{N-[(S)-1-(t-{\rm butoxycarbonyl}){\rm ethyl}\}{\rm carbamoyl}\}{\rm ethyl}){\rm carbamoylmethoxy};$

 $N-\{(R)-\alpha-[N-((S)-1-carboxypropyl)carbamoyl] 4-hydroxybenzyl\} carbamoylmethoxy;$

25 N-((R)- α -{N-[(S)-1-(carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy;

 $N-((R)-\alpha-\{N-(S)-[1-(t-\text{butoxycarbonyl})-2-(t-\text{butoxy})\text{ethyl}] carbamoyl\} benzyl) carbamoylmethological properties of the properties$

хy.

Therefore in another aspect of the invention, there is provided a compound of formula

30 (I) (as depicted above) wherein:

Ring A is phenyl;

 $X is -CR^2R^3$ -;

Y is $-CR^4R^5$ -;

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R<sup>1</sup> is halo;
              b is 1;
              One of R<sup>2</sup> and R<sup>3</sup> is hydrogen and the other is hydroxy;
              R<sup>4</sup> and R<sup>5</sup> are both hydrogen;
 5
              R<sup>6</sup> is halo;
              c is 1;
               d is 0;
              R<sup>9</sup> is hydrogen;
              R<sup>10</sup> is hydrogen;
              R<sup>11</sup> and R<sup>12</sup> are independently selected from hydrogen or carbocyclyl;
10
              R<sup>14</sup> is C<sub>1-10</sub>alkyl, C<sub>1-10</sub>alkoxycarbonyl or carboxy; wherein R<sup>14</sup> may be optionally
     substituted on carbon by one or more substituents selected from R<sup>33</sup>; or R<sup>14</sup> is a group of
     formula (IA) as depicted above;
              R<sup>15</sup> is hydrogen;
              R^{16} and R^{17} are independently selected from hydrogen, carboxy or C_{1\text{-}6} alkoxy carbonyl;
15
              R<sup>18</sup> is selected from hydroxy, C<sub>1-10</sub>alkoxy, C<sub>1-10</sub>alkoxycarbonyl or carboxy;
              p is 1;
               q is 0;
              r is 0 or 1;
20
               m is 0;
               n is 1;
               R<sup>33</sup> is hydroxy;
     or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.
               Therefore in another aspect of the invention, there is provided a compound of formula
25 (I) (as depicted above) wherein:
               Ring A is selected from phenyl;
               X is -CR<sup>2</sup>R<sup>3</sup>- and Y is -CR<sup>4</sup>R<sup>5</sup>- wherein one of R<sup>2</sup> and R<sup>3</sup> is hydrogen and the other is
     hydroxy; and wherein R<sup>4</sup> and R<sup>5</sup> are both hydrogen;
               R<sup>1</sup> is 4-fluoro:
30
               b is 1;
               R<sup>6</sup> is 4-fluoro;
               c is 1;
               d is 0;
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R<sup>9</sup> is hydrogen;
             R<sup>10</sup> is hydrogen;
             One of R^{11} and R^{12} is hydrogen and the other is phenyl or both R^{11} and R^{12} are
    hydrogen;
             R<sup>14</sup> is 1,2,3,4,5-pentahydroxypentyl, t-butoxycarbonyl or carboxy; or R<sup>14</sup> is a group of
5
    formula (IA) as depicted above;
              R<sup>15</sup> is hydrogen;
              One of R<sup>16</sup> and R<sup>17</sup> is hydrogen, and the other is hydrogen, carboxy or
    t-butoxycarbonyl;
              R^{18} is selected from hydroxy, t-butoxy, t-butoxycarbonyl or carboxy;
10
              p is 1;
              q is 0;
              r is 0 or 1;
              m is 0;
15
              n is 1;
              R<sup>33</sup> is hydroxy;
     or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.
              Therefore in another aspect of the invention, there is provided a compound of formula
     (I) (as depicted above) wherein:
              Ring A is selected from phenyl or thienyl;
20
              X is selected from -CR<sup>2</sup>R<sup>3</sup>-, -O- and -S(O)<sub>a</sub>-; wherein a is 0-2; and R<sup>2</sup> and R<sup>3</sup> are
     independently selected from hydrogen and hydroxy; or R<sup>2</sup> and R<sup>3</sup> together form an oxo group;
               Y is selected from -CR<sup>4</sup>R<sup>5</sup>- and -S(O)<sub>a</sub>-; a is 0 or 1; wherein R<sup>4</sup> and R<sup>5</sup> are both
     hydrogen;
25
               R<sup>1</sup> is halo;
               b is 0-1;
               R<sup>6</sup> is halo;
               c is 0-1;
               d is 0:
               R9 is hydrogen;
30
               R<sup>10</sup> is hydrogen;
                R<sup>11</sup> and R<sup>12</sup> are independently selected from hydrogen, C<sub>1-4</sub>alkyl or carbocyclyl;
```

wherein R¹¹ and R¹² may be independently optionally substituted on carbon by one or more

substituents selected from R^{25} ; wherein R^{25} is selected from hydroxy, amino, carbamoyl, C_{1-10} alkoxycarbonyl, C_{1-10} alkoxycarbonylamino, carbocyclyl or carboxy; wherein R^{25} may be optionally substituted on carbon by one or more R^{60} ; wherein R^{60} is hydroxy;

R¹³ is hydrogen;

R¹⁴ is hydroxy, C₁₋₁₀alkyl, C₁₋₁₀alkoxy, C₁₋₁₀alkoxycarbonyl, carboxy or sulpho; wherein R¹⁴ may be optionally substituted on carbon by one or more substituents selected from R³³; or R¹⁴ is a group of formula (IA) (as depicted above) wherein:

R¹⁵ is hydrogen;

 R^{16} and R^{17} are independently selected from hydrogen, carboxy, C_{1-6} alkyl and C_{1-6} alkoxycarbonyl;

 R^{18} is selected from hydroxy, C_{1-10} alkyl, C_{1-10} alkoxy, C_{1-10} alkoxycarbonyl, carboxy and sulpho;

p is 1;

q is 0;

15 r is 0 or 1;

m is 0 or 1;

n is 1; and

R³³ is hydroxy;

or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Therefore in another aspect of the invention, there is provided a compound of formula (I) (as depicted above) wherein:

Ring A is selected from phenyl or thienyl;

X is selected from -CH₂-, -CH(OH)-, -C(O)-, -O- -S-, -S(O)-and -S(O)₂-;

Y is -CH₂-, -S- or -S(O)-;

 R^1 is fluoro;

b is 0-1;

R⁶ is fluoro:

c is 0-1;

d is 0;

30 R⁹ is hydrogen;

R¹⁰ is hydrogen;

One of R¹¹ and R¹² is hydrogen and the other is selected from hydrogen, methyl, hydroxymethyl, 2-carbamoylethyl, 2-(ethoxycarbonyl)ethyl, 2-carboxyethyl,

4-(t-butoxycarbonylamino)butyl, 4-aminobutyl, isobutyl, phenyl, 4-hydroxyphenyl and 4-hydroxybenzyl;

R¹³ is hydrogen;

R¹⁴ is hydroxy, pentyl, methoxy, ethoxycarbonyl, *t*-butoxycarbonyl, carboxy or sulpho; wherein R¹⁴ may be optionally substituted on carbon by one or more substituents selected from R³³; or R¹⁴ is a group of formula (IA) (as depicted above) wherein:

R¹⁵ is hydrogen;

 R^{16} and R^{17} are independently selected from hydrogen, carboxy, C_{1-6} alkyl and t-butoxycarbonyl;

10 R¹⁸ is selected from hydroxy, methyl, t-butoxy, ethoxycarbonyl, t-butoxycarbonyl, carboxy and sulpho;

p is 1;

q is 0;

r is 0 or 1;

15 m is 0 or 1;

n is 1; and

R³³ is hydroxy;

or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

In another aspect of the invention, preferred compounds of the invention are any one of the examples or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

In another aspect of the invention, preferred compounds of the invention are: $1-(4-\text{fluorophenyl})-3-[3-(4-\text{fluorophenyl})-3-\text{hydroxypropyl}]-4-\{4-[N-((R)-\alpha-\{N-(S)-[1-(carboxy)-2-(hydroxy)\text{ethyl}]\text{carbamoyl}\}\text{benzyl})\text{carbamoyl}\text{methoxy}\text{phenyl}\}$

- 25 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4- $\{N-[(R)-\alpha-(carboxy)benzy\}\}$ benzyl]carbamoylmethoxy}phenyl)azetidin-2-one;
 - $1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-\{4-[N-(carboxymethyl) carbamoylmethoxy]phenyl\} azetidin-2-one;$
 - 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[N-(carboxymethyl)
- 30 carbamoylmethyl]carbamoylmethoxy}phenyl)azetidin-2-one;
 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-[N-(2-hydroxyethyl)
 carbamoylmethoxy]phenyl}azetidin-2-one;

1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-[N-(2-methoxyethyl) carbamoylmethoxy]phenyl}azetidin-2-one;

- 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-{4-[N-(carboxymethyl) carbamoylmethoxy]phenyl}azetidin-2-one;
- 5 3-(R)-4-(R)-1-(phenyl)-3-[2-(4-fluorophenyl)-2-hydroxyethylsulphanyl]-4-{4-[N-(carboxymethyl)carbamoylmethoxy]phenyl} azetidin-2-one;
 - 3-(R)-4-(R)-1-(phenyl)-3-[2-(thien-3-yl)-2-hydroxyethylsulphanyl]-4-{4-[N-(carboxymethyl) carbamoylmethoxy]phenyl}azetidin-2-one;
- 10 1-(carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy]phenyl}azetidin-2-one;
 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-(4-[N-((R)-α-{N-[(S)-1-(carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy]phenyl}azetidin-2-one;
 and
 - $3-(R)-4-(R)-1-(phenyl)-3-[2-(4-fluorophenyl)-2-hydroxyethylsulphanyl]-4-{4-[N-((R)-\alpha-{N-(R)-1}-(R)-1$
- 15 [(S)-1-(carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy]phenyl}azetidin-2-one;

or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Preferred aspects of the invention are those which relate to the compound of formula (I) or a pharmaceutically acceptable salt thereof.

Another aspect of the present invention provides a process for preparing a compound of formula (I) or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof which process (wherein variable groups are, unless otherwise specified, as defined in formula (I)) comprises of:

Process 1) reacting a compound of formula (II):

$$(\mathbb{R}^1)_b$$
 A
 X
 Y
 $(\mathbb{R}^7)_d$
 $(\mathbb{R}^6)_c$

(

with a compound of formula (III):

25

5

$$\begin{array}{c|c}
R^{14} & R^{11} & O \\
R^{13} & R^{12} & R^{10} & R^{9}
\end{array}$$
(III)

wherein L is a displaceable group;

Process 2) reacting an acid of formula (IV):

$$(R^1)_c$$
 A
 X
 Y
 $(R^7)_d$
 $(R^6)_c$
 $(R^6)_c$

or an activated derivative thereof; with an amine of formula (V):

10 Process 3): for compounds of formula (I) wherein R¹⁴ is a group of formula (IA); reacting a compound of formula (VI) wherein R14 is carboxy, or an activated derivative thereof, with an amine of formula (VI):

$$\begin{array}{c|c}
R^{17} & R^{16} \\
R^{\frac{18}{1}} & T \\
R^{\frac{17}{1}} & T^{\frac{1}{2}} & R^{16}
\end{array}$$

(VI)

15 Process 4): for compounds of formula (I) wherein R¹⁴ is a group of formula (IA), Z is -N(\mathbb{R}^{35})C(O)- and q is 1; reacting an acid of formula (VII):

$$(\mathbb{R}^{1})_{b} = A \times_{O} \times_{\mathbb{R}^{5}} \times_{\mathbb{R}^{10}} \times_{\mathbb$$

or an activated derivative thereof; with an amine of formula (VIII):

5

(VIII)

Process 5): for compounds of formula (I) wherein R¹⁴ is a group of formula (IA) and R¹⁸ is a group of formula (IB); reacting an acid of formula (I) wherein R¹⁴ is a group of formula (IA) and R¹⁸ is carboxy, or an activated derivative thereof, with an amine of formula (IX)

10

(IX)

Process 6): reacting a compound of formula (X):

$$(R^{1})_{b} = A X Y NH (R^{7})_{d} R^{10} R^{12} R^{13}$$

(X)

with a compound of formula (XI):

15

wherein L is a displaceable group;

Process 7): for compounds of formula (I) wherein X is selected from -O-, -NR^x- and -S(O)_a-wherein a is 0; reacting a compound of formula (XII):

5

wherein L is a displaceable group; with a compound of formula (XIII):

$$(R^1)_b$$
 $(XIII)$

Process 8): for compounds of formula (I) wherein X is selected from -O-, -NR^x- and -S(O)_a10 wherein a is 0; reacting a compound of formula (XIV):

with a compound of formula (XV):

$$(\mathbb{R}^1)_b$$
 (XV)

15

wherein L is a displaceable group;

Process 9): for compounds of formula (I) wherein Y is selected from -O-, -NR²- and -S(O)_a-wherein a is 0; reacting a compound of formula (XVI):

HY
$$(R^7)_d$$
 $(R^6)_c$ (XVI)

with a compound of formula (XVII):

5

wherein L is a displaceable group;

Process 10): for compounds of formula (I) wherein Y is selected from -O-, -NRz- and -S(O)awherein a is 0; reacting a compound of formula (XVIII):

10

(XVIII)

wherein L is a displaceable group; with a compound of formula (XIX):

$$(R^1)_b$$
 (A) X YH

(XIX)

Process 11): for compounds of formula (1) wherein X or Y is -S(O)_a- and a is 1 or 2;

15 oxidizing a compound of formula (I) wherein X or Y is -S(O)a- and a is 0 (for compounds of formula (I) wherein and a is 1 or 2) or a is 1 (for compounds of formula (I) wherein and a is 2);

and thereafter if necessary or desirable:

- i) converting a compound of the formula (I) into another compound of the formula (I);
- ii) removing any protecting groups;
- iii) forming a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug; or iv) separating two or more enantiomers.
- L is a displaceable group, suitable values for L are for example, a halogeno or sulphonyloxy group, for example a chloro, bromo, methanesulphonyloxy or toluene-4-sulphonyloxy group.

Specific reaction conditions for the above reactions are as follows.

Process 1): Alcohols of formula (II) may be reacted with compounds of formula (III) in the

presence of a base for example an inorganic base such as sodium carbonate, or an organic base such as Hunigs base, in the presence of a suitable solvent such as acetonitrile, dichloromethane or tetrahydrofuran at a temperature in the range of 0°C to reflux, preferably at or near reflux.

Compounds of formula (II) wherein X is -CR²R³-, Y is selected from -CR⁴R⁵-, R² and R³ together form an oxo group and R⁴ and R⁵ are both hydrogen; may be prepared according to the following scheme:

CHO
$$NH_2$$
 K_2CO_3 , $BnBr$ R^7)_d Ell_3N , Ell_4N Ell_4N

Followed by removal of the benzyl protecting group.

20 Compounds of formula (II) with different values of X and Y may be prepared by the above scheme, but with modifications that would be known to the skilled man. For example

Scheme 1

compound (IIh) could be modified to give other values of R² and R³ or compound (IId) could be substituted for an alternative compound that had the desired functionality, this compound could potentially include Ring A.

Compounds of formula (III) are commercially available compounds, or they are known in the literature, or they are prepared by standard processes known in the art.

Process 2), Process 3), Process 4) and Process 5): Acids and amines may be coupled together in the presence of a suitable coupling reagent. Standard peptide coupling reagents known in the art can be employed as suitable coupling reagents, for example carbonyldiimidazole and dicyclohexyl-carbodiimide, optionally in the presence of a catalyst such as

10 dimethylaminopyridine or 4-pyrrolidinopyridine, optionally in the presence of a base for example triethylamine, pyridine, or 2,6 di-alkyl-pyridines such as 2,6-lutidine or 2,6-di-tert-butylpyridine. Suitable solvents include dimethylacetamide, dichloromethane,

benzene, tetrahydrofuran and dimethylformamide. The coupling reaction may conveniently be performed at a temperature in the range of -40 to 40°C.

Suitable activated acid derivatives include acid halides, for example acid chlorides, and active esters, for example pentafluorophenyl esters. The reaction of these types of compounds with amines is well known in the art, for example they may be reacted in the presence of a base, such as those described above, and in a suitable solvent, such as those

20 -40 to 40°C.

Acids of formula (IV) and (VII) may be prepared from compounds of formula (II) by reacting them with the appropriate, optionally protected, side chain using the conditions of *Process 1*).

described above. The reaction may conveniently be performed at a temperature in the range of

Amines of formula (V), (VII) and (IX) are commercially available compounds, or they are known in the literature, or they are prepared by standard processes known in the art.

Process 6): Compounds of formula (X) may be reacted with compounds of formula (XI) in the presence of a base for example an inorganic base such as sodium carbonate, or an organic base such as Hunigs base, in the presence of a suitable solvent such as acetonitrile.

30 dichloromethane, DMF or tetrahydrofuran at a temperature in the range of 0°C to reflux, preferably at or near reflux. Alternatively this reaction may be performed using transition metal chemistry known to the skilled person, for example copper or palladium chemistry.

Compounds of formula (X) may be prepared according to Scheme 1 with a suitable replacement for compound (IIb), for example benzylamine, followed by debenzylation at an appropriate point in the synthetic scheme.

Compounds of formula (XI) are commercially available compounds, or they are known in the literature, or they are prepared by standard processes known in the art. Process 7), Process 8), Process 9) and Process 10): these compounds may be reacted together in the presence of a base for example an inorganic base such as sodium carbonate, or an organic base such as Hunigs base, in the presence of a suitable solvent such as acetonitrile, dichloromethane or tetrahydrofuran at a temperature in the range of 0°C to reflux, preferably 10 at or near reflux.

Compounds of formula (XII), (XIV), (XVI) and (XVIII) may be prepared according to Scheme 1 with a suitable replacement for compound (IId).

Compounds of formula (XIII), (XV), (XVII) and (XIX) are commercially available compounds, or they are known in the literature, or they are prepared by standard processes

15 known in the art.

Process 11): These compounds may be oxidised under standard sulphur oxidation conditions; for example using hydrogen peroxide and trifluoroacetic acid at a temperature in the range of 0°C to reflux, preferably at or near room temperature.

It will be appreciated that certain of the various ring substituents in the compounds of
the present invention may be introduced by standard aromatic substitution reactions or
generated by conventional functional group modifications either prior to or immediately
following the processes mentioned above, and as such are included in the process aspect of
the invention. Such reactions and modifications include, for example, introduction of a
substituent by means of an aromatic substitution reaction, reduction of substituents, alkylation
of substituents and oxidation of substituents. The reagents and reaction conditions for such
procedures are well known in the chemical art. Particular examples of aromatic substitution
reactions include the introduction of a nitro group using concentrated nitric acid, the
introduction of an acyl group using, for example, an acyl halide and Lewis acid (such as
aluminium trichloride) under Friedel Crafts conditions; the introduction of an alkyl group
using an alkyl halide and Lewis acid (such as aluminium trichloride) under Friedel Crafts
conditions; and the introduction of a halogeno group. Particular examples of modifications
include the reduction of a nitro group to an amino group by for example, catalytic

10

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hydrogenation with a nickel catalyst or treatment with iron in the presence of hydrochloric acid with heating; oxidation of alkylthio to alkylsulphinyl or alkylsulphonyl.

It will also be appreciated that in some of the reactions mentioned herein it may be necessary/desirable to protect any sensitive groups in the compounds. The instances where 5 protection is necessary or desirable and suitable methods for protection are known to those skilled in the art. Conventional protecting groups may be used in accordance with standard practice (for illustration see T.W. Green, Protective Groups in Organic Synthesis, John Wiley and Sons, 1999). Thus, if reactants include groups such as amino, carboxy or hydroxy it may be desirable to protect the group in some of the reactions mentioned herein.

A suitable protecting group for an amino or alkylamino group is, for example, an acyl group, for example an alkanoyl group such as acetyl, an alkoxycarbonyl group, for example a methoxycarbonyl, ethoxycarbonyl or t-butoxycarbonyl group, an arylmethoxycarbonyl group, for example benzyloxycarbonyl, or an aroyl group, for example benzoyl. The deprotection conditions for the above protecting groups necessarily vary with the choice of protecting 15 group. Thus, for example, an acyl group such as an alkanoyl or alkoxycarbonyl group or an aroyl group may be removed for example, by hydrolysis with a suitable base such as an alkali metal hydroxide, for example lithium or sodium hydroxide. Alternatively an acyl group such as a t-butoxycarbonyl group may be removed, for example, by treatment with a suitable acid as hydrochloric, sulphuric or phosphoric acid or trifluoroacetic acid and an 20 arylmethoxycarbonyl group such as a benzyloxycarbonyl group may be removed, for example, by hydrogenation over a catalyst such as palladium-on-carbon, or by treatment with a Lewis acid for example boron tris(trifluoroacetate). A suitable alternative protecting group for a primary amino group is, for example, a phthaloyl group which may be removed by treatment with an alkylamine, for example dimethylaminopropylamine, or with hydrazine.

A suitable protecting group for a hydroxy group is, for example, an acyl group, for example an alkanoyl group such as acetyl, an aroyl group, for example benzoyl, or an arylmethyl group, for example benzyl. The deprotection conditions for the above protecting groups will necessarily vary with the choice of protecting group. Thus, for example, an acyl group such as an alkanoyl or an aroyl group may be removed, for example, by hydrolysis with 30 a suitable base such as an alkali metal hydroxide, for example lithium or sodium hydroxide. Alternatively an arylmethyl group such as a benzyl group may be removed, for example, by hydrogenation over a catalyst such as palladium-on-carbon.

A suitable protecting group for a carboxy group is, for example, an esterifying group, for example a methyl or an ethyl group which may be removed, for example, by hydrolysis with a base such as sodium hydroxide, or for example a *t*-butyl group which may be removed, for example, by treatment with an acid, for example an organic acid such as trifluoroacetic acid, or for example a benzyl group which may be removed, for example, by hydrogenation over a catalyst such as palladium-on-carbon.

The protecting groups may be removed at any convenient stage in the synthesis using conventional techniques well known in the chemical art.

As stated hereinbefore the compounds defined in the present invention possess

10 cholesterol absorption inhibitory activity. These properties may be assessed, using the following biological test.

In vivo testing of cholesterol absorption inhibitors

C57BL/6 female mice were maintained on regular chow diet and housed in individual cages to collect faeces. Mice were fasted for 3 hours and then gavaged with vehicle or compound. Half an hour later the mice were gavaged with radiolabelled cholesterol. Two or six hours after the ¹⁴C-cholesterol gavage blood samples were taken via the tail and plasma prepared to determine how much cholesterol were absorbed. 24 hours after the gavage of ¹⁴C-cholesterol the mice were bled to death and plasma were prepared for analysis. Faeces were collected for 24 hours to assess absorption efficiency.

20 References

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Absorption

The absorption of the compounds of formula (I) was tested in a Caco-2 cells model (Gastroenterology 1989, 96, 736).

The data below shoes that Example 24 shows much lower absorption compared with ezetimibe (US RE37721).

Compound	Example 24	Ezetimibe
Apparent partition coefficient; Papp [cm/s]	0.24 x 10 ⁻⁰⁶	21 x 10 ⁻⁰⁶

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, as defined hereinbefore in association with a pharmaceutically-acceptable diluent or carrier.

The composition may be in a form suitable for oral administration, for example as a tablet or capsule, for parenteral injection (including intravenous, subcutaneous, intramuscular, intravascular or infusion) as a sterile solution, suspension or emulsion, for topical administration as an ointment or cream or for rectal administration as a suppository.

In general the above compositions may be prepared in a conventional manner using 10 conventional excipients.

The compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, will normally be administered to a warm-blooded animal at a unit dose within the range of approximately 0.02-100 mg/kg, preferably 0.02 -50 mg/kg, and this normally provides a therapeutically-effective dose. A unit dose form such as a tablet or capsule will usually contain, for example 1-250 mg of active ingredient. Preferably a daily dose in the range of 1-50 mg/kg, particularly 0.1-10 mg/kg is employed. In another aspect a daily dose in the rage of 0.01-20 mg/kg is employed. However the daily dose will necessarily be varied depending upon the host treated, the particular route of administration, and the severity of the illness being treated. Accordingly the optimum dosage may be determined by the practitioner who is treating any particular patient.

According to a further aspect of the present invention there is provided a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, as defined hereinbefore for use in a method of prophylactic or therapeutic treatment of a warm-blooded animal, such as man.

We have found that the compounds defined in the present invention, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, are effective cholesterol absorption inhibitors, and accordingly have value in the treatment of disease states associated with hyperlipidaemic conditions.

Thus according to this aspect of the invention there is provided a compound of the 30 formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, as defined hereinbefore for use as a medicament.

According to another feature of the invention there is provided the use of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, as defined hereinbefore in the manufacture of a medicament for use in the production of a cholesterol absorption inhibitory effect in a warm-blooded animal, such as 5 man.

According to another feature of the invention there is provided the use of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, as defined hereinbefore in the production of a cholesterol absorption inhibitory effect in a warm-blooded animal, such as man.

Herein, where the production of a cholesterol absorption inhibitory effect or a 10 cholesterol lowering effect is stated, suitably this relates to the treatment of hyperlipidaemic conditions in a warm-blooded animal, such as man. Additionally is relates to the treatment of dyslipidemic conditions and disorders such as hyperlipidaemia, hypertrigliceridemia, hyperbetalipoproteinemia (high LDL), hyperprebetalipoproteinemia (high VLDL), 15 hyperchylomicronemia, hypolipoproteinemia, hypercholesterolemia, hyperlipoproteinemia and hypoalphalipoproteinemia (low HDL) in a warm-blooded animal, such as man. Furthermore it relates to the treatment of different clinical conditions such as atherosclerosis, arteriosclerosis, arrhythmia, hyper-thrombotic conditions, vascular dysfunction, endothelial dysfunction, heart failure, coronary heart diseases, cardiovascular diseases, myocardial 20 infarction, angina pectoris, peripheral vascular diseases, inflammation of cardiovascular tissues such as heart, valves, vasculature, arteries and veins, aneurisms, stenosis, restenosis, vascular plaques, vascular fatty streaks, leukocytes, monocytes and/or macrophage infiltration, intimal thickening, medial thinning, infectious and surgical trauma and vascular thrombosis, stroke and transient ischaemic attacks in a warm-blooded animal, such as man. It 25 also relates to the treatment of atherosclerosis, coronary heart diseases, myocardial infarction, angina pectoris, peripheral vascular diseases, stroke and transient ischaemic attacks in a warm-blooded animal, such as man.

The production of a cholesterol absorption inhibitory effect or a cholesterol lowering effect also relates to a method of treating and/or preventing atherosclerotic lesions, a method of preventing plaque rupture and a method of promoting lesion regression. Furthermore it relates to a method of inhibiting monocytes-macrophage accumulation in atherosclerotic lesions, a method of inhibiting expression of matrix metalloproteinases in atherosclerotic

lesions, a method of inhibiting the destabilization of atherosclerotic lesions, a method for preventing atherosclerotic plaque rupture and a method of treating unstable angina.

The production of a cholesterol absorption inhibitory effect or a cholesterol lowering effect also relates to a method of treating sitosterolemia.

5 Compounds of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof may also have value in the treatment or prevention of Alzeheimer's Disease (see for example WO 02/096415). Therefore in a further aspect of the invention, there is provided a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, for use in the treatment or prevention of 10 Alzeheimer's Disease.

Compounds of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof may also have value in the treatment or prevention of vascular inflammation (see for example WO 03/026644). Therefore in a further aspect of the invention, there is provided a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, for use in the treatment or prevention of vascular inflammation.

According to a further feature of this aspect of the invention there is provided a method for producing a cholesterol absorption inhibitory effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

The cholesterol absorption inhibitory activity defined hereinbefore may be applied as a sole therapy or may involve, in addition to a compound of the invention, one or more other substances and/or treatments. Such conjoint treatment may be achieved by way of the simultaneous, sequential or separate administration of the individual components of the treatment. According to this aspect of the invention there is provided a pharmaceutical product comprising a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, as defined hereinbefore and an additional cholesterol absorption inhibitory substance as defined hereinbefore and an additional hypolipidaemic agent for the conjoint treatment of hyperlipidaemia.

In another aspect of the invention, the compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, may be administered in association with cholesterol biosynthesis inhibitors, or pharmaceutically acceptable salts,

solvates, solvates of such salts or prodrugs thereof. Suitable cholesterol biosynthesis inhibitors include HMG Co-A reductase inhibitors, squalene synthesis inhibitors and squalene epoxidase inhibitors. A suitable squalene synthesis inhibitor is squalestatin 1 and a suitable squalene epoxidase inhibitor is NB-598.

In this aspect of the invention, the compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, may be administered in association with an HMG Co-A reductase inhibitor, or pharmaceutically acceptable salts, solvates, solvates of such salts or prodrugs thereof. Suitable HMG Co-A reductase inhibitors, pharmaceutically acceptable salts, solvates, solvates of such salts or prodrugs thereof are statins well known in the art. Particular statins are fluvastatin, lovastatin, pravastatin, simvastatin, atorvastatin, cerivastatin, bervastatin, dalvastatin, mevastatin and rosuvastatin, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof. A further particular statin is pitvastatin, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof. A more particular statin is atorvastatin calcium salt. A further particular statin is rosuvastatin, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof. A preferable particular statin is rosuvastatin calcium salt. A further particular statin is rosuvastatin, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof. A preferable particular statin is rosuvastatin calcium salt.

Therefore in an additional feature of the invention, there is provided a combination of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof and an HMG Co-A reductase inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Therefore in an additional feature of the invention, there is provided a method for producing a cholesterol lowering effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof in simultaneous, sequential or separate administration with an effective amount of an HMG Co-A reductase inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and an HMG Co-A reductase

inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in association with a pharmaceutically acceptable diluent or carrier.

According to a further aspect of the present invention there is provided a kit comprising a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and an HMG Co-A reductase inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the present invention there is provided a kit comprising:

- a) a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in a first unit dosage form;
 - b) an HMG Co-A reductase inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof; in a second unit dosage form; and
 - c) container means for containing said first and second dosage forms.

According to a further aspect of the present invention there is provided a kit comprising:

- a) a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, together with a pharmaceutically acceptable diluent or carrier, in a first unit dosage form;
- b) an HMG Co-A reductase inhibitor, or a pharmaceutically acceptable salt, solvate, solvate
 of such a salt or a prodrug thereof, in a second unit dosage form; and
 - c) container means for containing said first and second dosage forms.

According to another feature of the invention there is provided the use of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and an HMG Co-A reductase inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in the manufacture of a medicament for use in the production of a cholesterol lowering effect.

According to a further aspect of the present invention there is provided a combination treatment comprising the administration of an effective amount of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier, with the simultaneous, sequential or separate administration of an effective amount of an HMG Co-A reductase inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a

prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier to a warm-blooded animal, such as man in need of such therapeutic treatment.

According to an additional further aspect of the present invention there is provided a combination treatment comprising the administration of an effective amount of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier, with the simultaneous, sequential or separate administration of a matrix metalloproteinase inhibitor.

In another aspect of the invention, the compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, may be administered in association with an ileal bile acid (IBAT) inhibitor or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof. Suitable compounds possessing such IBAT inhibitory activity have been described, see for instance hypolipidaemic compounds described in WO 93/16055, WO 94/18183, WO 94/18184, WO 96/05188, WO 96/08484, WO 96/16051, WO 97/33882, WO 98/38182, WO 99/35135, WO 98/40375, WO 99/64409, WO 99/64410, WO 00/01687, WO 00/47568, WO 00/61568, DE 19825804, WO 00/38725, WO 00/38726, WO 00/38727, WO 00/38728, WO 00/38729, WO 01/66533, WO 02/50051 and EP 0 864 582 and the compound described in these patent applications, particularly claim 1, are incorporated herein by reference.

Further suitable compounds possessing IBAT inhibitory activity have been described in WO 94/24087, WO98/07749, WO 98/56757, WO 99/32478, WO 99/35135, WO 00/20392, WO 00/20393, WO 00/20410, WO 00/20437, WO 01/34570, WO 00/35889, WO 01/68637, WO 01/68096, WO 02/08211, WO 03/020710, WO 03/022825, WO 03/022830, WO 03/022286, JP 10072371, US 5070103, EP 251 315, EP 417 725, EP 489 423, EP 549 967,
EP 573 848, EP 624 593, EP 624 594, EP 624 595, EP 869 121 and EP 1 070 703, and the contents of these patent applications, particularly the compounds described in claim 1 and the named examples, are incorporated herein by reference.

Particular classes of IBAT inhibitors suitable for use in the present invention are benzothiepines. Other suitable classes of IBAT inhibitors are the 1,2-benzothiazepines, 1,4-30 benzothiazepines and / or 1,5-benzothiazepines. A further suitable class of IBAT inhibitors is the 1,2,5-benzothiadiazepines.

One particular suitable compound possessing IBAT inhibitory activity is (3R,5R)-3-butyl-3-ethyl-1,1-dioxido-5-phenyl-2,3,4,5-tetrahydro-1,4-benzothiazepin-8-yl β -D-glucopyranosiduronic acid (EP 864 582).

A further suitable compound possessing IBAT inhibitory activity is S-8921 (EP 597 5 107).

A further suitable IBAT inhibitor is the compound:

WO 99/32478

Other particular suitable compound possessing IBAT inhibitory activity include:

- sulphoethyl)carbamoyl]methyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(N-{(R)-1'-phenyl-1'-[N'-(2-sulphoethyl)carbamoyl]methyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-(2-sulphoethyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 20 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-(2-sulphoethyl) carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-(2-carboxyethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

- 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-(2-carboxyethyl)carbamoyl]-4-hydroxybenzyl\}$ carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-(5-carboxypentyl)$ carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 5 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-(2-carboxyethyl)carbamoyl] benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - $1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-\{\alpha-[N'-(2-sulphoethyl)carbamoyl]-2-fluorobenzyl\} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;$
 - 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-(R)-(2-hydroxy-1-k)])$
- 10 carboxyethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-(R)-(2-hydroxy-1-carboxyethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-{N-[(R)-α-(N'-{(R)-1-[N''-(R)-(2-hydroxy-1-carboxyethyl)carbamoyl]-2-hydroxyethyl}carbamoyl)benzyl]carbamoylmethoxy}-2,3,4,5-
- 15 tetrahydro-1,5-benzothiazepine;
 - 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(N-{ α -[N'-(carboxymethyl)carbamoyl] benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - $1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(N-\{\alpha-[N'-((ethoxy)(methyl)phosphoryl-methyl)carbamoyl]benzyl\} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;$
- 20 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-{N-[(R)-α-(N'-{2-[(hydroxy)(methyl)phosphoryl]ethyl}carbamoyl)benzyl]carbamoylmethoxy}-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-(2-methylthio-1-carboxyethyl)carbamoyl]$ carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 25 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-{N-[(R)-α-(N'-{2-[(methyl)(ethyl) phosphoryl]ethyl}carbamoyl)-4-hydroxybenzyl]carbamoylmethoxy}-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $\{N-[(R)-\alpha-(N'-\{2-[(methyl)(hydroxy)phosphoryl]ethyl\}$ carbamoyl)-4-hydroxybenzyl]carbamoylmethoxy}-2,3,4,5-tetrahydro-1,5-
- 30 benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[(R)-N'-(2-methylsulphinyl-1-carboxyethyl)carbamoyl]$ benzyl $\{$ carbamoylmethoxy $\}$ -2,3,4,5-tetrahydro-1,5-benzothiazepine; and

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methoxy-8-[N-{(R)-α-[N'-(2-sulphoethyl)carbamoyl]-45 hydroxybenzyl}carbamoylmethoxy]-2,3,4,5-tetrahydro-1,5-benzothiazepine;
or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Additional suitable IBAT inhibitors for combination with compounds of the present invention are those described in WO 03/020710. Further suitable compounds possessing IBAT inhibitory activity have the following structure of formula (AI):

10

wherein:

One of \mathbb{R}^1 and \mathbb{R}^2 are selected from hydrogen or $C_{1\text{-}6}$ alkyl and the other is selected from $C_{1\text{-}6}$ alkyl;

15 R^z is selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)_a wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)₂sulphamoyl and N,N-(C₁₋₆alkyl)₂sulphamoyl;

20 v is 0-5;

one of R⁴ and R⁵ is a group of formula (AIA):

$$\begin{array}{c}
A \\
R^{10} \\
R^{9} \\
R^{8} \\
R^{7}
\end{array}$$

 ${f R}^3$ and ${f R}^6$ and the other of ${f R}^4$ and ${f R}^5$ are independently selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C_{1-6} alkyl, C_{2-6} alkenyl, C_{2-6} alkynyl, C_{1-6} alkoxy, C_{1-6} alkanoyl, C_{1-6} alkanoyloxy, $N-(C_{1-6}$ alkyl)amino, $N-(C_{1-6}$ alkyl)2amino, $N-(C_{1-6}$ alkyl)2amino, N-(C

5 N.N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)_a wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)sulphamoyl and N.N-(C₁₋₆alkyl)₂sulphamoyl; wherein R³ and R⁶ and the other of R⁴ and R⁵ may be optionally substituted on carbon by one or more R¹⁷;

X is -O-, -N(R^a)-, -S(O)_b- or -CH(R^a)-; wherein R^a is hydrogen or C_{1-6} alkyl and b is 0-2;

Ring A is aryl or heteroaryl; wherein Ring A is optionally substituted on carbon by one or more substituents selected from R¹⁸;

R⁷ is hydrogen, C₁₋₆alkyl, carbocyclyl or heterocyclyl; wherein R⁷ is optionally substituted on carbon by one or more substituents selected from R¹⁹; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R²⁰;

R⁸ is hydrogen or C₁₋₆alkyl;

R9 is hydrogen or C1-6alkyl;

 R^{10} is hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C_{1-10} alkyl, C_{2-10} alkenyl, C_{2-10} alkynyl, C_{1-10} alkoxy,

- 20 C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino, N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, C₁₋₁₀alkoxycarbonylamino, carbocyclyl,
- 25 carbocyclylC₁₋₁₀alkyl, heterocyclyl, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_p-R²¹-(C₁₋₁₀alkylene)_q- or heterocyclyl-(C₁₋₁₀alkylene)_r-R²²-(C₁₋₁₀alkylene)_s-; wherein R¹⁰ is optionally substituted on carbon by one or more substituents selected from R²³; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R²⁴; or R¹⁰ is a group of formula (AIB):

wherein:

R¹¹ is hydrogen or C₁₋₆alkyl;

- R¹² and R¹³ are independently selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkoxy, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl,
- 10 N-(C₁₋₁₀alkyl)sulphamoylamino, N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, carbocyclyl or heterocyclyl; wherein R¹² and R¹³ may be independently optionally substituted on carbon by one or more substituents selected from R²⁵; and wherein if said heterocyclyl contains an -NH-group, that nitrogen may be optionally substituted by a group selected from R²⁶;

R¹⁴ is selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl,

15 mercapto, sulphamoyl, hydroxyaminocarbonyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkoxy, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl,

 $N,N-(C_{1-10}alkyl)_2$ sulphamoyl, $N-(C_{1-10}alkyl)$ sulphamoylamino,

- 20 N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, C₁₋₁₀alkoxycarbonylamino, carbocyclyl, carbocyclylC₁₋₁₀alkyl, heterocyclyl, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_p-R²⁷-(C₁₋₁₀alkylene)_q- or heterocyclyl-(C₁₋₁₀alkylene)_r-R²⁸-(C₁₋₁₀alkylene)_s-; wherein R¹⁴ may be optionally substituted on carbon by one or more substituents selected from R²⁹; and wherein if said heterocyclyl
- 25 contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R³⁰; or R¹⁴ is a group of formula (AIC):

R¹⁵ is hydrogen or C₁₋₆alkyl;

 R^{16} is hydrogen or $C_{1\text{-}6}$ alkyl; wherein R^{16} may be optionally substituted on carbon by one or more groups selected from R^{31} ;

n is 1-3; wherein the values of R⁷ may be the same or different;

R¹⁷, R¹⁸, R¹⁹, R²³, R²⁵, R²⁹ or R³¹ are independently selected from halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkoxy, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino, 10 N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, C₁₋₁₀alkoxycarbonylamino, carbocyclyl,

carbocyclylC₁₋₁₀alkyl, heterocyclyl, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_p-R³²-(C₁₋₁₀alkylene)_q- or heterocyclyl-(C₁₋₁₀alkylene)_r-R³³-(C₁₋₁₀alkylene)_s-; wherein R¹⁷, R¹⁸, R¹⁹, R²³, R²⁵, R²⁹ or R³¹ may be independently optionally substituted on carbon by one or more R³⁴; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R³⁵;

 R^{21} , R^{22} , R^{27} , R^{28} , R^{32} or R^{33} are independently selected from -O-, -NR³⁶-, -S(O)_x-, -NR³⁶C(O)NR³⁶-, -NR³⁶C(S)NR³⁶-, -OC(O)N=C-, -NR³⁶C(O)- or -C(O)NR³⁶-; wherein R³⁶ is selected from hydrogen or C₁₋₆alkyl, and x is 0-2;

p, q, r and s are independently selected from 0-2;

R³⁴ is selected from halo, hydroxy, cyano, carbamoyl, ureido, amino, nitro, carbamoyl, mercapto, sulphamoyl, trifluoromethyl, trifluoromethoxy, methyl, ethyl, methoxy, ethoxy, vinyl, allyl, ethynyl, formyl, acetyl, formamido, acetylamino, acetoxy, methylamino, dimethylamino, N-methylcarbamoyl, N,N-dimethylcarbamoyl, methylthio, methylsulphinyl, mesyl, N-methylsulphamoyl, N,N-dimethylsulphamoyl, N-methylsulphamoylamino and N,N-dimethylsulphamoylamino;

R²⁰, R²⁴, R²⁶, R³⁰ or R³⁵ are independently selected from C₁₋₆alkyl, C₁₋₆alkanoyl, C₁₋₆alkylsulphonyl, C₁₋₆alkoxycarbonyl, carbamoyl, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)carbamoyl, benzyl, benzyloxycarbonyl, benzoyl and phenylsulphonyl;

30 or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

A particular IBAT inhibitor is selected from any one of Examples 1-44 of WO 03/020710, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and the compounds of Examples 1-44 are incorporated herein by reference. Claims 1-

- 10 of WO 03/020710 are also incorporated herein by reference. A particular IBAT inhibitor selected from WO 03/020710 is selected from any one of:
- 2,3,4,5,6-pentahydroxyhexyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-
- 5 benzothiazepine;
 - 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N-(2-(S)-3-(R)-4-(R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 10 hydroxyethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N-(hydroxycarbamoyl-methyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-[N-((R)-α-{N-[2-(N-pyrimidin-2-ylureido)ethyl]carbamoyl}benzyl)carbamoylmethoxy]-2,3,4,5-tetrahydro-1,5-
- 15 benzothiazepine;
 - 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-[N-((R)- α -{N-[2-(N-pyridin-2-ylureido)ethyl]carbamoyl}benzyl)carbamoylmethoxy]-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-(1-t-1)])$
- 20 butoxycarbonylpiperidin-4-ylmethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N-(2,3-dihydroxypropyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 25 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-[N-((R)- α -{N-[2-(3,4-dihydroxyphenyl)-2-methoxyethyl]carbamoyl}benzyl)carbamoylmethoxy]-2,3,4,5-tetrahydro-1,5-benzothiazepine
- 30 1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-(piperidin-4-ylmethyl) carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; or

1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-(2-N,N-dimethylaminosulphamoylethyl)carbamoyl]$ carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Additional suitable IBAT inhibitors for combination with compounds of the present invention are those described in WO 03/022825. Further suitable compounds possessing IBAT inhibitory activity have the following structure of formula (BI):

10 wherein:

One of \mathbb{R}^1 and \mathbb{R}^2 are selected from hydrogen or $C_{1\text{-}6}$ alkyl and the other is selected from $C_{1\text{-}6}$ alkyl;

 $\mathbf{R}^{\mathbf{y}}$ is selected from hydrogen, hydroxy, $C_{1\text{-}6}$ alkyl, $C_{1\text{-}4}$ alkoxy and $C_{1\text{-}6}$ alkanoyloxy; $\mathbf{R}^{\mathbf{z}}$ is selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto,

sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)₃ wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)₂sulphamoyl and N,N-(C₁₋₆alkyl)₂sulphamoyl;

v is 0-5;

one of R^4 and R^5 is a group of formula (BIA):

$$\begin{array}{c|c}
A & O \\
R^{11} & R^{9} & R^{8} & R^{7}
\end{array}$$

(BIA)

 R^3 and R^6 and the other of R^4 and R^5 are independently selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C_{1-4} alkyl,

 C_{2-4} alkenyl, C_{2-4} alkynyl, C_{1-4} alkoxy, C_{1-4} alkanoyl, C_{1-4} alkanoyloxy, $N-(C_{1-4}$ alkyl)amino, $N-(C_{1-4}$ alkyl)2amino, C_{1-4} alkanoylamino, $N-(C_{1-4}$ alkyl)2amino, $N-(C_{1-4}$ alkyl)2amino, N-(

N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)_a wherein a is 0 to 2, C₁₋₄alkoxycarbonyl,

N-(C₁₋₄alkyl)sulphamoyl and N,N-(C₁₋₄alkyl)₂sulphamoyl; wherein R³ and R⁶ and the other of 5 R⁴ and R⁵ may be optionally substituted on carbon by one or more R¹⁶;

X is -O-, -N(R^a)-, -S(O)_b- or -CH(R^a)-; wherein R^a is hydrogen or C_{1-6} alkyl and b is 0-2;

Ring A is aryl or heteroaryl; wherein Ring A is optionally substituted by one or more substituents selected from R^{17} ;

10 R⁷ is hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R⁷ is optionally substituted by one or more substituents selected from R¹⁸;

R⁸ is hydrogen or C₁₋₄alkyl;

R⁹ is hydrogen or C₁₋₄alkyl;

R¹⁰ is hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R¹⁰ is optionally substituted by one or more substituents selected from R¹⁹;

 R^{11} is carboxy, sulpho, sulphino, phosphono, $-P(O)(OR^c)(OR^d)$, $-P(O)(OH)(OR^c)$, $-P(O)(OH)(R^d)$ or $-P(O)(OR^c)(R^d)$ wherein R^c and R^d are independently selected from C_{1-6} alkyl; or R^{11} is a group of formula (BIB):

$$\mathbb{R}^{15\left[\begin{array}{c}1\\\end{array}\right]_{r}^{15\left[\begin{array}{c}1\\\end{array}\right]_{r}}\left[Y\right]_{q}^{q}\left[\begin{array}{c}1\\\end{array}\right]_{p,N}^{13}$$

(BIB)

wherein:

20

Y is $-N(R^x)$ -, $-N(R^x)C(O)$ -, -O-, and -S(O)a-; wherein a is 0-2 and R^x is hydrogen or C_{1-4} alkyl;

R¹² is hydrogen or C₁₋₄alkyl;

25 R¹³ and R¹⁴ are independently selected from hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R¹³ and R¹⁴ may be independently optionally substituted by one or more substituents selected from R²⁰;

R¹⁵ is carboxy, sulpho, sulphino, phosphono, -P(O)(OR^e)(OR^f), -P(O)(OH)(OR^e),
-P(O)(OH)(R^e) or -P(O)(OR^e)(R^f) wherein R^e and R^f are independently selected from

30 C₁₋₆alkyl;

p is 1-3; wherein the values of R¹³ may be the same or different;

q is 0-1;

r is 0-3; wherein the values of R^{14} may be the same or different; m is 0-2; wherein the values of R^{10} may be the same or different; n is 1-3; wherein the values of R^{7} may be the same or different:

- R¹⁶, R¹⁷ and R¹⁸ are independently selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₄alkyl, C₂₋₄alkenyl, C₂₋₄alkynyl, C₁₋₄alkoxy, C₁₋₄alkanoyl, C₁₋₄alkanoyloxy, N-(C₁₋₄alkyl)amino, N,N-(C₁₋₄alkyl)₂amino, C₁₋₄alkanoylamino, N-(C₁₋₄alkyl)carbamoyl, N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)₂ wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl and
- 10 N,N-(C₁₋₄alkyl)₂sulphamoyl; wherein R¹⁶, R¹⁷ and R¹⁸ may be independently optionally substituted on carbon by one or more R²¹:
 - R¹⁹ and R²⁰ are independently selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₄alkyl, C₂₋₄alkenyl, C₂₋₄alkynyl, C₁₋₄alkoxy, C₁₋₄alkanoyl, C₁₋₄alkanoyloxy, N-(C₁₋₄alkyl)amino, N,N-(C₁₋₄alkyl)₂amino,
- 15 C₁₋₄alkanoylamino, N-(C₁₋₄alkyl)carbamoyl, N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)_a wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl, N,N-(C₁₋₄alkyl)₂sulphamoyl, carbocyclyl, heterocyclyl, sulpho, sulphino, amidino, phosphono, -P(O)(OR^a)(OR^b), -P(O)(OH)(OR^a), -P(O)(OH)(R^a) or -P(O)(OR^a)(R^b), wherein R^a and R^b are independently selected from C₁₋₆alkyl; wherein R¹⁹ and R²⁰ may be independently optionally substituted on carbon by one or more R²²;
 - R²¹ and R²² are independently selected from halo, hydroxy, cyano, carbamoyl, ureido, amino, nitro, carboxy, carbamoyl, mercapto, sulphamoyl, trifluoromethyl, trifluoromethoxy, methyl, ethyl, methoxy, ethoxy, vinyl, allyl, ethynyl, methoxycarbonyl, formyl, acetyl, formamido, acetylamino, acetoxy, methylamino, dimethylamino, *N*-methylcarbamoyl,
- 25 N,N-dimethylcarbamoyl, methylthio, methylsulphinyl, mesyl, N-methylsulphamoyl and N,N-dimethylsulphamoyl;
 - or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

A particular IBAT inhibitor is selected from any one of Examples 1-7 of WO 03/022825, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and the compounds of Examples 1-7 are incorporated herein by reference. Claims 1-8 of WO 03/022825 are also incorporated herein by reference. A particular IBAT inhibitor selected from WO 03/022825 is selected from any one of:

- 1,1-dioxo-3(R)-3-butyl-3-ethyl-5-(R)-5-phenyl-8-[N-((R)- α -carboxybenzyl) carbamoylmethoxy]-2,3,4,5-tetrahydro-1,4-benzothiazepine;
- 1,1-dioxo-3(S)-3-butyl-3-ethyl-5-(S)-5-phenyl-8-[N-((R)- α -carboxybenzyl) carbamoylmethoxyl-2,3,4,5-tetrahydro-1,4-benzothiazepine;
- 5 1,1-dioxo-3(R)-3-butyl-3-ethyl-5-(R)-5-phenyl-8-(N-{(R)-α-[N-(carboxymethyl)carbamoyl] benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine;
 - $1,1-dioxo-3(S)-3-butyl-3-ethyl-5-(S)-5-phenyl-8-(N-\{(R)-\alpha-[N-(carboxymethyl)carbamoyl] benzyl\} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine;$
 - 3,5-trans-1,1-dioxo-3-ethyl-3-butyl-5-phenyl-7-bromo-8- $(N-\{(R)-\alpha-[N-\alpha])$
- 10 (carboxymethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine;
 - 3,5-trans-1,1-dioxo-3-(S)-3-ethyl-3-butyl-4-hydroxy-5-(S)-5-phenyl-7-bromo-8-(N-(R)- α -[N-(carboxymethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine
- 3,5-trans-1,1-dioxo-3-(R)-3-ethyl-3-butyl-4-hydroxy-5-(R)-5-phenyl-7-bromo-8-(N-{(R)-α-[N-(carboxymethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine;
 - 3,5-trans-1,1-dioxo-3-ethyl-3-butyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-(Carboxymethyl)carbamoyl]benzyl\}$ carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-
- 20 benzothiazepine;
 - 3,5-trans-1,1-dioxo-3-ethyl-3-butyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-(2-sulphoethyl)carbamoyl]-4-hydroxybenzyl\}$ carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine ammonia salt;
 - 1,1-dioxo-3-(S)-3-ethyl-3-butyl-5-(S)-5-phenyl-7-methylthio-8-(N-{(R)- α -[N-
- 25 (carboxymethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine diethylamine salt; and
 - 1,1-dioxo-3-(R)-3-ethyl-3-butyl-5-(R)-5-phenyl-7-methylthio-8-(N-{(R)-α-[N-(carboxymethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine diethylamine salt;
- or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

 Additional suitable IBAT inhibitors for combination with compounds of the present invention are those described in WO 03/022830. Further suitable compounds possessing IBAT inhibitory activity have the following structure of formula (CI):

$$R^{5}$$
 R^{6}
 R^{6}
 R^{2}
 R^{2}
 R^{2}
 R^{2}
 R^{2}
 R^{2}
 R^{2}
 R^{2}
 R^{2}

wherein:

One of \mathbb{R}^1 and \mathbb{R}^2 are selected from hydrogen or $\mathbb{C}_{1\text{-}6}$ alkyl and the other is selected from $\mathbb{C}_{1\text{-}6}$ alkyl;

 R^x and R^y are independently selected from hydrogen, hydroxy, amino, mercapto, C_{1-6} alkyl, C_{1-6} alkyl, C_{1-6} alkyl)amino, $N,N-(C_{1-6}$ alkyl)2amino, C_{1-6} alkylS(O)a wherein a is 0 to 2;

R² is selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)_a wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)₂sulphamoyl and N,N-(C₁₋₆alkyl)₂sulphamoyl;

v is 0-5;

one of R⁴ and R⁵ is a group of formula (CIA):

$$\begin{array}{c|c}
A & & \\
R^{11} & R^{9} & R^{8} & R^{7}
\end{array}$$
(CIA)

 R^3 and R^6 and the other of R^4 and R^5 are independently selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C_{1-4} alkyl,

20 C₂₋₄alkenyl, C₂₋₄alkynyl, C₁₋₄alkoxy, C₁₋₄alkanoyl, C₁₋₄alkanoyloxy, N-(C₁₋₄alkyl)amino, N,N-(C₁₋₄alkyl)₂amino, C₁₋₄alkanoylamino, N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)_a wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)₂sulphamoyl and N,N-(C₁₋₄alkyl)₂sulphamoyl; wherein R³ and R⁶ and the other of R⁴ and R⁵ may be optionally substituted on carbon by one or more R¹⁶;

X is -O-, -N(R^a)-, -S(O)_b- or -CH(R^a)-; wherein R^a is hydrogen or C₁₋₆alkyl and b is 0-2;

Ring A is aryl or heteroaryl; wherein Ring A is optionally substituted by one or more substituents selected from R^{17} :

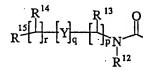
 R^7 is hydrogen, C_{1-4} alkyl, carbocyclyl or heterocyclyl; wherein R^7 is optionally substituted by one or more substituents selected from R^{18} ;

R⁸ is hydrogen or C₁₄alkyl;

R⁹ is hydrogen or C₁₋₄alkyl;

R¹⁰ is hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R¹⁰ is optionally substituted by one or more substituents selected from R¹⁹;

 R^{11} is carboxy, sulpho, sulphino, phosphono, $-P(O)(OR^c)(OR^d)$, $-P(O)(OH)(OR^c)$, $-P(O)(OH)(OR^c)(R^d)$ wherein R^c and R^d are independently selected from C_{1-6} alkyl; or R^{11} is a group of formula (CIB):



15

(CIB)

wherein:

Y is $-N(R^n)$ -, $-N(R^n)C(O)$ -, -O-, and -S(O)a-; wherein a is 0-2 and R^n is hydrogen or C_{1-4} alkyl;

R¹² is hydrogen or C₁₋₄alkyl;

20 R¹³ and R¹⁴ are independently selected from hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R¹³ and R¹⁴ may be independently optionally substituted by one or more substituents selected from R²⁰:

R¹⁵ is carboxy, sulpho, sulphino, phosphono, -P(O)(OR^e)(OR^f), -P(O)(OH)(OR^e), -P(O)(OH)(R^e) or -P(O)(OR^e)(R^f) wherein R^e and R^f are independently selected from 25 C₁₋₆alkyl;

p is 1-3; wherein the values of R¹³ may be the same or different;

r is 0-3; wherein the values of R¹⁴ may be the same or different; m is 0-2; wherein the values of R¹⁰ may be the same or different;

n is 1-3; wherein the values of R⁷ may be the same or different;

R¹⁶, R¹⁷ and R¹⁸ are independently selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₄alkyl, C₂₋₄alkenyl, C₂₋₄alkynyl, C₁₋₄alkoxy, C₁₋₄alkanoyl, C₁₋₄alkanoyloxy, N-(C₁₋₄alkyl)amino, N,N-(C₁₋₄alkyl)₂amino, C₁₋₄alkanoylamino, N-(C₁₋₄alkyl)carbamoyl, N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)_a wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl and N,N-(C₁₋₄alkyl)₂sulphamoyl; wherein R¹⁶, R¹⁷ and R¹⁸ may be independently optionally substituted on carbon by one or more R²¹;

R¹⁹ and R²⁰ are independently selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₄alkyl, C₂₋₄alkenyl, C₂₋₄alkynyl, C₁₋₄alkoxy, 10 C₁₋₄alkanoyloxy, N-(C₁₋₄alkyl)amino, N,N-(C₁₋₄alkyl)₂amino, C₁₋₄alkanoylamino, N-(C₁₋₄alkyl)carbamoyl, N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)_a wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl, wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl, sulphino, amidino, phosphono, -P(O)(OR^a)(OR^b), -P(O)(OH)(OR^a), -P(O)(OH)(R^a) or -P(O)(OR^a)(R^b), wherein R^a and R^b are independently selected from C₁₋₆alkyl; wherein R¹⁹ and R²⁰ may be independently optionally substituted on carbon by one or more R²²;

R²¹ and R²² are independently selected from halo, hydroxy, cyano, carbamoyl, ureido, amino, nitro, carboxy, carbamoyl, mercapto, sulphamoyl, trifluoromethyl, trifluoromethoxy, methyl, ethyl, methoxy, ethoxy, vinyl, allyl, ethynyl, methoxycarbonyl, formyl, acetyl, formamido, acetylamino, acetoxy, methylamino, dimethylamino, N-methylcarbamoyl, N,N-dimethylcarbamoyl, methylthio, methylsulphinyl, mesyl, N-methylsulphamoyl and N,N-dimethylsulphamoyl;

or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

A particular IBAT inhibitor is selected from any one of Examples 1-4 of WO

25 03/022830, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and the compounds of Examples 1-4 are incorporated herein by reference. Claims 1-8 of WO 03/022830 are also incorporated herein by reference. A particular IBAT inhibitor selected from WO 03/022830 is selected from any one of:

- 30 (carboxymethyl)carbamoyl]benzyl}carbamoylmethylthio)-2,3,4,5-tetrahydrobenzothiepine 1,1-dioxo-3-butyl-3-ethyl-4-hydroxy-5-phenyl-7-(N-{(R)-α-[N-(2-sulphoethyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethylthio)-2,3,4,5-tetrahydrobenzothiepine ammonia salt

1,1-dioxo-3-butyl-3-ethyl-4-hydroxy-5-phenyl-7- $\{N-[\alpha-(carboxy)-2-fluorobenzyl]\}$ carbamoylmethylthio}-2,3,4,5-tetrahydrobenzothiepine; and

- 1,1-dioxo-3-butyl-3-ethyl-4-hydroxy-5-phenyl-7- $\{N$ -[1-(carboxy)-1-(thien-2-yl)methyl] carbamoylmethylthio}-2,3,4,5-tetrahydrobenzothiepine
- 5 or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Additional suitable IBAT inhibitors for combination with compounds of the present invention are those described in WO 03/022286. Further suitable compounds possessing IBAT inhibitory activity have the following structure of formula (DI):

10

wherein:

R' is selected from hydrogen or C₁₋₆alkyl;

One of \mathbb{R}^1 and \mathbb{R}^2 are selected from hydrogen or $C_{1\text{-}6}$ alkyl and the other is selected from $C_{1\text{-}6}$ alkyl;

R^x and R^y are independently selected from hydrogen, hydroxy, amino, mercapto, C₁₋₆alkyl, C₁₋₆alkoxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkylS(O)_a wherein a is 0 to 2;

M is selected from -N- or -CH-;

R² is selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)_a wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)sulphamoyl and N,N-(C₁₋₆alkyl)₂sulphamoyl;

v is 0-5:

one of \mathbb{R}^4 and \mathbb{R}^5 is a group of formula (DIA):

$$R^{11} \xrightarrow[R^{10} R^9]{}_{R^8} \xrightarrow[R^7]{}_{R^7}^{X^-}$$

(DIA)

 R^3 and R^6 and the other of R^4 and R^5 are independently selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C_{1-4} alkyl,

5 C₂₋₄alkenyl, C₂₋₄alkynyl, C₁₋₄alkoxy, C₁₋₄alkanoyl, C₁₋₄alkanoyloxy, N-(C₁₋₄alkyl)amino, N,N-(C₁₋₄alkyl)₂amino, C₁₋₄alkanoylamino, N-(C₁₋₄alkyl)carbamoyl, N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)_a wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl and N,N-(C₁₋₄alkyl)₂sulphamoyl; wherein R³ and R⁶ and the other of R⁴ and R⁵ may be optionally substituted on carbon by one or more R¹⁶;

10 X is -O-, -N(R^a)-, -S(O)_b- or -CH(R^a)-; wherein R^a is hydrogen or C₁₋₆alkyl and b is 0-2;

Ring A is aryl or heteroaryl; wherein Ring A is optionally substituted by one or more substituents selected from R^{17} ;

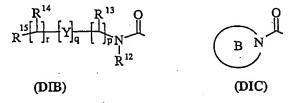
R⁷ is hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R⁷ is optionally substituted by one or more substituents selected from R¹⁸;

R⁸ is hydrogen or C₁₋₄alkyl;

R⁹ is hydrogen or C₁₋₄alkyl;

 R^{10} is hydrogen, C_{1-4} alkyl, carbocyclyl or heterocyclyl; wherein R^{10} is optionally substituted by one or more substituents selected from R^{19} ;

20 R¹¹ is carboxy, sulpho, sulphino, phosphono, -P(O)(OR°)(OR^d), -P(O)(OH)(OR°), -P(O)(OH)(R^d) or -P(O)(OR°)(R^d) wherein R^c and R^d are independently selected from C₁₋₆alkyl; or R¹¹ is a group of formula (DIB) or (DIC):



25 wherein:

Y is $-N(R^n)$ -, $-N(R^n)C(O)$ -, $-N(R^n)C(O)(CR^sR^t)_vN(R^n)C(O)$ -, -O-, and -S(O)a-; wherein a is 0-2, v is 1-2, R^s and R^t are independently selected from hydrogen or C_{1-4} alkyl optionally substituted by R^{26} and R^n is hydrogen or C_{1-4} alkyl;

R¹² is hydrogen or C₁₋₄alkyl;

R¹³ and R¹⁴ are independently selected from hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; and when q is 0, R¹⁴ may additionally be selected from hydroxy; wherein R¹³ and R¹⁴ may be independently optionally substituted by one or more substituents selected from R²⁰:

 R^{15} is carboxy, sulpho, sulphino, phosphono, -P(O)(OR^e)(OR^f), -P(O)(OH)(OR^e), -P(O)(OH)(R^e) or -P(O)(OR^e)(R^f) wherein R^e and R^f are independently selected from C_{1-6} alkyl;

p is 1-3; wherein the values of R¹³ may be the same or different;

10 q is 0-1;

r is 0-3; wherein the values of R¹⁴ may be the same or different;

m is 0-2; wherein the values of R¹⁰ may be the same or different;

n is 1-3; wherein the values of R⁷ may be the same or different;

Ring B is a nitrogen linked heterocyclyl substituted on carbon by one group selected from R²³, and optionally additionally substituted on carbon by one or more R²⁴; and wherein if said nitrogen linked heterocyclyl contains an -NH- moiety, that nitrogen may be optionally substituted by a group selected from R²⁵;

 R^{16} , R^{17} and R^{18} are independently selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C_{1-4} alkyl, C_{2-4} alkenyl, C_{2-4} alkynyl, C_{1-4} alkoxy,

- 20 C₁₋₄alkanoyl, C₁₋₄alkanoyloxy, N-(C₁₋₄alkyl)amino, N,N-(C₁₋₄alkyl)₂amino, C₁₋₄alkanoylamino, N-(C₁₋₄alkyl)carbamoyl, N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)_a wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl and N,N-(C₁₋₄alkyl)₂sulphamoyl; wherein R¹⁶, R¹⁷ and R¹⁸ may be independently optionally substituted on carbon by one or more R²¹;
- R¹⁹, R²⁰, R²⁴ and R²⁶ are independently selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₄alkyl, C₂₋₄alkenyl, C₂₋₄alkynyl, C₁₋₄alkoxy, C₁₋₄alkanoyl, C₁₋₄alkanoyloxy, N-(C₁₋₄alkyl)amino, N,N-(C₁₋₄alkyl)₂amino, C₁₋₄alkanoylamino, N-(C₁₋₄alkyl)carbamoyl, N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)₂ wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl,
- 30 N,N-(C₁₋₄alkyl)₂sulphamoyl, carbocyclyl, heterocyclyl, benzyloxycarbonylamino, sulpho, sulphino, amidino, phosphono, -P(O)(OR^a)(OR^b), -P(O)(OH)(OR^a), -P(O)(OH)(R^a) or -P(O)(OR^a)(R^b), wherein R^a and R^b are independently selected from C₁₋₆alkyl; wherein R¹⁹, R²⁰, R²⁴ and R²⁶ may be independently optionally substituted on carbon by one or more R²²;

- R^{21} and R^{22} are independently selected from halo, hydroxy, cyano, carbamoyl, ureido, amino, nitro, carboxy, carbamoyl, mercapto, sulphamoyl, trifluoromethyl, trifluoromethoxy, methyl, ethyl, methoxy, ethoxy, vinyl, allyl, ethynyl, methoxycarbonyl, formyl, acetyl, formamido, acetylamino, acetoxy, methylamino, dimethylamino, N-methylcarbamoyl,
- 5 *N,N*-dimethylcarbamoyl, methylthio, methylsulphinyl, mesyl, *N*-methylsulphamoyl and *N,N*-dimethylsulphamoyl;
 - R^{23} is carboxy, sulpho, sulphino, phosphono, -P(O)(OR^g)(OR^h), -P(O)(OH)(OR^g), -P(O)(OH)(R^g) or -P(O)(OR^g)(R^h) wherein R^g and R^h are independently selected from C_{1-6} alkyl;
- 10 R²⁵ is selected from C₁₋₆alkyl, C₁₋₆alkanoyl, C₁₋₆alkylsulphonyl, C₁₋₆alkoxycarbonyl, carbamoyl, N-(C₁₋₆alkyl)carbamoyl, N-(C₁₋₆alkyl)carbamoyl, benzyl, benzyloxycarbonyl, benzyl and phenylsulphonyl;
 - or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

A particular IBAT inhibitor is selected from any one of Examples 1-39 of WO

- 15 03/022286, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and the compounds of Examples 1-39 are incorporated herein by reference. Claims 1-10 of WO 03/022286 are also incorporated herein by reference. A particular IBAT inhibitor selected from WO 03/022286 is selected from any one of:
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-((R)-1-carboxy-2-methylthio-number N-((R)-1-carboxy-2-methylthio-number N-((R)-1-carboxy-2-methylthio-number$
- 20 ethyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5benzothiadiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-((S)-1-carboxy-2-(R)-hydroxypropyl)carbamoyl]$ -4-hydroxybenzyl $\{\{(R)-\alpha-[N-((S)-1-carboxy-2-(R)-hydroxypropyl)\}$ carbamoylmethoxy $\}$ -2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;
- 25 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N-((S)-1-carboxy-2-methylpropyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-((S)-1-carboxybutyl)$ carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-
- 30 benzothiadiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-((S)-1-carboxypropyl) carbamoyl]\}$ carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

- 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N-((S)-1-carboxyethyl) carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N-((S)-1-carboxy-2-(R)-hydroxypropyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-
- 5 benzothiadiazepine;
 - $1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-\{(R)-\alpha-[N-(2-sulphoethyl)carbamoyl]-4-hydroxybenzyl\} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine; \\ 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-\{(R)-\alpha-[N-((S)-1-carboxyethyl)carbamoyl]-4-hydroxybenzyl\} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-$
- 10 benzothiadiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-((R)-1-carboxy-2-methylthioethyl)carbamoyl]benzyl\}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;$
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-\{(S)-1-[N-((S)-2-hydroxy-1-(S)-1-[N-((S)-2-hydroxy-1-(S)-1-$
- 15 carboxyethyl)carbamoyl]propyl}carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N-((S)-1-carboxy-2-methylpropyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;
- 20 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N-((S)-1-carboxypropyl) carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine; and
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-[N-((R)- α -carboxy-4-hydroxybenzyl)carbamoylmethoxy]-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;
- 25 or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.
 Further suitable compounds possessing IBAT inhibitory activity have the following structure of formula (EI):

wherein:

R' is selected from hydrogen or C1-6alkyl;

5 One of R¹ and R² are selected from hydrogen or C₁₋₆alkyl and the other is selected from C₁₋₆alkyl;

 R^x and R^y are independently selected from hydrogen, hydroxy, amino, mercapto, C_{1-6} alkyl, C_{1-6} alkyl, C_{1-6} alkyl)amino, $N,N-(C_{1-6}$ alkyl)2amino, C_{1-6} alkylS(O)_a wherein a is 0 to 2;

10 R^z is selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)_a wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)₂sulphamoyl and N,N-(C₁₋₆alkyl)₂sulphamoyl;

15 v is 0-5;

one of R^4 and R^5 is a group of formula (EIA):

$$\begin{array}{c|c}
A & O \\
R^{10} & N & N^{-1} \\
R^{9} & R^{8} & R^{7}
\end{array}$$

(EIA)

R³ and R⁶ and the other of R⁴ and R⁵ are independently selected from hydrogen, halo,
20 nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl,
C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino,
N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl,
N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)₃ wherein a is 0 to 2, C₁₋₆alkoxycarbonyl,

N-(C₁₋₆alkyl)sulphamoyl and N,N-(C₁₋₆alkyl)₂sulphamoyl; wherein R^3 and R^6 and the other of R^4 and R^5 may be optionally substituted on carbon by one or more R^{17} ;

X is -O-, -N(R^a)-, -S(O)_b- or -CH(R^a)-; wherein R^a is hydrogen or $C_{1.6}$ alkyl and b is 0-2;

Ring A is aryl or heteroaryl; wherein Ring A is optionally substituted on carbon by one or more substituents selected from R¹⁸;

R⁷ is hydrogen, C₁₋₆alkyl, carbocyclyl or heterocyclyl; wherein R⁷ is optionally substituted on carbon by one or more substituents selected from R¹⁹; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R²⁰;

R⁸ is hydrogen or C₁₋₆alkyl;

R9 is hydrogen or C1-6alkyl;

 R^{10} is hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C_{1-10} alkyl, C_{2-10} alkenyl, C_{2-10} alkynyl, C_{1-10} alkoxy,

15 C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino, N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, C₁₋₁₀alkoxycarbonylamino, carbocyclyl,

20 carbocyclylC₁₋₁₀alkyl, heterocyclyl, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_p-R²¹-(C₁₋₁₀alkylene)_q- or heterocyclyl-(C₁₋₁₀alkylene)_r-R²²-(C₁₋₁₀alkylene)_s-; wherein R¹⁰ is optionally substituted on carbon by one or more substituents selected from R²³; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from 25 R²⁴; or R¹⁰ is a group of formula (EIB):

(EIB)

wherein:

R¹¹ is hydrogen or C₁₋₆alkyl;

R¹² and R¹³ are independently selected from hydrogen, halo, carbamoyl, sulphamoyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkanoyl, N-(C₁₋₁₀alkyl)carbamoyl,

 $\label{eq:NN-C1-10} $$N,N-(C_{1-10}alkyl)_2$ carbamoyl, $C_{1-10}alkylS(O)_a$ wherein a is 0 to 2, $N-(C_{1-10}alkyl)_3$ sulphamoyl, $N,N-(C_{1-10}alkyl)_3$ sulphamoyl, $N-(C_{1-10}alkyl)_3$ sulphamoylamino, $$N-(C_{1-10}alkyl)_3$ sulphamoylami$

 $N,N-(C_{1-10}alkyl)_2$ sulphamoylamino, carbocyclyl or heterocyclyl; wherein R^{12} and R^{13} may be independently optionally substituted on carbon by one or more substituents selected from R^{25} ;

5 and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R²⁶;

 R^{14} is selected from hydrogen, halo, carbamoyl, sulphamoyl, hydroxyaminocarbonyl, C_{1-10} alkyl, C_{2-10} alkenyl, C_{2-10} alkynyl, C_{1-10} alkynyl, C_{1-10} alkyl)carbamoyl, N_1 - $(C_{1-10}$ alkyl)2carbamoyl, C_{1-10} alkylS(O)a wherein a is 0 to 2, N_2 - $(C_{1-10}$ alkyl)sulphamoyl,

10 N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino,
N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, carbocyclyl, carbocyclylC₁₋₁₀alkyl, heterocyclyl,
heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_p-R²⁷-(C₁₋₁₀alkylene)_q- or
heterocyclyl-(C₁₋₁₀alkylene)_r-R²⁸-(C₁₋₁₀alkylene)_s-; wherein R¹⁴ may be optionally substituted on carbon by one or more substituents/selected from R²⁹; and wherein if said heterocyclyl

15 contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R³⁰; or R¹⁴ is a group of formula (EIC):

(EIC)

R¹⁵ is hydrogen or C₁₋₆alkyl;

R¹⁶ is hydrogen or C_{1-6} alkyl; wherein R¹⁶ may be optionally substituted on carbon by one or more groups selected from R³¹;

n is 1-3; wherein the values of R⁷ may be the same or different;

 R^{17} , R^{18} , R^{19} , R^{23} , R^{25} , R^{29} or R^{31} are independently selected from halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C_{1-10} alkyl,

- 25 C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkoxy, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino, N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, carbocyclyl,
- 30 carbocyclylC₁₋₁₀alkyl, heterocyclyl, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_p-R³²-(C₁₋₁₀alkylene)_q- or

5

heterocyclyl-(C₁₋₁₀alkylene)_r-R³³-(C₁₋₁₀alkylene)_s-; wherein R¹⁷, R¹⁸, R¹⁹, R²³, R²⁵, R²⁹ or R³¹ may be independently optionally substituted on carbon by one or more R³⁴; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R³⁵;

 R^{21} , R^{22} , R^{27} , R^{28} , R^{32} or R^{33} are independently selected from -O-, -NR³⁶-, -S(O)_x-, -NR³⁶C(O)NR³⁶-, -NR³⁶C(S)NR³⁶-, -OC(O)N=C-, -NR³⁶C(O)- or -C(O)NR³⁶-; wherein R³⁶ is selected from hydrogen or C₁₋₆alkyl, and x is 0-2;

p, q, r and s are independently selected from 0-2;

R³⁴ is selected from halo, hydroxy, cyano, carbamoyl, ureido, amino, nitro, carbamoyl, mercapto, sulphamoyl, trifluoromethyl, trifluoromethoxy, methyl, ethyl, methoxy, ethoxy, vinyl, allyl, ethynyl, formyl, acetyl, formamido, acetylamino, acetoxy, methylamino, dimethylamino, N-methylcarbamoyl, N,N-dimethylcarbamoyl, methylthio, methylsulphinyl, mesyl, N-methylsulphamoyl, N,N-dimethylsulphamoyl, N-methylsulphamoylamino and N,N-dimethylsulphamoylamino;

15 R²⁰, R²⁴, R²⁶, R³⁰ or R³⁵ are independently selected from C₁₋₆alkyl, C₁₋₆alkanoyl, C₁₋₆alkylsulphonyl, C₁₋₆alkoxycarbonyl, carbamoyl, N-(C₁₋₆alkyl)carbamoyl, N.N-(C₁₋₆alkyl)carbamoyl, benzyl, benzyloxycarbonyl, benzoyl and phenylsulphonyl; or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Suitable IBAT inhibitors having the above structure are selected from any one of:

- 20 1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N-(2-(S)-3-(R)-4-(R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;
 - 1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N-(2-(S)-3-(R)-4-(R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-
- 25 tetrahydro-1,2,5-benzothiadiazepine;
 - 1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-[N-((R/S)- α -{N-[1-(R)-2-(S)-1-hydroxy-1-(3,4-dihydroxyphenyl)prop-2-yl]carbamoyl}benzyl)carbamoylmethoxy]-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine (both enantiomers);
 - $1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-\{\textit{N-}[(R)-\alpha-(N-\{2-(S)-[\textit{N-}(carbamoylmethyl)-1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-\{N-[(R)-\alpha-(N-\{2-(S)-[N-(carbamoylmethyl)-1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-\{N-[(R)-\alpha-(N-\{2-(S)-[N-(carbamoylmethyl)-1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-\{N-[(R)-\alpha-(N-\{2-(S)-[N-(carbamoylmethyl)-1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-\{N-[(R)-\alpha-(N-\{2-(S)-[N-(carbamoylmethyl)-1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-\{N-[(R)-\alpha-(N-\{2-(S)-[N-(carbamoylmethyl)-1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-\{N-[(R)-\alpha-(N-\{2-(S)-[N-(carbamoylmethyl)-1,1-Dioxo-3,3-dibutyl-3-(N-(Carbamoylmethyl-3-(N-(Carbamoylmethyl-3-(N-(Carbamoylmethyl-3-(N-(Carbamoylmethyl-3-(N-(Carbamoy$
- 30 carbamoyl]pyrrolidin-1-ylcarbonylmethyl}carbamoyl)benzyl]carbamoylmethoxy}-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-[N-((R)- α -{N-[2-(3,4,5-trihydroxyphenyl)ethyl]carbamoyl}benzyl)carbamoylmethoxy]-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine; or

1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N-(2-(R)-3-(S)-4-(S)-5-(R)-(R)-\alpha-[N-(R)-\alpha-(R)-3-(R)-(R)-(R)-\alpha-(R)-(R)-\alpha-(R)-(R)-\alpha-(R)$

5 3,4,5,6-tetrahydroxytetrahydropyran-2-ylmethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Further suitable compounds possessing IBAT inhibitory activity have the following structure of formula (FI):

10

wherein:

R¹ and R² are independently selected from C₁₋₄alkyl;

R³ is hydrogen, hydroxy or halo;

R⁴ is C₁₋₄alkyl optionally substituted by hydroxy, methoxy and methylS(O)a wherein a is 0-2

R⁵ is hydroxy or HOC(O)CH(R⁶)NH-;

R⁶ is selected from hydrogen and C₁₋₃alkyl optionally substituted by hydroxy, methoxy and methylS(O)a wherein a is 0-2;

- or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof; with the proviso that when R¹ and R² are both butyl, R⁵ is hydroxy and R⁴ is methylthiomethyl, methylsulphinylmethyl, methylthiomethyl, hydroxymethyl, methoxymethyl; R³ is not hydrogen; and with the proviso that when R¹ and R² are both butyl, R⁵ is HOC(O)CH(R⁶)NH-, R⁶ is hydroxymethyl and R⁴ is hydroxymethyl; R³ is not hydrogen.
- 25 Suitable IBAT inhibitors having the above structure are selected from any one of:

- 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N'-((S)-1-carboxyethyl) carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N'-((S)-1-carboxypropyl) carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 5 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxybutyl)) carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylpropyl)carbamoyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-2-methylpropyl)carbamoyl-7-methylpropyl)carbamoyl-7-methylpropyl-7-methylpro
- 10 methylbutyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-((S)-1-carboxy-3-methylbutyl)carbamoyl]benzyl]carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-<math>(N-\{(R)-\alpha-[N'-((S)-1-carboxy-2-hydroxypropyl)carbamoyl]benzyl\}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-$
- 15 benzothiazepine;
 - $1,1-{\rm dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-}(N-\{(R)-\alpha-[N'-((S)-1-{\rm carboxy-2-mesylethyl}){\rm carbamoyl}]{\rm benzyl}{\rm carbamoylmethoxy})-2,3,4,5-{\rm tetrahydro-1,5-benzothiazepine};$ $1,1-{\rm dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-}(N-\{(R)-\alpha-[N'-((S)-1-{\rm carboxy-3-methylsulphonylpropyl}){\rm carbamoyl}]{\rm benzyl}{\rm carbamoylmethoxy})-2,3,4,5-{\rm tetrahydro-1,5-}$ $+ (N-\{(R)-\alpha-[N'-((S)-1-{\rm carboxy-3-methylsulphonylpropyl}){\rm carbamoyl}]{\rm benzyl}{\rm carbamoylmethoxy})-2,3,4,5-{\rm tetrahydro-1,5-}$
- 20 benzothiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N'-((S)-1-carboxy-3-mesylpropyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N'-((S)-1-carboxyethyl) carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 25 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(*R*)-α-[*N*'-((*S*)-1-carboxypropyl) carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(*R*)-α-[*N*'-((*S*)-1-carboxybutyl) carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(*R*)-α-[*N*'-((*S*)-1-carboxy-2-
- 30 methylpropyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

- methylbutyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- $1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-\{(R)-\alpha-[N'-((S)-1-carboxy-3-methylbutyl)carbamoyl]-4-hydroxybenzyl\} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-methylbutyl)carbamoyll-4-hydroxybenzyl$
- 5 benzothiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-((S)-1-carboxy-2-hydroxyethyl)carbamoyl]$ -4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-((S)-1-carboxy-2-(R)-\alpha-[N'-((S)-1-carboxy-2-(R)-\alpha-(R$
- 10 hydroxypropyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - 1,1=dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-((S)-1-carboxy-2-methylthioethyl)carbamoyl]$ -4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 15 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(*R*)-α-[*N'*-((*S*)-1-carboxy-2-methylsulphinylethyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - $1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-\{(R)-\alpha-[N'-((S)-1-carboxy-2-mesylethyl)carbamoyl]-4-hydroxybenzyl\} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-mesylethyl) carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-mesylethyll) carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-mesylethyll) carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-mesylethyll) carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-mesylethyll) carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-mesylethyll) carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-mesylethyll) carbamoylmethoxy)-2,5-mesylethylloydro-1,5-$
- 20 benzothiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-((S)-1-carboxy-2-methoxyethyl)carbamoyl]$ -4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-((S)-1-carboxy-3-(R)-\alpha-[N'-((S)-1-carboxy-3-(R)-\alpha-(R)-\alpha-[N'-((S)-1-carboxy-3-(R)-\alpha$
- 25 methylthiopropyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;
 - 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-\{N'-((S)-1-carboxy-3-methylsulphonylpropyl)carbamoyl]$ -4-hydroxybenzyl $\}$ carbamoylmethoxy $\}$ -2,3,4,5-tetrahydro-1,5-benzothiazepine;
- 30 1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(N-{(R)-α-[N'-((S)-1-carboxy-3-mesylpropyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-((S)-1-\alpha)]-4-hydroxybenzyl\}$ carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine; or

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8- $(N-\{(R)-\alpha-[N'-((S)-1-carboxyethyl)$

5 carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine.
or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Further suitable IBAT inhibitors are those having the structure (GI):

10 wherein

 M^1 is -CH₂- or -NR²¹-;

 M^2 is $-CR^{22}R^{23}$ - or $-NR^{24}$ -; provided that if M^1 is $-NR^{21}$ -, M^2 is $-CR^{22}R^{23}$ -;

One of R^1 and R^2 are selected from hydrogen, C_{1-6} alkyl or C_{2-6} alkenyl and the other is selected from C_{1-6} alkyl or C_{2-6} alkenyl;

15 R³ is selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)_a wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)₂sulphamoyl and N,N-(C₁₋₆alkyl)₂sulphamoyl;

20 v is 0-5

one of R⁵ and R⁶ is a group of formula (GIA):

$$\begin{array}{c|c}
R^{12} & R^{12} & R^{8} \\
R^{13} & N & R^{8} \\
R^{10} & O & R^{8}
\end{array}$$
(GIA)

 R^4 and R^7 and the other of R^5 and R^6 are independently selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C_{1-4} alkyl, C_{2-4} alkenyl, C_{2-4} alkynyl, C_{1-4} alkoxy, C_{1-4} alkanoyl, C_{1-4} alkanoyloxy, $N-(C_{1-4}$ alkyl)amino, $N-(C_{1-4}$ alkyl)2amino, $N-(C_{1-4}$ alkyl)2amino,

5 N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)_a wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl and N,N-(C₁₋₄alkyl)₂sulphamoyl; wherein R⁴ and R⁷ and the other of R⁵ and R⁶ may be optionally substituted on carbon by one or more R²⁵;

Z is -O-, -N(R^a)-, -S(O)_b- or -CH(R^a)-; wherein R^a is hydrogen or C_{1-6} alkyl and b is 0-2;

10 R⁸ is hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R⁸ may be optionally substituted on carbon by one or more substituents selected from R²⁶; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R²⁷;

R9 is hydrogen or C1-4alkyl;

- 15 R¹⁰ and R¹¹ are independently selected from hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; or R¹⁰ and R¹¹ together form C₂₋₆alkylene; wherein R¹⁰ and R¹¹ or R¹⁰ and R¹¹ together may be independently optionally substituted on carbon by one or more substituents selected from R²⁸; and wherein if said heterocyclyl contains an -NH- moiety, that nitrogen may be optionally substituted by one or more R²⁹;
- R¹² is hydrogen, C₁₋₄alkyl, carbocyclyl or heterocyclyl; wherein R¹² may be optionally substituted on carbon by one or more substituents selected from R³⁰; and wherein if said heterocyclyl contains an -NH- moiety, that nitrogen may be optionally substituted by one or more R³¹;

R¹³ is hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto,

25 sulphamoyl, hydroxyaminocarbonyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl, C₁₋₁₀alkoxy,

C₁₋₁₀alkoxycarbonyl, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino,

N,N-(C₁₋₁₀alkyl)₂amino, N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino,

N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2,

N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino,

30 N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, C₁₋₁₀alkoxycarbonylamino, carbocyclyl,

carbocyclylC₁₋₁₀alkyl, heterocyclic group, heterocyclylC₁₋₁₀alkyl,

carbocyclyl-(C₁₋₁₀alkylene)_e-R³²-(C₁₋₁₀alkylene)_f- or

heterocyclyl-(C₁₋₁₀alkylene)_g-R³³-(C₁₋₁₀alkylene)_h-; wherein R¹³ may be optionally substituted

on carbon by one or more substituents selected from R³⁶; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R³⁷; or R¹³ is a group of formula (GIB):

$$\mathbb{R}^{17} \left[\begin{array}{c} \mathbb{R}^{16} \\ \mathbb{R}^{17} \end{array} \right]_r \left[\mathbb{X} \right]_q \left[\begin{array}{c} \mathbb{R}^{15} \\ \mathbb{P}_{N} \end{array} \right]$$

(GIB)

wherein:

5

X is $-N(R^{38})$ -, $-N(R^{38})C(O)$ -, -O-, and $-S(O)_a$ -; wherein a is 0-2 and R^{38} is hydrogen or C_{1-4} alkyl;

R¹⁴ is hydrogen or C₁₋₄alkyl;

- 10 R¹⁵ and R¹⁶ are independently selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)_a wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)sulphamoyl,
- N,N-(C₁₋₆alkyl)₂sulphamoyl, carbocyclyl or heterocyclic group; wherein R¹⁵ and R¹⁶ may be independently optionally substituted on carbon by one or more substituents selected from R⁴¹; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R⁴²;
- R¹⁷ is selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl,

 20 mercapto, sulphamoyl, hydroxyaminocarbonyl, C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl,

 C₁₋₁₀alkoxy, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino,

 C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, C₁₋₁₀alkoxycarbonyl,

 N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)₂ wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl,

 N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino,
- 25 N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, carbocyclyl, carbocyclylC₁₋₁₀alkyl, heterocyclic group, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_e-R⁴³-(C₁₋₁₀alkylene)_f- or heterocyclyl-(C₁₋₁₀alkylene)_g-R⁴⁴-(C₁₋₁₀alkylene)_h-; wherein R¹⁷ may be optionally substituted on carbon by one or more substituents selected from R⁴⁷; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from
- 30 R⁴⁸; or R¹⁷ is a group of formula (GIC):

wherein:

R¹⁸ is selected from hydrogen or C₁₋₄alkyl;

R¹⁹ is selected from hydrogen, halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, C₁₋₆alkyl, C₂₋₆alkenyl, C₂₋₆alkynyl, C₁₋₆alkoxy, C₁₋₆alkanoyl, C₁₋₆alkanoyloxy, N-(C₁₋₆alkyl)amino, N,N-(C₁₋₆alkyl)₂amino, C₁₋₆alkanoylamino, N-(C₁₋₆alkyl)carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, C₁₋₆alkylS(O)_a wherein a is 0 to 2, C₁₋₆alkoxycarbonyl, N-(C₁₋₆alkyl)sulphamoyl, N,N-(C₁₋₆alkyl)₂sulphamoyl, carbocyclyl or heterocyclic group; where R¹⁹ may be independently optionally substituted on carbon by one or more substituents selected from R⁵¹; and wherein if said heterocyclyl contains an -NH-group, that nitrogen may be optionally substituted by a group selected from R⁵²:

 R^{20} is selected from halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C_{1-10} alkyl, C_{2-10} alkenyl, C_{2-10} alkynyl, C_{1-10} alkoxy,

- 15 C₁₋₁₀alkoxycarbonyl, C₁₋₁₀alkanoyl, C₁₋₁₀alkanoyloxy, N-(C₁₋₁₀alkyl)amino, N,N-(C₁₋₁₀alkyl)₂amino, N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino, N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, C₁₋₁₀alkoxycarbonylamino, carbocyclyl,
- 20 carbocyclylC₁₋₁₀alkyl, heterocyclic group, heterocyclylC₁₋₁₀alkyl, carbocyclyl-(C₁₋₁₀alkylene)_e-R⁵³-(C₁₋₁₀alkylene)_f- or heterocyclyl-(C₁₋₁₀alkylene)_g-R⁵⁴-(C₁₋₁₀alkylene)_h-; wherein R²⁰ may be independently optionally substituted on carbon by one or more R⁵⁷; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R⁵⁸;
- p is 1-3; wherein the values of R¹⁵ may be the same or different;
 q is 0-1;

r is 0-3; wherein the values of R¹⁶ may be the same or different; m is 0-2; wherein the values of R¹² may be the same or different;

n is 1-2; wherein the values of R⁸ may be the same or different;

z is 0-3; wherein the values of R¹⁹ may be the same or different;
 R²¹ is selected from hydrogen or C₁₋₆alkyl;

 R^{22} and R^{23} are independently selected from hydrogen, hydroxy, amino, mercapto, C_{1-6} alkyl, C_{1-6} alkoxy, N-(C_{1-6} alkyl)amino, N, N-(C_{1-6} alkyl) $_2$ amino, C_{1-6} alkylS(O) $_2$ wherein a is 0 to 2:

R²⁴ is selected from hydrogen, hydroxy, C₁₋₆alkyl, C₁₋₄alkoxy and C₁₋₆alkanoyloxy;

- R²⁵ is selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C₁₋₄alkyl, C₂₋₄alkenyl, C₂₋₄alkynyl, C₁₋₄alkoxy, C₁₋₄alkanoyl, C₁₋₄alkanoyloxy, N-(C₁₋₄alkyl)amino, N,N-(C₁₋₄alkyl)₂amino, C₁₋₄alkanoylamino, N-(C₁₋₄alkyl)carbamoyl, N,N-(C₁₋₄alkyl)₂carbamoyl, C₁₋₄alkylS(O)_a wherein a is 0 to 2, C₁₋₄alkoxycarbonyl, N-(C₁₋₄alkyl)sulphamoyl and N,N-(C₁₋₄alkyl)₂sulphamoyl; wherein R²⁵, may be independently optionally substituted on carbon by one or more R⁶⁷;
 - R^{26} , R^{28} , R^{30} , R^{36} , R^{41} , R^{47} , R^{51} and R^{57} are independently selected from halo, nitro, cyano, hydroxy, amino, carbamoyl, mercapto, sulphamoyl, hydroxyaminocarbonyl, C_{1-10} alkyl, C_{2-10} alkenyl, C_{2-10} alkynyl, C_{1-10} alkoxy, C_{1-10} alkanoyl, C_{1-10} alkanoyl, C_{1-10} alkoxycarbonyl, N-(C_{1-10} alkyl)amino, N-(C_{1-10} alkyl) C_{2-10} amino,
- N,N,N-(C₁₋₁₀alkyl)₃ammonio, C₁₋₁₀alkanoylamino, N-(C₁₋₁₀alkyl)carbamoyl, N,N-(C₁₋₁₀alkyl)₂carbamoyl, C₁₋₁₀alkylS(O)_a wherein a is 0 to 2, N-(C₁₋₁₀alkyl)sulphamoyl, N,N-(C₁₋₁₀alkyl)₂sulphamoyl, N-(C₁₋₁₀alkyl)sulphamoylamino, N,N-(C₁₋₁₀alkyl)₂sulphamoylamino, C₁₋₁₀alkoxycarbonylamino, carbocyclyl, carbocyclylC₁₋₁₀alkyl, heterocyclic group, heterocyclylC₁₋₁₀alkyl,
- 20 carbocyclyl-(C₁₋₁₀alkylene)_e-R⁵⁹-(C₁₋₁₀alkylene)_f- or heterocyclyl-(C₁₋₁₀alkylene)_g-R⁶⁰-(C₁₋₁₀alkylene)_h-; wherein R²⁶, R²⁸, R³⁰, R³⁶, R⁴¹, R⁴⁷, R⁵¹ and R⁵⁷ may be independently optionally substituted on carbon by one or more R⁶³; and wherein if said heterocyclyl contains an -NH- group, that nitrogen may be optionally substituted by a group selected from R⁶⁴;
- 25 R²⁷, R²⁹, R³¹, R³⁷, R⁴², R⁴⁸, R⁵², R⁵⁸ and R⁶⁴ are independently selected from C₁₋₆alkyl, C₁₋₆alkyloulphonyl, sulphamoyl, N-(C₁₋₆alkyl)sulphamoyl, N,N-(C₁₋₆alkyl)₂sulphamoyl, C₁₋₆alkoxycarbonyl, carbamoyl, N-(C₁₋₆alkyl)₂carbamoyl, N,N-(C₁₋₆alkyl)₂carbamoyl, benzyl, phenethyl, benzoyl, phenylsulphonyl and phenyl;

 R^{32} , R^{33} , R^{43} , R^{44} , R^{53} , R^{54} , R^{59} and R^{60} are independently selected from -O-, -NR⁶⁵-, 30 -S(O)_x-, -NR⁶⁵C(O)NR⁶⁶-, -NR⁶⁵C(S)NR⁶⁶-, -OC(O)N=C-, -NR⁶⁵C(O)- or -C(O)NR⁶⁵-; wherein R⁶⁵ and R⁶⁶ are independently selected from hydrogen or C₁₋₆alkyl, and x is 0-2;

 R^{63} and R^{67} re independently selected from halo, hydroxy, cyano, carbamoyl, ureido, amino, nitro, carbamoyl, mercapto, sulphamoyl, trifluoromethyl, trifluoromethoxy, methyl,

ethyl, methoxy, ethoxy, vinyl, allyl, ethynyl, methoxycarbonyl, formyl, acetyl, formamido, acetylamino, acetoxy, methylamino, dimethylamino, N-methylcarbamoyl, N,N-dimethylcarbamoyl, methylthio, methylsulphinyl, mesyl, N-methylsulphamoyl and N,N-dimethylsulphamoyl; and

5 e, f, g and h are independently selected from 0-2; or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Additional suitable IBAT inhibitors having the above structure are selected from any one of:

- 10 (R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine;
 - (+/-)-trans-1,1-dioxo-3-ethyl-3-butyl-5-phenyl-7-methylthio-8-(N-{(R)- α -[N-(2-(S)-3-(R)-4-(R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,4-benzothiazepine;
- 15 1,1-dioxo-3-ethyl-3-butyl-4-hydroxy-5-phenyl-7-(N-{α-[N-(2-(S)-3-(R)-4-(R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl)carbamoyl]-2-fluorobenzyl}carbamoylmethylthio)-2,3,4,5-tetrahydrobenzothiapine; or
 - 1,1-dioxo-3-butyl-3-ethyl-4-hydroxy-5-phenyl-7-(N-{1-[N-(2-(S)-3-(R)-4-(R)-5-(R)-
 - 2,3,4,5,6-pentahydroxyhexyl)carbamoyl]-1-(cyclohexyl)methyl}carbamoylmethylthio)-
- 20 2,3,4,5-tetrahydrobenzothiepine.

Compounds of formula (AI), (BI), (CI), (DI), (EI), (FI) and (GI) or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof may be prepared by processes known in the art.

In a particular aspect of the invention an IBAT inhibitor or a pharmaceutically
25 acceptable salt, solvate, solvate of such a salt or a prodrug thereof is an IBAT inhibitor or a
pharmaceutically acceptable salt thereof.

Therefore in an additional feature of the invention, there is provided a combination of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof and an IBAT inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Therefore in an additional feature of the invention, there is provided a method for producing a cholesterol lowering effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a

compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof in simultaneous, sequential or separate administration with an effective amount of an IBAT inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and an IBAT inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in association with a pharmaceutically acceptable diluent or carrier.

According to a further aspect of the present invention there is provided a kit comprising a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and an IBAT inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the present invention there is provided a kit 15 comprising:

- a) a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in a first unit dosage form;
 - b) an IBAT inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof; in a second unit dosage form; and
- 20 c) container means for containing said first and second dosage forms.

According to a further aspect of the present invention there is provided a kit comprising:

- a) a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, together with a pharmaceutically acceptable diluent or carrier, in a
 25 first unit dosage form;
 - b) an IBAT inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in a second unit dosage form; and
 - c) container means for containing said first and second dosage forms.

According to another feature of the invention there is provided the use of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and an IBAT inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in the manufacture of a medicament for use in the production of a cholesterol lowering effect in a warm-blooded animal, such as man.

According to a further aspect of the present invention there is provided a combination treatment comprising the administration of an effective amount of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier, with the

5 simultaneous, sequential or separate administration of an effective amount of an IBAT inhibitor, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier to a warmblooded animal, such as man in need of such therapeutic treatment.

In another aspect of the invention, the compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, may be administered in association with a PPAR alpha and/or gamma agonist, or pharmaceutically acceptable salts, solvates, solvates of such salts or prodrugs thereof. Suitable PPAR alpha and/or gamma agonists, pharmaceutically acceptable salts, solvates, solvates of such salts or prodrugs thereof are well known in the art. These include the compounds described in WO 01/12187, WO

- 15 01/12612, WO 99/62870, WO 99/62872, WO 99/62871, WO 98/57941, WO 01/40170, J Med Chem, 1996, 39, 665, Expert Opinion on Therapeutic Patents, 10 (5), 623-634 (in particular the compounds described in the patent applications listed on page 634) and J Med Chem, 2000, 43, 527 which are all incorporated herein by reference. Particularly a PPAR alpha and/or gamma agonist refers to WY-14643, clofibrate, fenofibrate, bezafibrate, GW 9578,
- 20 troglitazone, pioglitazone, rosiglitazone, eglitazone, proglitazone, NN622/Ragaglitazar, BMS 298585, BRL-49634, KRP-297, JTT-501, SB 213068, GW 1929, GW 7845, GW 0207, L-796449, L-165041 and GW 2433. Particularly a PPAR alpha and/or gamma agonist refers to (S)-2-ethoxy-3-[4-(2-{4-methanesulphonyloxyphenyl}ethoxy)phenyl]propanoic acid and pharmaceutically acceptable salts thereof.

Therefore in an additional feature of the invention, there is provided a combination of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof and a PPAR alpha and/or gamma agonist, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Therefore in an additional feature of the invention, there is provided a method for producing a cholesterol lowering effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof in simultaneous, sequential or separate administration with an effective

amount of a PPAR alpha and/or gamma agonist, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and a PPAR alpha and/or gamma agonist, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in association with a pharmaceutically acceptable diluent or carrier.

According to a further aspect of the present invention there is provided a kit comprising a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and a PPAR alpha and/or gamma agonist, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the present invention there is provided a kit comprising:

- a) a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in a first unit dosage form;
 - b) a PPAR alpha and/or gamma agonist, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof; in a second unit dosage form; and
 - c) container means for containing said first and second dosage forms.

According to a further aspect of the present invention there is provided a kit

- 20 comprising:
 - a) a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, together with a pharmaceutically acceptable diluent or carrier, in a first unit dosage form;
- b) a PPAR alpha and/or gamma agonist, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in a second unit dosage form; and
 - c) container means for containing said first and second dosage forms.

According to another feature of the invention there is provided the use of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and a PPAR alpha and/or gamma agonist, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in the manufacture of a medicament for use in producing a cholesterol lowering effect in a warm-blooded animal, such as man.

According to a further aspect of the present invention there is provided a combination treatment comprising the administration of an effective amount of a compound of the formula

(I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier, with the simultaneous, sequential or separate administration of an effective amount of a PPAR alpha and/or gamma agonist, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier to a warm-blooded animal, such as man in need of such therapeutic treatment.

In another aspect of the invention, the compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, may be administered in association with a nicotinic acid derivative or a pharmaceutically acceptable salt, solvate,

10 solvate of such a salt or a prodrug thereof. As used herein "nicotinic acid derivative" means a compounds comprising a pyridine-3-carboxylate structure or a pyrazine-2-carboxylate structure. Examples of nicotinic acid derivatives include nicotinic acid, niceritrol, nicofuranose, NIASPAN® and acipimox.

Therefore, in an additional feature of the invention, there is provided a combination of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof and a nicotinic acid derivative or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Therefore in an additional feature of the invention, there is provided a method for producing a cholesterol lowering effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof in simultaneous, sequential or separate administration with an effective amount of a nicotinic acid derivative, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and a nicotinic acid derivative, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in association with a pharmaceutically acceptable diluent or carrier.

According to another feature of the invention there is provided the use of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and a nicotinic acid derivative, or a pharmaceutically acceptable salt, solvate,

solvate of such a salt or a prodrug thereof, in the manufacture of a medicament for use in the production of a cholesterol lowering effect in a warm-blooded animal, such as man.

In another aspect of the invention, the compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, may be administered in association with a bile acid sequestrant or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof. Suitable bile acid sequestrants include cholestyramine, cholestipol and cosevelam hydrochloride.

Therefore, in an additional feature of the invention, there is provided a combination of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof and a bile acid sequestrant or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Therefore in an additional feature of the invention, there is provided a method for producing a cholesterol lowering effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof in simultaneous, sequential or separate administration with an effective amount of a bile acid sequestrant, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and a bile acid sequestrant, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in association with a pharmaceutically acceptable diluent or carrier.

According to another feature of the invention there is provided the use of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and a bile acid sequestrant, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in the manufacture of a medicament for use in the production of a cholesterol lowering effect in a warm-blooded animal, such as man.

According to an additional further aspect of the present invention there is provided a combination treatment comprising the administration of an effective amount of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier,

with the simultaneous, sequential or separate administration one or more of the following agents selected from Group X:

- an antihypertensive compound (for example althiazide, benzthiazide, captopril, carvedilol, chlorothiazide sodium, clonidine hydrochloride, cyclothiazide, delapril
 hydrochloride, dilevalol hydrochloride, doxazosin mesylate, fosinopril sodium, guanfacine hydrochloride, methyidopa, metoprolol succinate, moexipril hydrochloride, monatepil maleate, pelanserin hydrochloride, phenoxybenzemine hydrochloride, prazosin hydrochloride, primidolol, quinapril hydrochloride, quinaprilat, ramipril, terazosin hydrochloride, candesartan, candesartan cilexetil,
 telmisartan, amlodipine besylate, amlodipine maleate and bevantolol hydrochloride);
- an angiotensin converting enzyme inhibitor (for example alacepril, alatriopril, altiopril calcium, ancovenin, benazepril, benazepril hydrochloride, benazeprilat, benzoylcaptopril, captopril, captopril-cysteine, captopril-glutathione, ceranapril, ceranopril, ceronapril, cilazapril, cilazaprilat, delapril, delapril-diacid, enalapril, enalaprilat, enapril, epicaptopril, foroxymithine, fosfenopril, fosenopril, fosenopril sodium, fosinopril, fosinoprilat, fosinoprilat, fosinoprilat, acid, glycopril, hemorphin-4, idrapril, imidapril, indolapril, indolaprilat, libenzapril, lisinopril, lyciumin A, lyciumin B, mixanpril, moexipril, moexiprilat, moveltipril, muracein A, muracein B, muracein C, pentopril, perindopril, perindoprilat, pivalopril, pivopril, quinapril, quinapril hydrochloride, quinaprilat, ramipril, ramiprilat, spirapril, spirapril hydrochloride, spiraprilat, spiropril, spiropril hydrochloride, temocapril, temocapril hydrochloride, teprotide, trandolapril, trandolaprilat, utibapril, zabicipril, zabiciprilat, zofenopril and zofenoprilat);
- > an angiotensin II receptor antagonist (for example candesartan, candesartan cilexetil, losartan, valsartan, irbesartan, tasosartan, telmisartan and eprosartan);
 - an andrenergic blocker (for example bretylium tosylate, dihydroergotamine so mesylate, phentolamine mesylate, solypertine tartrate, zolertine hydrochloride, carvedilol or labetalol hydrochloride); an alpha andrenergic blocker (for example fenspiride hydrochloride, labetalol hydrochloride, proroxan and alfuzosin hydrochloride); a beta andrenergic blocker (for example acebutolol, acebutolol hydrochloride, alprenolol hydrochloride, atenolol, bunolol hydrochloride, carteolol hydrochloride, celiprolol hydrochloride, cetamolol hydrochloride, cicloprolol hydrochloride, dexpropranolol hydrochloride, diacetolol hydrochloride, dilevalol

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hydrochloride, esmolol hydrochloride, exaprolol hydrochloride, flestolol sulfate, labetalol hydrochloride, levobetaxolol hydrochloride, levobunolol hydrochloride, metalol hydrochloride, metoprolol, metoprolol tartrate, nadolol, pamatolol sulfate, penbutolol sulfate, practolol, propranolol hydrochloride, sotalol hydrochloride, timolol, timolol maleate, tiprenolol hydrochloride, tolamolol, bisoprolol fumarate and nebivolol); or a mixed alpha/beta andrenergic blocker;

- ➤ an andrenergic stimulant (for example combination product of chlorothiazide and methyidopa, the combination product of methyidopa hydrochlorothiazide and methyidopa, clonidine hydrochloride, clonidine, the combination product of chlorthalidone and clonidine hydrochloride and guanfacine hydrochloride);
- > channel blocker, for example a calcium channel blocker (for example clentiazem maleate, amlodipine besylate, isradipine, nimodipine, felodipine, nilvadipine, nifedipine, teludipine hydrochloride, diltiazem hydrochloride, belfosdil, verapamil hydrochloride or fostedil);
- 15 ➤ a diuretic (for example the combination product of hydrochlorothiazide and spironolactone and the combination product of hydrochlorothiazide and triamterene);
 - anti-anginal agents (for example amlodipine besylate, amlodipine maleate, betaxolol hydrochloride, bevantolol hydrochloride, butoprozine hydrochloride, carvedilol, cinepazet maleate, metoprolol succinate, molsidomine, monatepil maleate, primidolol, ranolazine hydrochoride, tosifen or verapamil hydrochloride);
 - vasodilators for example coronary vasodilators (for example fostedil, azaclorzine hydrochloride, chromonar hydrochloride, clonitrate, diltiazem hydrochloride, dipyridamole, droprenilamine, erythrityl tetranitrate, isosorbide dinitrate, isosorbide mononitrate, lidoflazine, mioflazine hydrochloride, mixidine, molsidomine, nicorandil, nifedipine, nisoldipine, nitroglycerine, oxprenolol hydrochloride, pentrinitrol, perhexiline maleate, prenylamine, propatyl nitrate, terodiline hydrochloride, tolamolol and verapamil);
 - > anti-coagulants (selected from argatroban, bivalirudin, dalteparin sodium, desirudin, dicumarol, Iyapolate sodium, nafamostat mesylate, phenprocoumon, tinzaparin sodium and warfarin sodium);
 - ➤ antithrombotic agents (for example anagrelide hydrochloride, bivalirudin, cilostazol, dalteparin sodium, danaparoid sodium, dazoxiben hydrochloride, efegatran sulfate, enoxaparin sodium, fluretofen, ifetroban, ifetroban sodium, lamifiban, lotrafiban

- hydrochloride, napsagatran, orbofiban acetate, roxifiban acetate, sibrafiban, tinzaparin sodium, trifenagrel, abciximab and zolimomab aritox);
- ➤ fibrinogen receptor antagonists (for example roxifiban acetate, fradafiban, orbofiban, lotrafiban hydrochloride, tirofiban, xemilofiban, monoclonal antibody 7E3 and sibrafiban)
- platelet inhibitors (for example cilostezol, clopidogrel bisulfate, epoprostenol, epoprostenol sodium, ticlopidine hydrochloride, aspirin, ibuprofen, naproxen, sulindae, indomethacin, mefenamate, droxicam, diclofenac, sulfinpyrazone and piroxicam, dipyridamole);
- platelet aggregation inhibitors (for example acadesine, beraprost, beraprost sodium, ciprostene calcium, itezigrel, lifarizine, lotrafiban hydrochloride, orbofiban acetate, oxagrelate, fradafiban, orbofiban, tirofiban and xemilofiban)
 - > hemorrheologic agents (for example pentoxifylline);
 - lipoprotein associated coagulation inhibitors;
- 15 ➤ Factor Vlla inhibitors;
 - > Factor Xa inhibitors;
 - > low molecular weight heparins (for example enoxaparin, nardroparin, dalteparin, certroparin, parnaparin, reviparin and tinzaparin);
 - > squalene synthase inhibitors;
- 20 > squalene epoxidase inhibitors;
 - ▶ liver X receptor (LXR) agonists for example GW-3965 and those described in WO00224632, WO00103705, WO02090375 and WO00054759 (claim 1 and the named examples of these four application are incorporated herein by reference);
- > microsomal triglyceride transfer protein inhibitors for example implitapide and those described in WO03004020, WO03002533, WO02083658 and WO 00242291 (claim 1 and the named examples of these four application are incorporated herein by reference);

or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier to a warm-blooded animal, such as man in need of such therapeutic treatment.

Therefore, in an additional feature of the invention, there is provided a combination of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a

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salt or a prodrug thereof and a compound from Group X or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Therefore in an additional feature of the invention, there is provided a method for producing a cholesterol lowering effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof in simultaneous, sequential or separate administration with an effective amount of a compound from Group X, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and a compound from Group X, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in association with a pharmaceutically acceptable diluent or carrier.

According to another feature of the invention there is provided the use of a compound of the formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and a compound from Group X, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in the manufacture of a medicament for use in the production of a cholesterol lowering effect in a warm-blooded animal, such as man.

In addition to their use in therapeutic medicine, the compounds of formula (I), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, are also useful as pharmacological tools in the development and standardisation of in vitro and in vivo test systems for the evaluation of the effects of inhibitors of cholesterol absorption in laboratory animals such as cats, dogs, rabbits, monkeys, rats and mice, as part of the search for new therapeutic agents.

Many of the intermediates described herein are novel and are thus provided as a further feature of the invention. For example compounds of formula (IV) show cholesterol absorption inhibitory activity when tested in the above referenced *in vitro* test assay and are thus claimed as a further feature of the invention.

Thus in a further feature of the invention, there is provided a compound of formula (IV), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

Therefore according to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula (IV), or a

pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, as defined hereinbefore in association with a pharmaceutically-acceptable diluent or carrier.

According to an additional aspect of the present invention there is provided a compound of the formula (IV), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, as defined hereinbefore for use in a method of prophylactic or therapeutic treatment of a warm-blooded animal, such as man.

Thus according to this aspect of the invention there is provided a compound of the formula (IV), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, as defined hereinbefore for use as a medicament.

According to another feature of the invention there is provided the use of a compound of the formula (IV), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof as defined hereinbefore in the manufacture of a medicament for use in the production of a cholesterol absorption inhibitory effect in a warm-blooded animal, such as man.

According to another feature of the invention there is provided the use of a compound of the formula (IV), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof as defined hereinbefore in the manufacture of a medicament for use in the treatment of hyperlipidaemic conditions in a warm-blooded animal, such as man.

According to a further feature of this aspect of the invention there is provided a method for producing a cholesterol absorption inhibitory effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula (IV), or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further feature of this aspect of the invention there is provided a

25 method of treating hyperlipidemic conditions in a warm-blooded animal, such as man, in need
of such treatment which comprises administering to said animal an effective amount of a
compound of formula (IV), or a pharmaceutically acceptable salt, solvate, solvate of such a
salt or a prodrug thereof.

In the above other pharmaceutical composition, process, method, use and medicament manufacture features, the alternative and preferred embodiments of the compounds of the invention described herein also apply.

The invention will now be illustrated in the following non limiting Examples, in which standard techniques known to the skilled chemist and techniques analogous to those described in these Examples may be used where appropriate, and in which, unless otherwise stated:

- 5 (i) evaporations were carried out by rotary evaporation in vacuo and work up procedures were carried out after removal of residual solids such as drying agents by filtration;
 (ii) all reactions were carried out under an inert atmosphere at ambient temperature, typically in the range 18-25°C, with solvents of HPLC grade under anhydrous conditions, unless
- in the range 18-25°C, with solvents of HPLC grade under anhydrous conditions, unless otherwise stated;
 10 (iii) column chromatography (by the flash procedure) was performed on Silica gel 40-63 μm
 - (Merck);(iv) yields are given for illustration only and are not necessarily the maximum attainable;
 - (v) the structures of the end products of the formula (I) were generally confirmed by nuclear (generally proton) magnetic resonance (NMR) and mass spectral techniques; magnetic
- 15 resonance chemical shift values were measured in deuterated CDCl₃ (unless otherwise stated) on the delta scale (ppm downfield from tetramethylsilane); proton data is quoted unless otherwise stated; spectra were recorded on a Varian Mercury-300 MHz, Varian Unity plus-400 MHz, Varian Unity plus-600 MHz or on Varian Inova-500 MHz spectrometer unless otherwise stated data was recorded at 400MHz; and peak multiplicities are shown as follows:
- s, singlet; d, doublet; dd, double doublet; t, triplet; tt, triple triplet; q, quartet; tq, triple quartet; m, multiplet; br, broad; ABq, AB quartet; ABd, AB doublet, ABdd, AB doublet of doublets; dABq, doublet of AB quartets; LCMS were recorded on a Waters ZMD, LC column xTerra MS C₈(Waters), detection with a HP 1100 MS-detector diode array equipped; mass spectra (MS) (loop) were recorded on VG Platform II (Fisons Instruments) with a HP-1100 MS-
- 25 detector diode array equipped; unless otherwise stated the mass ion quoted is (MH⁺); unless further details are specified in the text, analytical high performance liquid chromatography (HPLC) was performed on Prep LC 2000 (Waters), Cromasil C₈, 7 μm, (Akzo Nobel); MeCN and de-ionised water 10 mM ammonium acetate as mobile phases, with suitable composition;
- 30 (vii) intermediates were not generally fully characterised and purity was assessed by thin layer chromatography (TLC), HPLC, infra-red (IR), MS or NMR analysis;
 - (viii) where solutions were dried sodium sulphate was the drying agent; and
 - (ix) the following abbreviations may be used hereinbefore or hereinafter:-

DCM dichloromethane:

DMF N,N-dimethylformamide;

TBTU o-Benzotriazol-1-yl-*N*,*N*,*N*',*N*'-tetramethyluronium-tetrafluoroborate;

EtOAc ethyl acetate;

5 MeCN acetonitrile;

TFA trifluoroacetic acid;

IPA isopropanol;

DIPEA di-isopropylethylamine; and

THF tetrahydrofuran.

10

Example 1

 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-[4-(N-{(R)-}\alpha-[N-(t-butoxycarbonylmethyl)carbamoyl]benzyl]carbamoylmethoxy)phenyl]azetidin-2-one$

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxy phenyl)azetidin-2-one (Method 1; 20 mg, 0.043 mmol), tert-butyl N-[(2R)-2-amino-2-phenylethanoyl]glycinate (Method 4; 14 mg, 0.047 mmol) and 2,6-lutidine (25 μl, 0.21 mmol) were added to DCM (2 ml) and the mixture was stirred for 5 minutes. TBTU (18 mg, 0.056 mmol) was added and the mixture was stirred for 4 hours. at room temperature. The reaction mixture was purified by column chromatography using DCM/EtOAc (10/2) as eluent to give 20 17 mg (56 %) of the title compound. M/z 712.4 (m-H).

Example 2

 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-[4-(N-\{(R)-\alpha-[N-(Carboxymethyl) carbamoyl]benzyl\}carbamoylmethoxy)phenyl]azetidin-2-one$

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-[4-(N-{(R)-α-[N-(t-butoxycarbonylmethyl)carbamoyl]benzyl]carbamoylmethoxy)phenyl]azetidin-2-one (Example 1; 17 mg, 0.024 mmol) was added to formic acid (1 ml) and the mixture was stirred for 2.5 hours. at room temperature The solvent was evaporated under reduced pressure and methanol (1 ml) and triethylamine (75 μl) were added to the residue. The mixture was stirred for 4.5 hours. at room temperature and the solvents were evaporated under reduced pressure. The residue was solved in MeCN/water (50/50) (3 ml) and acetic acid (1 ml). The mixture was lyophilised to obtain 13 mg (83%) of the title compound. NMR (300 MHz, DMSO-d₆):

1.65-1.85 (m, 4H), 3.05 (bs, 1H), 3.5-3.7 (m, 3H), 4.45-4.55 (m, 1H), 4.6 (d, 2H), 4.85 (m, 1H), 5.55 (d, 1H), 6.9 (d, 1H), 7.05-7.4 (m, 17H), 8.4-8.55 (m, 2H); m/z 656.2 (m-H).

Example 3

5 <u>1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-[N-((2-(S)-3-(R)-4-(R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl)carbamoylmethoxylphenyl}azetidin-2-one</u>

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxy phenyl)azetidin-2-one (Method 1; 40 mg, 0.086 mmol), D-glucamine (16 mg, 0.09 mmol) and 2,6-lutidine (50 μl, 0.42 mmol) were added to DCM (3 ml) and 2 drops of DMF. TBTU (36 mg, 0.11 mmol) was added and the mixture was stirred at room temperature for 2 hours. The solvents were evaporated under reduced pressure and the residue was purified twice by preparative HPLC using MeCN /ammonium acetate buffer (45:55) as eluent. The collected fractions were lyophilised to obtain 16 mg (30%) of the title compound. NMR (300 MHz, CD₃OD): 1.8-2.0 (m, 4H), 3.15-3.2 (m, 1H), 3.4-4.0 (m, 8H), 4.6 (s, 2H), 4.7-4.8 (m, 1H), 4.9 (bs, 1H), 7.0-7.5 (m, 12H); m/z 629.2 (m-H).

Example 4

20 one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxy phenyl)azetidin-2-one (Method 1; 40 mg, 0.086 mmol), tert-butyl N-[(2R)-2-amino-2-phenylethanoyl]-O-(tert-butyl)-L-serinate (Method 6; 33 mg, 0.095 mmol) and 2,6-lutidine (50 μl, 0.42 mmol) were added to DCM (3 ml). TBTU (36 mg, 0.11 mmol) was added and the mixture was stirred at room temperature for 7 hours. The solvents were evaporated under reduced pressure to give a mixture containing the title compound. M/z 798.4 (M-H).

Example 5

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-[N-((R)-α-{N-(S)-[1-30 (carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxylphenyl}azetidin-2-one

The 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-[N-((R)-α-{N-(S)-[1-(t-butoxycarbonyl)-2-(t-butoxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy] phenyl}azetidin-2-one prepared in Example 4 was added to formic acid (3 ml) and the mixture was

stirred for 5 days at room temperature. The solvent was evaporated under reduced pressure and methanol (4 ml) and triethylamine (0.4 ml) were added to the residue. The mixture was stirred for 24 hours, at room temperature and the solvents were evaporated under reduced pressure. The residue was purified by preparative HPLC using MeCN/ammonium acetate buffer (40:60) as eluent. The collected fractions were lyophilised to obtain 12 mg (20%, 2 steps) of the title compound. NMR (300 MHz, CD₃OD): 1.8-1.95 (m, 4H), 3.1 (bs, 1H), 3.7-3.8 (m, 2H), 4.35 (bs, 1H), 4.55-4.7 (m, 3H), 4.8 (s, 1H), 5.65 (s, 1H), 6.95-7.4 (m, 17H); m/z 686.3 (m-H).

10 Example 6

 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-\{4-\{N-[(R)-\alpha-(t-butoxycarbonyl)benzyl]carbamoylmethoxy\}phenyl\}azetidin-2-one}{}$

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxy phenyl)azetidin-2-one (Method 1; 40 mg, 0.086 mmol *tert*-butyl (2R)-amino(phenyl)acetate (20 mg, 0.095 mmol) and 2,6-lutidine (50 µl, 0.42 mmol) were added to DCM (3 ml). TBTU (36 mg, 0.11 mmol) was added and the mixture was stirred at room temperature for 5 hours. The solvent was evaporated under reduced pressure and was co-evaporated with toluene. The residue was purified by column chromatography using DCM/EtOAc (10/2) as eluent to give the title compound. M/z 655.3 (m-H).

20

Example 7

 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-\{N-[(R)-\alpha-(carboxy)-2-($

The 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-{N-[(R)-α-(t-25) butoxycarbonyl)benzyl]carbamoylmethoxy}phenyl} azetidin-2-one prepared in Example 6 was added to formic acid (3 ml) and the mixture was stirred for 12 hours. at room temperature. The solvent was evaporated under reduced pressure and was co-evaporated with toluene. Methanol (3 ml) and triethylamine (0.1 ml) were added to the residue and the mixture was stirred for 4 hours. at room temperature The solvents were evaporated under reduced pressure and the residue was purified by preparative HPLC using MeCN/ammonium acetate buffer (50:50) as eluent. The collected fractions were lyophilised to obtain 17 mg (33%, 2 steps) of the title compound. NMR (300 MHz, CD₃OD): 1.8-2.0 (m, 4H), 3.05-3.15 (m, 1H), 4.5-4.7 (m, 3H), 4.8 (bs, 1H), 5.35 (d, 1H), 6.95-7.45 (m, 17H); m/z 599.5 (m-H)⁻.

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-[4-[N-(t-butoxycarbonylmethyl)carbamoylmethoxylphenyl]azetidin-2-one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxy
5 phenyl)azetidin-2-one (Method 1; 40 mg, 0.086 mmol), glycine tert-butylester (18 mg, 0.091 mmol) and 2,6-lutidine (50 μl, 0.42 mmol) were added to DCM (3 ml). TBTU (36 mg, 0.11 mmol) was added and the mixture was stirred at room temperature for 20 hours. The solvent was evaporated under reduced pressure. The residue was purified by column chromatography using DCM/EtOAc (10/4) as eluent to give the title compound. M/z 579.2 (m-H).

10

Example 9

 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-\{4-[N-(carboxymethyl) carbamoylmethoxylphenyl\}azetidin-2-one$

The 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-[N-(t-15 butoxycarbonylmethyl)carbamoylmethoxy]phenyl}azetidin-2-one prepared in Example 8 was added to formic acid (3 ml) and the mixture was stirred for 4 hours. at room temperature. The solvent was evaporated under reduced pressure and was co-evaporated with toluene.

Methanol (3 ml) and triethylamine (0.1 ml) were added to the residue and mixture was stirred for 20 hours. at room temperature. The solvents were evaporated under reduced pressure and the residue was purified by preparative HPLC using MeCN/ammonium acetate buffer (45:55) as eluent. The collected fractions were lyophilised to obtain 14 mg (31%, 2 steps) of the title compound. NMR (300 MHz, CD₃OD): 1.8-2.0 (m, 4H), 3.05-3.15 (m, 1H), 3.85 (s, 2H), 4.55 (s, 2H), 4.6-4.7 (m, 1H), 4.8 (bs, 1H), 6.95-7.35 (m, 12 H); m/z 523.1 (m-H).

25 <u>Example 10</u>

1-(4-Fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-[N-(carboxymethyl)carbamoyl methoxy]phenyl] azetidin-2-one

A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(carboxymethoxy) phenyl]azetidin-2-one (Method 8; 0.050 g, 0.110 mmol), tert-butyl glycinate hydrochloride (0.022 g, 0.131 mmol) and N-methylmorpholine (0.050 ml, 0.454 mmol) in DCM (3 ml) was stirred at room temperature for 5 minutes, after which TBTU (0.046 g, 0.143 mmol) was added. After 78 hours the conversion to the ester (m/z: 567.2) was completed and the solvent was removed under reduced pressure. The residue was dissolved in formic acid (3 ml) and the

solution was stirred for 20 hours. The solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. The fractions were freeze-dried and the title compound was obtained as a white solid (0.056 g; ~quantitative yield). NMR (CD₃OD, 400 MHz) 2.25-5 2.40 (m, 2H), 3.25-3.35 (m, 1H), 3.90 (s, 2H), 4.05-4.20 (m, 2H), 4.50 (s, 2H), 5.00 (d, 1H), 6.80-7.05 (m, 8H), 7.25-7.40 (m, 4H); m/z: 511.1.

Example 11

1-(4-Fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-(4- $\{N-\{R\}-\alpha-(carboxy)-4-(c$

10 (hydroxy)benzyl]carbamoylmethoxy}phenyl)azetidin-2-one

A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(carboxymethoxy) phenyl]azetidin-2-one (Method 8; 0.070 g, 0.154 mmol), tert-butyl D-tyrosinate (0.044 g, 0.185 mmol) and N-methylmorpholine (0.051 ml, 0.463 mmol) in DCM (5 ml) was stirred at room temperature for 5 minutes, after which TBTU (0.065 g, 0.202 mmol) was added. After 20 hours, the conversion to the ester (m/z: 673.4) was complete and the solvent was removed under reduced pressure. The residue was dissolved in formic acid (5 ml) and the solution was stirred for 24 hours. The solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. The fractions were freeze-dried and the title compound was obtained as a white solid (0.052 g; 55 %). NMR (CD₃OD, 400 MHz) 2.25-2.40 (m, 2H), 2.85-3.15 (m, 2H), 3.25-3.40 (m, 1H), 4.05-4.20 (m, 2H), 4.35-4.50 (m, 2H), 4.55-4.65 (m, 1H), 5.00 (d, 1H), 6.55-6.65 (m, 2H), 6.80-7.05 (m, 10H), 7.25-7.35 (m, 4H); m/z: 615.2 (M-H).

Example 12

25 <u>1-(4-Fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-(4-{N-[(R)-1-(carboxy)-2-(hydroxy)ethyl]carbamoylmethoxy}phenyl)azetidin-2-one</u>

A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(carboxymethoxy) phenyl]azetidin-2-one (Method 8; 0.070 g, 0.154 mmol), tert-butyl O-(tert-butyl)-D-serinate hydrochloride (0.047 g, 0.185 mmol) and N-methylmorpholine (0.068 ml, 0.617 mmol) in DCM (5 ml) was stirred at room temperature for 5 minutes, after which TBTU (0.065 g, 0.202 mmol) was added. After 20 hours, the conversion to the ester (m/z: 653.4) was completed and TFA (1.5 ml) was added to the reaction mixture. After 24 hours the solvent was removed under reduced pressure and the residue was purified by preparative HPLC, using a gradient of

20-50% MeCN in 0.1M ammonium acetate buffer as eluent. The fractions were freeze-dried and the title compound was obtained as a white solid (0.074 g; 89 %). M/z: 541.1. NMR (CD₃OD, 400 MHz) 2.25-2.40 (m, 2H), 3.25-3.35 (m, 1H), 3.80-3.95 (m, 2H), 4.05-4.20 (m, 2H), 4.40 (t, 1H), 4.55 (s, 2H), 5.00 (d, 1H), 6.80-6.90 (m, 2H), 6.90-7.05 (m, 6H), 7.25-7.40 (m, 4H).

Example 13

1-(4-Fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-[N-((R)-1-carboxy-3-methylbutyl)carbamoylmethoxy]phenyl]azetidin-2-one

10 A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(carboxymethoxy)phenyl]azetidin-2-one (Method 8; 0.070 g, 0.154 mmol), tert-butyl D-leucinate hydrochloride (0.042 g, 0.188 mmol) and N-methylmorpholine (0.068 ml, 0.617 mmol) in DCM (5 ml) was stirred at room temperature for 5 minutes, after which TBTU (0.065 g, 0.202 mmol) was added. After 20 hours, the conversion to the ester (m/z: 623.3) was complete and the solvent was removed under reduced pressure. The residue was dissolved in formic acid (5 ml) and the solution was stirred for 20 hours. The solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. The fractions were freeze-dried and the title compound was obtained as a white solid (0.080 g; 91 %). NMR (DMSO, 400 MHz) 0.75-0.85 (m, 6H), 1.45-1.60 (m, 3H), 2.15-2.30 (m, 2H), 3.20-3.30 (m, 1H), 4.00-4.25 (m, 3H), 4.50 (ABq, 2H), 5.05 (d, 1H), 6.85-6.95 (m, 4H), 7.00-7.25 (m, 6H), 7.30-7.40 (m, 2H), 8.05 (t, 1H); m/z: 567.3.

Example 14

25 1-(4-Fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-(4-{N-[(S)-1-(carboxy)-3-(carbamoyl) propyl]carbamoylmethoxy}phenyl)azetidin-2-one

A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(carboxymethoxy) phenyl]azetidin-2-one (Method 8; 0.070 g, 0.154 mmol), tert-butyl L-glutaminate hydrochloride (0.044 g, 0.184 mmol) and N-methylmorpholine (0.068 ml, 0.617 mmol) in 30 DCM (5 ml) was stirred at room temperature for 5 minutes, after which TBTU (0.065 g, 0.202 mmol) was added. After 20 hours, the conversion to the ester (m/z: 638.3) was complete and the solvent was removed under reduced pressure. The residue was dissolved in formic acid (5 ml) and the solution was stirred for 20 hours. The solvent was removed under reduced

pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. The fractions were freeze-dried and the title compound was obtained as a white solid (0.088 g; 98 %). NMR (CD₃OD, 400 MHz) 1.90-2.40 (m, 6H), 3.25-3.35 (m, 1H), 4.05-4.20 (m, 2H), 4.30-4.40 (m, 1H), 4.50 (s, 2H), 5.00 (d, 5 1H), 6.80-7.05 (m, 8H), 7.25-7.40 (m, 4H); m/z: 582.2.

Example 15

 $\frac{1-(4-Fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-[N-((R)-\alpha-[N-[(S)-1-(carboxy)-2-(hydroxy)ethyl]carbamoyl])}{(hydroxy)ethyl]carbamoyl]}$

A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(carboxymethoxy) phenyl]azetidin-2-one (Method 8; 0.051 g, 0.113 mmol), tert-butyl N-[(2R)-2-amino-2-phenylethanoyl]-O-(tert-butyl)-L-serinate (Method 6; 0.047 g, 0.134 mmol) and N-methylmorpholine (0.050 ml, 0.454 mmol) in DCM (5 ml) was stirred at room temperature for 10 minutes, after which TBTU (0.065 g, 0.202 mmol) was added. After 18 hours, the conversion to the ester (m/z: 786.5) was complete and TFA (1.5 ml) was added to the reaction mixture. After 24 hours the solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 30-50% MeCN in 0.1M ammonium acetate buffer as eluent. The fractions were freeze-dried and the title compound was obtained as a white solid (0.057 g; 75 %). NMR (CD₃OD, 400 MHz) 2.25-2.40 (m, 2H), 3.25-3.35 (m, 1H), 3.65-3.85 (m, 2H), 4.05-4.20 (m, 2H), 4.30-4.40 (m, 1H), 4.50-4.65 (m, 2H), 5.00 (d, 1H), 5.65 (s, 1H), 6.80-7.05 (m, 8H), 7.20-7.45 (m, 9H); m/z: 674.2.

Example 16

1-(4-Fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[N-((R)-α-[N-((S)-1-carboxypropyl)]
25 carbamoyl]-4-hydroxybenzyl}carbamoylmethoxylphenyl}azetidin-2-one

A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(carboxymethoxy) phenyl]azetidin-2-one (Method 8; 0.050 g, 0.110 mmol), (R)-α-{N-[(S)-1-(t-butoxycarbonyl)propyl]carbamoyl}-4-hydroxybenzylamine (Method 11 of WO 03/022286; 0.046 g, 0.133 mmol) and N-methylmorpholine (0.049 ml, 0.445 mmol) in DCM (5 ml) was stirred at room temperature for 10 minutes, after which TBTU (0.046 g, 0.143 mmol) was added. After 20 hours, the conversion to the ester (m/z: 744.5) was completed and the solvent was removed under reduced pressure. The residue was dissolved in formic acid (3 ml) and the solution was stirred for 24 hours before the solvent again was removed under reduced

pressure. The residue was purified by preparative HPLC using a gradient of 30-50% MeCN in 0.1M ammonium acetate buffer as eluent. The fractions were freeze-dried and the title compound was obtained as a white solid (0.052 g; 69 %). NMR (CD₃OD, 400 MHz) 0.70-0.80.(m, 3H), 1.55-1.70 (m, 1H), 1.75-1.90 (m, 1H), 2.25-2.40 (m, 2H), 3.25-3.35 (m, 1H), 4.05-4.20 (m, 2H), 4.20-4.30 (m, 1H), 4.55 (ABq, 2H), 5.00 (d, 1H), 5.50 (d, 1H), 6.65-6.75 (m, 2H), 6.80-7.05 (m, 8H), 7.15-7.40 (m, 6H); m/z: 688.2.

Example 17

3-(R)-4-(R)-1-(Phenyl)-3-(phenylethylsulphanyl)-4- $\{4-[N-(R)-\alpha-\{N-[(S)-1-(carboxy)-2-(R)-\alpha-\{N-[(S)-1-(Carboxy)-2-(R)-\alpha-(R)-\alpha-\{N-[(S)-1-(Carboxy)-2-(R)-\alpha-(R$

10 (hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxylphenyl}azetidin-2-one

A solution of 3-(R)-4-(R)-1-(phenyl)-3-(phenylethylsulphanyl)-4-[4-(carboxymethoxy)phenyl]azetidin-2-one (Method 9; 0.050 g, 0.115 mmol), tert-butyl N-[(2R)-2-amino-2-phenylethanoyl]-O-(tert-butyl)-L-serinate (Method 6; 0.049 g, 0.140 mmol) and N-methylmorpholine (0.050 ml, 0.454 mmol) in DCM (5 ml) was stirred at room temperature for 10 minutes, after which TBTU (0.075 g, 0.234 mmol) was added. After 18 hours, the conversion to the ester (m/z: 766.5) was complete and TFA (1.5 ml) was added to the reaction mixture. After 24 hours the solvent was removed under reduced pressure and the residue was purified by preparative HPLC, using a gradient of 30-50% MeCN in 0.1M ammonium acetate buffer as eluent. The fractions were freeze-dried and the title compound was obtained as a white solid (0.052 g; 69 %). NMR (CD₃OD, 400 MHz) 2.85-3.00 (m, 4H), 3.65-3.85 (m, 2H), 4.00-4.05 (m, 1H), 4.35-4.40 (m, 1H), 4.60 (ABq, 2H), 4.85 (d, 1H), 5.65 (s, 1H), 6.95-7.45 (m, 19H); m/z: 654.2.

Example 18

25 3-(R)-4-(R)-1-(Phenyl)-3-(phenylethylsulphanyl)-4-{4-[N-{(R)-α-[N-((S)-1-carboxypropyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxylphenyl}azetidin-2-one

A solution of 3-(R)-4-(R)-1-(phenyl)-3-(phenylethylsulphanyl)-4-[4-(carboxymethoxy)phenyl]azetidin-2-one (Method 9; 0.050 g, 0.110 mmol), (R)-α-{N-[(S)-1-(t-butoxycarbonyl)propyl]carbamoyl}-4-hydroxybenzylamine (Method 11 of WO 03/022286; 0.048 g, 0.139 mmol) and N-methylmorpholine (0.051 ml, 0.463 mmol) in DCM (5 ml) was stirred at room temperature for 10 minutes, after which TBTU (0.075 g, 0.234 mmol) was added. After 20 hours, the conversion to the ester (m/z: 724.4) was completed and the solvent was removed under reduced pressure. The residue was dissolved in formic acid (3 ml) and the

solution was stirred for 24 hours. The solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 30-50% MeCN in 0.1M ammonium acetate buffer as eluent. The fractions were freeze-dried and the title compound was obtained as a white solid (0.037 g; 48 %). M/z: 668.1. NMR (CD₃OD, 400 MHz) 0.65-0.80.(m, 3H), 1.50-1.70 (m, 1H), 1.75-1.90 (m, 1H), 2.85-3.00 (m, 4H), 4.00-4.05 (m, 1H), 4.20-4.30 (m, 1H), 4.55 (ABq, 2H), 4.85 (d, 1H), 4.45-4.55 (m, 1H), 6.65-6.75 (m, 2H), 6.95-7.40 (m, 16H).

Example 19

10 3-(R)-4-(R)-1-(Phenyl)-3-(phenylethylsulphinyl)-4- $\{4-[N-\{(R)-\alpha-[N-((S)-1-carboxypropyl) carbamoyl]-4-hydroxybenzyl\}$ carbamoylmethoxylphenyl $\{azetidin-2-one\}$

To a solution of 3-(R)-4-(R)-1-(phenyl)-3-(phenylethylsulphanyl)-4-{4-[N-{(R)-α-[N-((S)-1-carboxypropyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy]phenyl} azetidin-2-one (Example 18; 0.026 g, 0.039 mmol) in DCM (3 ml) was added a solution of MCPBA in DCM in portions until the reaction was complete (LC/MS). (Approximately 0.015 g 70-75% m-CPBA was added). The solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. After freeze-drying, the title compound was obtained as a white solid (0.018 g; 67%). NMR (CD₃OD, 400 MHz) (NB: diastereomeric mixture at the sulphinyl) 0.65-0.80.(m, 6H), 1.55-1.70 (m, 2H), 1.75-1.90 (m, 2H), 2.95-3.35 (m, 7H), 3.75-3.90 (m, 1H), 4.20-4.30 (m, 2H), 4.40-4.50 (m, 1H), 4.50-4.65 (m, 5H), 5.30 (d, 1H), 5.45-5.55 (m, 2H), 5.65 (d, 1H), 6.65-6.80 (m, 4H), 6.95-7.10 (m, 6H), 7.15-7.35 (m, 22H), 7.35-7.50 (m, 4H); m/z: 684.4.

25 Example 20

3-(R)-4-(R)-1-(Phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-{4-[N-(carboxymethyl) carbamoylmethoxylphenyl}azetidin-2-one

A solution of 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-[4-(carboxymethoxy)phenyl]azetidin-2-one (Method 10; 0.110 g, 0.236 mmol), tert-butyl glycinate hydrochloride (0.067 g, 0.400 mmol) and N-methylmorpholine (0.12 ml, 1.09 mmol) in DCM (5 ml) was stirred at room temperature for 5 minutes, after which TBTU (0.130 g, 0.4049 mmol) was added. After 66 hours the conversion to the ester (m/z: 579.2) was complete and the solvent was removed under reduced pressure. The residue was

dissolved in formic acid (3 ml) and the solution was stirred at 40°C for 4 hours. The solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. A white solid was obtained after freeze-drying (0.035g; 28 %). M/z 521.12 [M-1].

5

Example 21

 $\frac{3-(R)-4-(R)-1-(Phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-[4-(N-\{N-\{(R)-1-(t-butoxycarbonyl)-2-(t-butoxy)ethyl\}carbamoylmethyl\}carbamoylmethoxy)phenyl]azetidin-2-one$

A solution of 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-{4-[N-(carboxymethyl)carbamoylmethoxy]phenyl} azetidin-2-one (Example 20; 0.020 g, 0.038 mmol), tert-butyl O-(tert-butyl)-D-serinate hydrochloride (0.012 g, 0.047 mmol) and N-methylmorpholine (0.013 ml, 0.118 mmol) in DCM (3 ml) was stirred at room temperature for 10 minutes, after which TBTU (0.016 g, 0.050 mmol) was added. After 66 hours the solvent was removed under reduced pressure and the residue was purified by flash chromatography using heptane:EtOAc (1:2) as eluent to give the title compound (0.020 g; 74 %). NMR (400 MHz) 1.15 (s, 9H), 1.45 (s, 9H), 3.50-3.55 (m, 1H), 3.75-3.85 (m, 1H), 4.00-4.25 (m, 5H), 4.50 (s, 2H), 4.55-4.65 (m, 1H), 4.85 (d, 1H), 6.90-7.00 (m, 2H), 7.00-7.40 (m, 9H), 7.90-8.05 (m, 2H); m/z: 722.1.

20

Example 22

 $\frac{3-(R)-4-(R)-1-(Phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-[4-(N-\{N-[(R)-1-(carboxy)-2-(hydroxy)ethyl]carbamoylmethyl\}carbamoylmethoxy)phenyl]azetidin-2-one$

To a solution of 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-[4-(N-25 {N-[(R)-1-(t-butoxycarbonyl)-2-(t-butoxy)ethyl]carbamoylmethyl}carbamoylmethoxy) phenyl]azetidin-2-one (Example 21; 0.020 g, 0.146 mmol) in DCM (4 ml) was added TFA (1.5 ml). After 18 hours the solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer, as eluent. After freeze-drying, the title compound was obtained as a white solid (0.017 g; ~quantitative). NMR (CD₃COOH, 400 MHz) δ 3.95 (dd, 1H), 4.10 (dd, 1H), 4.15-4.35 (m, 5H), 4.65 (s, 2H), 4.70-4.80 (m, 1H), 5.05 (d, 1H), 6.90-7.45 (m, 11H), 7.95-8.10 (m, 2H); m/z; 610.2.

A solution of 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-[4-5 (carboxymethoxy)phenyl]azetidin-2-one (Method 10; 0.015 g, 0.032 mmol), tert-butyl N-[(2R)-2-amino-2-phenylethanoyl]-O-(tert-butyl)-L-serinate (Method 6; 0.017 g, 0.049 mmol) and N-methylmorpholine (0.011 ml, 0.100 mmol) in DCM (3 ml) was stirred at room temperature for 10 minutes, after which TBTU (0.016 g, 0.50 mmol) was added. After 19 hours the conversion to the ester (m/z: 798.80) was complete and TFA (1.5 ml)was added to the solution. After 7 hours the solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. After freeze-drying the title compound was obtained as a white solid (0.016 g; 72 %). NMR (CD₃COOH, 400 MHz) 3.85 (dd, 1H), 4.05 (dd, 1H), 4.20-4.30 (m, 3H), 4.60-4.80 (m, 3H), 5.00 (d, 1H), 5.90-6.00 (m, 1H), 6.90-7.50 (m, 16H), 8.00-8.10 (m, 2H); m/z: 686.6.

Example 24

3-(R)-4-(R)-1-(Phenyl)-3-[2-(4-fluorophenyl)-2-hydroxyethylsulphanyl]-4-[4-[N-(carboxymethyl)carbamoylmethoxy]phenyl]azetidin-2-one

To a stirring solution of 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-{4-[N-(carboxymethyl)carbamoylmethoxy]phenyl}azetidin-2-one (Example 20; 0.010 g, 0.019 mmol) in MeOH (1 ml) was added sodium borohydride (0.001 g, 0.026 mmol). After 10 minutes water (1 ml) was added and the solvent was removed under reduced pressure. The residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M

25 ammonium acetate buffer as eluent. After freeze-drying the title compound was obtained as a white solid (0.008 g; 80 %). M/z: 525.1. NMR (CD₃COOD, 400 MHz) 3.00-3.20 (m, 2H), 4.05-4.15 (m, 1H), 4.20 (s, 2H), 4.70 (s, 2H), 4.85-5.00 (m, 2H), 6.95-7.10 (m, 5H), 7.20-7.45 (m, 8H).

3-(R)-4-(R)-1-(Phenyl)-3-[2-(4-fluorophenyl)-2-hydroxyethylsulphanyl]-4-[4-(N-{N-[(R)-1-(carboxy)-2-(hydroxy)ethyl]carbamoylmethyl}carbamoylmethoxy)phenyl]azetidin-2-one

To a stirred solution of 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4
[4-(N-{N-[(R)-1-(carboxy)-2-(hydroxy)ethyl]carbamoylmethyl}carbamoylmethoxy)
phenyl]azetidin-2-one (Example 22; 0.015 g, 0.025 mmol) in MeOH (2 ml) was added
sodium borohydride (0.003 g, 0.079 mmol). After 5 minutes water (1 ml) was added and the
solvent was removed under reduced pressure. The residue was purified by preparative HPLC
using a gradient of 20-40% MeCN in 0.1M ammonium acetate buffer as eluent. After freezedrying the title compound was obtained as a white solid (0.010 g; 66 %). NMR (CD₃COOD,
400 MHz) 2.95-3.20 (m, 2H), 3.95 (dd, 1H), 4.05-4.15 (m, 2H), 4.25 (ABq, 2H), 4.70 (s, 2H),
4.70-4.80 (m, 1H), 4.85-5.00 (m, 2H), 6.95-7.10 (m, 5H), 7.20-7.45 (m, 8H).

Example 26

15 3-(R)-4-(R)-1-(Phenyl)-3-[2-(4-fluorophenyl)-2-hydroxyethylsulphanyl]-4-{4-[N-((R)-α-{N-(S)-1-(carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy]phenyl}azetidin-2-one

To a solution of 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-(4-[N-((R)-α-{N-[(S)-1-(carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy]

20 phenyl}azetidin-2-one (Example 23; 0.019 g, 0.028 mmol) in MeOH (3 ml) was added sodium borohydride (0.005 g, 0.073 mmol). After 10 minutes 0.1M ammonium acetate buffer was added (aq, 1 ml) and the solvent was removed under reduced pressure. The residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. After freeze-drying, the title compound was obtained as a white solid (0.008 g; 81 %). NMR (CD₃COOD, 400 MHz) 3.00-3.20 (m, 2H), 3.85 (dd, 1H), 4.00-4.15 (m, 2H), 4.65-4.80 (m, 3H), 4.85-5.00 (m, 2H), 5.95 (s 1H), 6.95-7.10 (m, 5H), 7.20-7.50 (m, 13H); m/z 688.21.

Example 27

30 <u>3-(R)-4-(R)-1-(Phenyl)-3-(thien-3-ylcarbonylmethylsulphanyl)-4-{4-[N-(carboxymethyl) carbamoylmethoxylphenyl}azetidin-2-one</u>

A solution of 3-(R)-4-(R)-1-(phenyl)-3-(thien-3-ylcarbonylmethylsulphanyl)-4-[4-(carboxymethoxy)phenyl]azetidin-2-one (Method 11; 0.039 g, <0.086 mmol), tert-butyl

glycinate hydrochloride (0.020 g, 0.119 mmol) and N-methylmorpholine (0.035 ml, 0.318 mmol) in DCM (3 ml) was stirred at room temperature for 10 minutes, after which TBTU (0.042 g, 0.131 mmol) was added. After 22 hours the solvent was removed under reduced pressure and the residue was purified by flash chromatography using heptane:EtOAc (1:1) as eluent. This gave 0.035 g of a colourless oil (m/z: 567.1). This oil was dissolved in formic acid (3 ml) and the solution was stirred at room temperature for 18 hours. The solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. After freeze-drying, the title compound was obtained as a white solid (0.019 g; 43 %). NMR (CD₃COOD, 400 MHz) 4.15 (ABq, 2H), 4.20 (s, 2H), 4.25 (d, 1H), 4.70 (s, 2H), 5.05 (d, 1H), 6.95-7.15 (m, 4H), 7.20-7.30 (m, 4H), 7.35-7.45 (m, 2H), 7.75-7.90 (m, 2H); m/z: 511.0.

Example 28

3-(R)-4-(R)-1-(Phenyl)-3-(thien-3-ylcarbonylmethylsulphanyl)-4-{4-[N-((R)-α-{N-I(S)-1-15 (carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxylphenyl}azetidin-2-one

A solution of 3-(R)-4-(R)-1-(phenyl)-3-(thien-3-ylcarbonylmethylsulphanyl)-4-[4-(carboxymethoxy) phenyl]azetidin-2-one (Method 11; 0.039 g, <0.086 mmol), tert-butyl N-[(2R)-2-amino-2-phenylethanoyl]-O-(tert-butyl)-L-serinate (Method 6; 0.042g) and N-methylmorpholine (0.022 ml) in DCM (4 ml) was stirred at room temperature for 10 minutes, after which TBTU (0.042 g) was added. After 22 hours the solvent was removed under reduced pressure and the residue was purified by flash chromatography using heptane:EtOAc (1:1) as eluent to give a colourless oil (0.050 g). M/z: 786.6. This oil was dissolved in DCM (4 ml) and TFA (1.5 ml) was added. After 19 hours, the solvent was removed under reduced pressure and the residue was purified twice by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. After freeze-drying, the title compound was obtained as a white solid (0.019 g; 33 %). NMR (CD₃COOD, 400 MHz) 3.85 (dd, 1H), 4.05 (dd, 1H), 4.15 (ABq, 2H), 4.20-4.30 (m, 1H), 4.60-4.75 (m, 3H), 5.05 (d, 1H), 5.90 (s, 1H), 6.95-7.15 (m, 4H), 7.20-7.50 (m, 11H), 7.75-7.85 (m, 2H); m/z: 674.3.

To a solution of 3-(R)-4-(R)-1-(phenyl)-3-(thien-3-ylcarbonylmethylsulphanyl)-4-{4-5 [N-(carboxymethyl) carbamoylmethoxy]phenyl} azetidin-2-one (Example 27; 0.012 g, 0.024 mmol) in MeOH (3 ml) was added sodium borohydride (0.006 g, 0.159 mmol). After 10 minutes 0.1M ammonium acetate buffer (aq, 1 ml) was added and the solvent was removed under reduced pressure. The residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. After freeze-drying the title compound was obtained as a white solid (0.010 g; 80 %). NMR (CD₃COOD, 400 MHz) δ 3.10-3.30 (m, 2H), 4.15 (dd, 1H), 4.20 (s, 2H), 4.70 (s, 2H), 4.95 (dd, 1H), 5.20 (dt, 1H), 6.90-7.10 (m, 5H), 7.20-7.35 (m, 5H), 7.40-7.45 (m, 2H); m/z: 511.3 (M-1).

Example 30

15 3-(R)-4-(R)-1-(Phenyl)-3-[2-(thien-3-yl)-2-hydroxyethylsulphanyl]-4- $\{4-[N-((R)-\alpha-\{N-[(S)-1-(carboxy)-2-(hydroxy)ethyl]carbamoyl\}benzyl)$ carbamoylmethoxylphenyl $\{azetidin-2-one\}$

To a solution of 3-(R)-4-(R)-1-(phenyl)-3-(thien-3-ylcarbonylmethylsulphanyl)-4-{4- [N-(α-(R)-{N-[(S)-1-(carboxy)-2-(hydroxy)ethyl]carbamoyl} benzyl)carbamoylmethoxy] phenyl}azetidin-2-one (Example 28; 0.019 g, 0.028 mmol) in MeOH (3 ml) was added 20 sodium borohydride (0.005 g, 0.132 mmol). After 10 minutes 0.1M ammonium acetate buffer (aq, 1 ml) was added and the solvent was removed under reduced pressure. The residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. After freeze-drying, the title compound was obtained as a white solid (0.015 g; 79 %). NMR (CD₃COOD, 400 MHz) 3.05-3.30 (m, 2H), 3.85 (dd, 1H), 4.05 (dd, 1H), 4.15 (dd, 1H), 4.65-4.75 (m, 3H), 4.90 (dd, 1H), 5.15-5.25 (m, 1H), 5.95 (s, 1H), 6.90-7.10 (m, 5H), 7.20-7.50 (m, 12H); m/z 674.16 (M-H).

Example 31

A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenylthio)ethyl]-4-[4-(carboxymethoxy)phenyl]azetidin-2-one (Method 17; 0.100 g, 0.213 mmol), *tert*-butyl N-

[(2R)-2-amino-2-phenylethanoyl]-O-(tert-butyl)-L-serinate (Method 6; 0.150g, 0.428 mmol) and N-methylmorpholine (0.070 ml, 0.635 mmol) in DCM (4 ml) was stirred at room temperature for 10 minutes, after which TBTU (0.140 g, 0.436 mmol) was added. After 19 hours the solvent was removed under reduced pressure and the residue was purified by flash chromatography using heptane:EtOAc (2:1) as eluent to give a colourless oil (0.149 g; 87 %). NMR (400 MHz) 0.90 (s, 9H), 1.45 (s, 9H), 2.05-2.30 (m, 2H), 2.95-3.15 (m, 2H), 3.20-3.25 (m, 1H), 3.30-3.35 (m, 1H), 3.65 (dd, 1H), 4.40-4.60 (m, 3H), 4.60 (d, 1H), 5.50 (dd, 1H), 6.85-7.00 (m, 6H), 7.15-7.40 (m, 11H), 7.90 (dd, 1H); m/z: 802.8.

. 10 Example 32

 $\frac{1-(4-Fluorophenyl)-3-[2-(4-fluorophenylthio)ethyl]-4-[4-[N-((R)-\alpha-[N-(S)-[1-(carboxy)-2-(hydroxy)ethyl]carbamoyl]benzyl)carbamoylmethoxylphenyl}{azetidin-2-one}$

To a solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenylthio)ethyl]-4-[4-[N-((R)-α-{N-(S)-[1-(t-butoxycarbonyl)-2-(t-butoxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy]

15 phenyl}azetidin-2-one (Example 31; 0.149 g, 0.186 mmol) in DCM (3 ml) was added TFA (1.5 ml). After 20 hours, the solvent was removed under reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer, as eluent. After freeze-drying, the title compound was obtained as a white solid (0.098 g; 77 %). NMR (400 MHz) 2.00-2.25 (m, 2H), 2.85-3.10 (m, 2H), 3.10-3.20 (m, 1H), 3.35-20 3.45 (m, 1H), 3.75-3.85 (m, 1H), 4.15-4.45 (m, 3H), 4.55 (d, 1H), 5.70 (d, 1H), 6.70-7.00 (m, 6H), 7.10-7.35 (m, 11H), 7.45-7.55 (m, 1H), 8.45-8.55 (m, 1H); m/z: 690.5.

Example 33

1-(4-Fluorophenyl)-3-[2-(4-fluorophenylsulphinyl)ethyl]-4-[4-[N-((R)-α-[N-(S)-[1-(carboxy)-2-(hydroxy)ethyl]carbamoyl)benzyl)carbamoylmethoxy]phenyl]azetidin-2-one

Example 34

 $\frac{1-(4-Fluorophenyl)-3-[2-(4-fluorophenylsulphonyl)ethyl]-4-\{4-[N-((R)-\alpha-\{N-(S)-[1-(carboxy)-2-(hydroxy)ethyl]carbamoyl)benzyl)carbamoylmethoxylphenyl\}azetidin-2-one$

To a stirring suspension of 1-(4-fluorophenyl)-3-[2-(4-fluorophenylthio)ethyl]-4-{4- [N-((R)-α-{N-(S)-[1-(carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy] phenyl}azetidin-2-one (Example 32; 0.070 g, 0.102 mmol) in DCM (5 ml) was added metachloroperoxybenzoic acid (0.035 g, 70-75%). After 20 hours, the solvent was removed under

reduced pressure and the residue was purified by preparative HPLC using a gradient of 20-40% MeCN in 0.1M ammonium acetate buffer as eluent. After freeze-drying, 1-(4-fluorophenyl)-3-[2-(4-fluorophenylsulphinyl)ethyl]-4-{4-[N-((R)-α-{N-(S)-[1-(carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl)carbamoylmethoxy]phenyl} azetidin-2-one (0.022 g; 30 %) NMR (CD₃COOD, 400 MHz) 2.15-2.45 (m, 2H), 3.10-3.35 (m, 3H), 3.85 (dd, 1H), 4.05 (dd, 1H), 4.65-4.75 (m, 3H), 4.80-4.90 (m, 1H), 5.90 (s, 1H), 6.95-7.05 (m, 4H), 7.25-7.50 (m, 11H), 7.70-7.80 (m, 2H); m/z: 706.2; and 1-(4-fluorophenyl)-3-[2-(4-fluorophenylsulphonyl) ethyl]-4-{4-[N-((R)-α-{N-(S)-[1-(carboxy)-2-(hydroxy)ethyl]carbamoyl}benzyl) carbamoylmethoxy]phenyl}azetidin-2-one (0.043 g; 59 %) NMR (CD₃COOD, 400 MHz) 2.25-2.40 (m, 2H), 3.25 (dt, 1H), 3.35-3.55 (m, 2H), 3.85 (dd, 1H), 4.05 (dd, 1H), 4.65-4.75 (m, 3H), 4.85 (d, 1H), 5.95 (s, 1H), 6.95-7.05 (m, 4H), 7.20-7.50 (m, 11H), 7.95-8.05 (m, 2H); m/z: 722.1 were obtained as a white solids.

Example 35

15 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-[N-[(S)-\alpha-(carboxy)benzyl]carbamoylmethoxy]phenyl)azetidin-2-one$

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxyphenyl)azetidin-2-one (Method 2, 49mg, 0.105mmol) was dissolved in a solution of N-methylmorpholine (35μl, 0.318mmol) in 2ml DCM. (S)-Phenylglycine methyl ester hydrochloride (25mg, 0.124mmol) and TBTU (40mg, 0.125mmol) were added and the mixture was stirred at ambient temperature over night. The solution was diluted with 4ml DCM and washed with 1%NaHCO₃, 0.1M KHSO₄ and brine. The organic phase was dried and evaporated to give the ester. M/z: 615. THF (2ml), water (0.5ml) and LiOH (ca 10mg, 0.418mmol) were added and the mixture was stirred over night. The solvent was removed and the residue was purified using preparative HPLC on a C8-column. A gradient from 20 to 50% MeCN in 0.1M ammonium acetate buffer was used as the mobile phase. Lyophilisation yielded a white solid. Mass: 40mg (63%). M/z: 601. NMR (400MHz, CD₃OD): 1.75-2.06 (m, 4H), 3.06-3.13 (m, 1H), 4.47-4.67 (m, 3H), 4.79-4.82 (m, 1H), 5.24 (d, 1H), 6.90-7.06 (m, 6H), 7.12-7.40 (m, 11H).

carboxymethoxyphenyl) azetidin-2-one (Method 2; 49mg, 0.105mmol) was dissolved in a solution of N-methylmorpholine (40µl, 0.318mmol) in 2ml DCM. tert-Butyl (2S)-2-{[(2R)-2amino-2-(4-hydroxyphenyl)acetyl]amino}butanoate hydrochloride (Method 14, 43mg, 0.125mmol) and TBTU (40mg, 0.125mmol) were added. The mixture was stirred over night at ambient temperature. Additionally 10mg (0.029mmol) of the dipeptide was added and after 10 2 hours the solution was diluted with 4ml DCM and washed with 1%NaHCO₃, 0.1M KHSO₄ and brine. The organic phase was dried and evaporated to give the ester. M/z: 758. Formic acid (1.5ml) was added and the mixture was stirred over night. Additionally 1ml formic acid was added. After 3 hours the formic acid was removed and MeOH (2ml) together with Et₃N (40µl, 0.288mmol) were added and the mixture was stirred over night. The mixture was concentrated under reduced pressure and purified using preparative chromatography. A 15 gradient from 20% to 80% MeCN in 0.1M ammonium acetate buffer was used as eluent. Lyophilisation yielded 42mg (57%). NMR (400MHz, DMSO-d₆): 0.65-0.72 (m, 3H), 1.53-1.67 (m, 1H), 1.74-2.04 (m, 5H), 3.06-3.14 (m, 1H), 4.18-4.23 (m, 1H), 4.50-4.66 (m, 3H), 4.77-4.82 (m, 1H), 5.46 (d, 1H), 6.72 (t, 2H), 6.93-7.06 (m, 6H), 7.18-7.36 (m, 8H); m/z: 702.

20

Example 37

 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxypropyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxyethyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxyethyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxyethyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxyethyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxyethyl]-4-\{4-[N-(2-hydroxyethyl]-4-hydroxyethyl]-4-\{4-[N-(2-hydroxyethyl)-4-hydroxyethyl]-4-\{4-[N-(2-hydroxyethyl]-4-hydroxyethyl]-4-\{4-[N-(2-hydroxy$

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(425 carboxymethoxyphenyl)azetidin-2-one (Method 2, 20mg, 0.043mmol) was dissolved in a solution of N-methylmorpholine (10μl, 0.091mmol) in 2ml DCM. 2-Aminoethanol (4μl, 0.066mmol) and TBTU (16mg, 0.050mmol) were added and the mixture was stirred for 3 hours. Additional 2-aminoethanol (3μl) was added. The mixture was stirred for 2.5 days then concentrated and purified using preparative chromatography. A gradient from 20% to 50%
30 MeCN in 0.1M ammonium acetate buffer was used as eluent. Lyophilisation yielded 10mg (45%). NMR (400MHz, CD₃OD): 1.75-2.06 (m, 4H), 3.05-3.12 (m, 1H), 3.38 (t, 2H), 3.61 (t, 2H), 4.51 (d, 2H), 4.57-4.66 (m, 1H), 4.77-4.83 (m, 1H), 6.93-7.07 (m, 6H), 7.22-7.37 (m, 6H); m/z: 511.

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-[N-(2-methoxyethyl) carbamovlmethoxylphenyl}azetidin-2-one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-5 carboxymethoxyphenyl)azetidin-2-one (Method 2, 20mg, 0.043mmol) was dissolved in a solution of N-methylmorpholine (10μl, 0.091mmol) in 2ml DCM. 2-Methoxyethylamine (5μl, 0.058mmol) and TBTU (16mg, 0.050mmol) were added and the mixture was stirred for 3 hours at ambient temperature. The mixture was concentrated and purified using preparative chromatography. A gradient from 20% to 50% MeCN in 0.1M ammonium acetate buffer was 10 used as eluent. Lyophilisation yielded 5mg (22%). NMR (400 MHz, CD₃OD): 1.75-2.05 (m, 4H), 3.05-3.15 (m, 1H), 3.29 (s, 3H), 3.40-3.44 (m, 4H), 4.5 (d, 2H), 4.57-4.66 (m, 1H), 4.78-4.82 (m, 1H), 6.92-7.06 (m, 6H), 7.22-7.37 (m, 6H); m/z: 525.

Example 39

15 <u>1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-[*N*-(2-sulphoethyl) carbamoylmethoxy]phenyl}azetidin-2-one</u>

TBTU (26 mg, 0.081 mmol) was added to a mixture of 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxyphenyl)azetidin-2-one (Method 2; 29 mg, 0.062 mmol), taurine (24 mg, 0.19 mmol) and triethylamine (25 mg, 0.25 mmol) in

20 MeCN (1 ml). After 1 hour DMF (1 ml) was added and the MeCN was removed in vacuo at 50°C. After 4 days at room temperature the mixture was purified by preparative HPLC using a gradient of MeCN/ammonium acetate buffer to give the title compound (2 mg, 6%). NMR (CD₃OD, 400 MHz) 7.40-7.20 (m, 6H), 7.05-6.95 (m, 6H), 4.8 (m, 1H), 4.7-4.55 (m, 1H), 4.5 (s, 2H), 3.75 (t, 2H), 3.1 (m, 1H), 2.95 (t, 2H), 2.0-1.8 (m, 4H).

25

Example 40

 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-[N-[(S)-1-(t-butoxycarbonyl)ethyl]carbamoylmethoxy{phenyl}azetidin-2-one}{}$

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-30 carboxymethoxyphenyl)azetidin-2-one (Method 2; 30 mg, 0.064 mmol), tert-butyl L-alaninate hydrochloride (40 mg, 0.22 mmol), triethyl amine (0.036 ml, 0.26 mmol) and TBTU (35 mg, 0.11 mmol) were mixed (in that order) in MeCN (1 ml). After 4 hours the mixture was diluted with toluene and the solution was washed with hydrochloric acid (2M) and

sodium hydrogen carbonate solution. The solvent was removed *in vacuo* and the residue was purified by preparative HPLC using a gradient of MeCN/ammonium acetate buffer to give the title compound (20 mg, 52%). NMR (CD₃OD, 500 MHz) 7.40-6.90 (m), 4.8 (m), 4.7-4.3 (m), 3.95 (q), 3.2 (q), 3.1 (m), 2-1.8 (m), 1.5-1.3 (m); m/z 595.60 (M+H)⁺ and 593.53 (M-H)⁻.

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Example 41

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[(S)-1-(carboxy)ethyl]carbamoylmethoxy}phenyl)azetidin-2-one

A solution of 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-10 [(S)-1-(t-butoxycarbonyl)ethyl]carbamoylmethoxy}phenyl)azetidin-2-one (Example 40; 20 mg, 0.034 mmol) in formic acid (1 ml) was kept at room temperature overnight. The formic acid was removed in vacuo and the residue was dissolved in methanol (4ml). Aqueous ammonia (25%, 0.2 ml) was added and after 1 hour at room temperature the mixture was purified by preparative HPLC using a gradient of MeCN/ammonium acetate buffer to give the title compound (5 mg, 28%). NMR (CD₃OD, 400 MHz) 7.4-7.2 (m, 6H), 7.1-6.9 (m, 6H), 4,8 (m, 1H), 4.7-4.6 (m, 1H), 4.5 (s, 2H), 4.3 (q, 1H), 3.1 (m, 1H), 2-1.7 (m, 4H), 1.4 (dd, 3H); m/z 539.51 (M+H)⁺ and 537.50 (M-H).

Example 42

20 <u>1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-[4-(N-{(R)-α-[N-(2-sulphoethyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)phenyl]azetidin-2-one</u>

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxyphenyl)azetidin-2-one (Method 2; 28 mg, 0.06 mmol), 2-{[(2R)-2-amino-2-(4-hydroxyphenyl)acetyl]amino}ethanesulfonic acid (30 mg, 0.11 mmol), triethylamine (24 mg, 0.24 mmol), and TBTU (29 mg, 0.09 mmol) were mixed in DMF (1.5 ml). After stirring overnight the reaction mixture was purified by preparative HPLC using a gradient of MeCN/ammonium acetate buffer to give the title compound (18 mg, 42%). NMR (CD₃OD, 400 MHz) 7.4-7.1 (m), 7.1-6.9 (m), 5.4 (m), 4.8 (m), 4.7-4.5 (m), 3.65-3.55 (m), 3.15-3.05 (m), 3-2.8 (m), 2-1.7 (m); m/z 724.46 (M+H)⁺ and 722.54 (M-H)⁻.

 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-[4-[N-((S)-1-\{N-[(S)-1-(t-butoxycarbonyl)ethyl]carbamoyl]-4-[4-fluorophenyl]-4-[4-$

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-5 carboxymethoxyphenyl)azetidin-2-one (Method 2; 30 mg, 0.064 mmol), tert-butyl L-alanyl-L-alaninate (25 mg, 0.12 mmol), triethylamine (0.036 ml, 0.26 mmol) and TBTU (31 mg, 0.10 mmol) were mixed (in that order) in DMF (1.5 ml). After 16 hours the mixture was diluted with toluene and the solution was washed with water, hydrochloric acid (2M), water and sodium hydrogen carbonate solution and water. Addition of IPA and removal of the solvents in vacuo gave the title compound. M/z 666.57 (M+H)⁺ and 664.68 (M-H).

Example 44

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-{4-[N-((S)-1-{N-[(S)-1-(t-butoxycarbonyl)ethyl]carbamoyl}ethyl)carbamoylmethoxy]phenyl} azetidin-2-one (Example 43; 54 mg, 0.081 mmol) was dissolved in formic acid (2 ml). After 16 hours the formic acid was removed *in vacuo* and the residue was dissolved in methanol (4 ml) and aqueous ammonia (25%, 0.2 ml). After 6 hours the mixture was purified by preparative HPLC using a gradient of MeCN/ammonium acetate buffer to give the title compound (15 mg, 30%). NMR (CD₃OD, 400 MHz) 7.4-7.2 (m, 6H), 7.1-6.9 (m, 6H), 4.8 (m, 1H), 4.7-4.5 (m, 1H), 4.5 (s, 2H), 4.45 (q, 1H), 4.3-4.2 (m, 1H), 3.2 (q, 1H), 3.1-3.0 (m, 1H), 2-1.8 (m, 4H), 1.4-1.2 (dd, 6H); m/z 610.57 (M+H)⁺ and 608.53 (M-H)⁻.

25 Example 45

 $\frac{1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-\{N-[N-(methoxycarbonylmethyl)carbamoylmethyl]carbamoylmethoxy\}phenyl)azetidin-2-one$

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxyphenyl) azetidin-2-one (Method 2; 30 mg, 0.064 mmol), methyl 30 glycylglycinate (19 mg, 0.13 mmol), triethyl amine (0.036 ml, 0.26 mmol) and TBTU (31 mg, 0.10 mmol) were mixed (in that order) in DMF (1.5 ml). After 16 hours the mixture was diluted with toluene and the solution was washed with water, hydrochloric acid (2M), water

and sodium hydrogen carbonate solution and water. Addition of IPA and removal of the solvents in vacuo gave the title compound. M/z 596.50 (M+H)⁺ and 594.45 (M-H).

Example 46

5 <u>1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[N-(carboxymethyl) carbamoylmethyl]carbamoylmethoxy}phenyl)azetidin-2-one</u>

A solution of 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[N-(methoxycarbonylmethyl)carbamoylmethyl]carbamoylmethoxy}phenyl)azetidin-2-one (Example 45; 44 mg, 0.074 mmol) in THF (4 ml) was added to a stirred solution of lithium hydroxide (10 mg, 0.43 mmol) in water (2 ml). After 16 hours the mixture was carefully neutralized with hydrochloric acid. Purification by preparative HPLC using a gradient of MeCN/ammonium acetate buffer gave the title compound (17 mg, 40%). NMR (CD₃OD, 400 MHz) 7.4-7.2 (m, 6H), 7.1-6.9 (m, 6H), 4.8 (m, 1H), 4.7-4.6 (m, 1H), 4.6 (s, 2H), 3.95 (s, 2H), 3.8 (s, 2H), 3.1-3.05 (m, 1H), 2-1.8 (m, 4H).

15

Example 47

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-[N-[(S)-1,3-bis-(ethoxycarbonyl)propyl]carbamoylmethoxy}phenyl)azetidin-2-one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-

carboxymethoxyphenyl)azetidin-2-one (Method 2; 30 mg, 0.064 mmol), diethyl L-glutamate (19 mg, 0.093 mmol), triethylamine (0.036 ml, 0.26 mmol) and TBTU (31 mg, 0.10 mmol) were mixed (in that order) in DMF (1.5 ml). After 16 hours the mixture was diluted with toluene and the solution was washed with water, hydrochloric acid (2M), water and sodium hydrogen carbonate solution and water. Addition of IPA and removal of the solvents in vacuo gave the title compound. M/z 653.56 (M+H)⁺ and 651.60 (M-H)⁻.

Example 48

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[(S)-1,3-bis-(carboxy) propyl]carbamoylmethoxy}phenyl)azetidin-2-one

To a solution of 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[(S)-1,3-bis-(ethoxycarbonyl)propyl]carbamoylmethoxy}phenyl)azetidin-2-one (Example 47; 30 mg, 0.046 mmol) in ethanol (4 ml) was added 3.75 M sodium hydroxide solution (0.05 ml, 0.19 mmol). After 16 hours more 3.75M sodium hydroxide solution (0.05 ml, 0.19 mmol) was

added. The ethanol was removed in vacuo and THF (2.5 ml) and water (1.5 ml) were added. After 24 hours the reaction mixture was purified by preparative HPLC using a gradient of MeCN/ammonium acetate buffer to give the title compound (11 mg, 40%). NMR (CD₃OD, 400 MHz) 7.5-6.9 (m), 5-4.8 (m), 4.75-4.6 (m), 4.5 (s), 4.45 (m), 4.4-4-3 (br s), 3.1-3.05 (m), 5 2.3-2.1 (m), 2-1.8 (m); m/z 597.52 (M+H)⁺ and 595.49 (M-H)⁻.

Example 49

10

 $\underline{1\text{-}(4\text{-Fluorophenyl})\text{-}3\text{-}[3\text{-}(4\text{-fluorophenyl})\text{-}3\text{-}hydroxypropyl}]\text{-}4\text{-}(4\text{-}\{N\text{-}[(S)\text{-}1\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}1\text{-}(t\text{-}(S)\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(t\text{-}(S)\text{-}(S)\text{-}(t\text{-}(S)\text{-}(S)\text{-}(t\text{-}(S)\text{-}(S)\text{-}(t\text{-}(S)\text{-}($ butoxycarbonyl)-5-(t-butoxycarbonylamino)pentyl]carbamoylmethoxy]phenyl)azetidin-2-one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4carboxymethoxyphenyl)azetidin-2-one (Method 2; 30 mg, 0.064 mmol), tert-butyl No-(tertbutoxycarbonyl)-L-lysinate (39 mg, 0.13 mmol), triethyl amine (0.036 ml, 0.26 mmol) and TBTU (31 mg, 0.096 mmol) were mixed in DMF (1.50 ml). The mixture was stirred for 16 hours and then diluted with water and toluene. The organic phase was washed with 15 hydrochloric acid, water, sodium bicarbonate solution and then water. IPA was added to the

organic phase and the solvents were removed in vacuo to give the title compound (39 mg, 81%), M/z 752.68 (M+H)⁺ and 750.79 (M-H)⁻.

Example 50

20 1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[(S)-1-(carboxy)-5-(amino)pentyl]carbamoylmethoxy}phenyl)azetidin-2-one

 $1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-\{N-[(S)-1-(t-1)-(t$ $but oxy carbonyl) - 5 - (t-but oxy carbonylamino) pentyl] carbamoylmethoxy \} phenyl) az etidin-2-one$ (Example 49; 39 mg, 0.052 mmol) was kept in formic acid (2 ml) for 64 hours. The acid was 25 removed in vacuo and the residue was dissolved in methanol (4 ml) and aqueous ammonia (25%, 0.4 ml). After 16 hours the solvent was removed in vacuo and the residue was purified by preparative HPLC using a gradient of MeCN/ammonium acetate buffer to give the title compound (7 mg, 23%). NMR (CD₃OD, 400 MHz) 7.4-7.2 (m, 6H), 7.05-6.95 (m, 6H), 4.8 (m, 1H), 4.65-4.6 (m, 1H), 4.5 (s, 2H), 4.35-4-3 (m, 1H), 3.1-3.05 (m, 1H), 2.9-2.8 (m, 2H), 30 2-1.6 (m, 6H), 1.5-1.2 (m, 4H).

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[2-(t-butoxycarbonyl)ethyl]carbamoylmethoxy}phenyl)azetidin-2-one

A mixture of 1-(4-fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-5 carboxymethoxyphenyl) azetidin-2-one (Method 2; 47 mg, 0.101 mmol), tert-butyl β-alaninate (48 mg, 0.33 mmol), triethylamine (0.07 ml, 0.5 mmol), and TBTU (42 mg, 0.13 mmol) were mixed in DMF (1 ml) and left overnight. The mixture was diluted with diethyl ether and washed with potassium hydrogen sulphate solution and sodium carbonate solution. The organic phase was dried (magnesium sulphate) and the solvent was removed in vacuo to give the title compound (38 mg, 64%). M/z 595.54 (M+H)⁺ and 593.61 (M-H)⁻.

Example 52

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[2-(carboxy)ethyl] carbamoylmethoxy}phenyl)azetidin-2-one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[2-(t-butoxycarbonyl)ethyl]carbamoylmethoxy}phenyl)azetidin-2-one (Example 51; 38 mg, 0.064 mmol) was dissolved in formic acid (2 ml). After 16 hours the acid was removed *in vacuo* with the aid of MeCN. After complete removal of the solvents the residue was dissolved in methanol (5 ml) and aqueous ammonia (25%, 1 ml). Hydrolysis was complete in 2 hours and purification by HPLC using a gradient of MeCN/ammonium acetate buffer gave the title compound (20 mg, 59%). NMR (CD₃OD, 400 MHz) 7.4-7.2 (m, 6H), 7.1-6.9 (m, 6H), 4.8 (m, 1H), 4.7-4.6 (m, 1H), 4.5 (s, 2H), 3.5 (t, 2H), 3.1-3.05 (m, 1H), 2.4 (t, 2H), 2-1.8 (m, 4H); m/z 539.42 (M+H)⁺ and 537.50 (M-H)⁻.

25 Example 53

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-[N-[(R)-1-(t-butoxycarbonyl)ethyl]carbamoylmethoxylphenyl)azetidin-2-one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxyphenyl)azetidin-2-one (Method 2; 30 mg, 0.064 mmol), tert-butyl D-30 alaninate hydrochloride (50 mg, 0.28 mmol), triethylamine (0.05 ml, 0.36 mmol) and TBTU (31 mg, 0.096 mmol) were stirred in DMF (1 ml) for 3 hours. The mixture was diluted with toluene and washed with water, hydrochloric acid, water, sodium bicarbonate solution and

water. IPA was added to the organic phase and the solvents were removed in vacuo to give 30 mg (79%) of the title compound. M/z 595.48 (M+H)⁺ and 593.56 (M-H).

Example 54

5 1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[(R)-1-(carboxy)ethyl]carbamoylmethoxy}phenyl)azetidin-2-one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-{N-[(R)-1-(t-butoxycarbonyl)ethyl]carbamoylmethoxy}phenyl)azetidin-2-one (Example 54; 30 mg, 0.05 mmol) was dissolved in formic acid (2 ml). After 16 hours the acid was removed in vacuo and the residue was dissolved in methanol (3 ml) and aqueous ammonia (25%, 0.2 ml). The progress was followed by HPLC and after completion the mixture was purified by HPLC using a gradient of MeCN/ammonium acetate buffer to give the title compound (17 mg, 63%). NMR (CD₃OD, 400 MHz) 7.4-7.2 (m, 6H), 7.1-6.9 (m, 6H), 4.8 (m, 1H), 4.7-4.6 (m, 1H), 4.5 (s, 2H), 4.3-4.2 (s, 1H), 3.1-3.05 (m, 1H), 2.2-1.8 (m, 4H), 1.5-1.4 (m, 3H).

15

Preparation of Starting Materials

The starting materials for the Examples above are either commercially available or are readily prepared by standard methods from known materials. For example, the following reactions are an illustration, but not a limitation, of some of the starting materials used in the 20 above reactions.

Method 1

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-t-butoxycarbonylmethoxyphenyl)azetidin-2-one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-hydroxyphenyl) azetidin-2-one (*J.Med Chem.* 1998, 41, 973-980; 50 mg, 0.122 mmol), tert-butylbromoacetate (24 μl, 0.165 mmol), sodium carbonate (80 mg, 0.76 mmol) and a catalytic amount of caesium carbonate were added to MeCN (3 ml) and the mixture was stirred for 1.5 hours. at 50°C. The solids were filtered off and the solvent was evaporated under reduced pressure.

Purification of the residue by column chromatography using DCM/EtOAc (100/7) as eluent gave 35 mg, (55 %) of the title compound. NMR (300 MHz): 1.45 (s, 9H), 1.8-2.1 (m, 4H), 2.25-2.3 (m, 1H), 3.05-3.15 (m, 1H), 4.5 (s, 2H), 4.55-4.6 (m, 1H), 4.75 (bs, 1H), 6.9-7.3 (m, 12H); m/z 524.3.

Method 2

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-carboxymethoxyphenyl) azetidin-2-one

1-(4-Fluorophenyl)-3-[3-(4-fluorophenyl)-3-hydroxypropyl]-4-(4-t-butoxycarbonyl methoxyphenyl)azetidin-2-one (Method 1; 50 mg, 0.096 mmol) was added to formic acid (3 ml) and the mixture was stirred for 1.5 hours. at room temperature. The solvent was evaporated under reduced pressure and methanol (3 ml) and triethylamine (150 μl) were added to the residue. The mixture was stirred for 2 hours. at room temperature and the solvents were evaporated under reduced pressure. The residue was purified by preparative HPLC using MeCN/ammonium acetate buffer (35:65) as eluent. The collected fractions were lyophilised to obtain 32 mg (56%) of the title compound. NMR (300 MHz, CD₃OD): 1.8-1.95 (m, 4H), 3.1 (bs, 1H), 4.4 (s, 2H), 4.55-4.65 (m, 1H), 4.8 (bs, 1H), 6.9-7.35 (m, 12H); m/z 466.1 (m-H).

15 Method 3

tert-Butyl N-((2R)-2-{[(benzyloxy)carbonyl]amino}-2-phenylethanoyl)glycinate

(2R)-{[(benzyloxy)carbonyl]amino}(phenyl)acetic acid (Z-(R)-Phg-OH) (10 g, 35.0 mmol) and tert-butylglycine hydrochloride (6.3 g, 37.4 mmol) was dissolved in DCM (200 ml) with 2,6-lutidine (8.2 ml, 70.4 mmol). After stirring 5 minutes at 0°C TBTU (12.4 g, 38.6 mmol) was added and stirring was continued 1 hours 30 minutes at 0°C and 3 hours 45 minutes at room temperature. The reaction mixture was washed with water (2 x 100 ml), dried (magnesium sulphate) and purified with flash chromatography (DCM:EtOAc 7:1→5:1) to give the title compound (13 g, 94 %). NMR (500 MHz): 1.45 (s, 9 H), 3.84 (d, 1 H), 4.00 (dd, 1 H), 5.10 (m, 2 H), 5.28 (br s, 1 H), 6.13 (br s, 1 H), 6.23 (br s, 1 H), 7.30-7.44 (m, 10 H).

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Method 4

tert-Butyl N-[(2R)-2-amino-2-phenylethanoyl]glycinate

tert-Butyl N-((2R)-2-{[(benzyloxy)carbonyl]amino}-2-phenylethanoyl)glycinate (Method 3; 12.8 g, 32.2 mmol) was dissolved in EtOH (99%, 200 ml) and toluene (50 ml).

Pd/C (10%, 0.65 g) was added and hydrogenation was performed at atmospheric pressure for 5 hours 30 minutes at room temperature. The reaction mixture was filtered through diatomaceous earth and the solvents were evaporated to give the title compound (8.4 g, 99 %).

NMR (600 MHz): 1.45 (s, 9 H), 3.93 (m, 2 H), 4.54 (s, 1 H), 7.31-7.42 (m, 5 H), 7.51 (br s, 1 H).

Method 5

5 <u>tert-Butyl N-((2R)-2-{[(benzyloxy)carbonyl]amino}-2-phenylethanoyl)-O-(tert-butyl)-L-</u> serinate

(2R)-{[(Benzyloxy)carbonyl]amino}(phenyl)acetic acid (Z-(R)-Phg-OH) (2.0 g, 7.0 mmol) and tert-butyl O-(tert-butyl)-L-serinate (2.0 g, 7.9 mmol) and 2.6-lutidine were dissolved in DCM (30 ml). After stirring 5 minutes at 0°C TBTU (2.5 g, 7.8 mmol) was added and stirring was continued 30 minutes at 0°C and 4 hours. at room temperature. The reaction mixture was washed with water (2 x 100 ml), dried and purified with flash chromatography (DCM) to give the title compound (3.3g, 97 %). NMR (300 MHz, CD₃OD): 1.05 (s, 9H), 1.45 (s, 9H), 3.4-3.8 (m, 2H), 4.5 (bs, 1H), 4.85 (s, 2H), 5.1 (s, 2H), 5.4 (s, 1H), 7.25-7.5 (m, 10 H).

15

Method 6

tert-Butyl N-[(2R)-2-amino-2-phenylethanoyl]-O-(tert-butyl)-L-serinate

tert-Butyl N-((2R)-2-{[(benzyloxy)carbonyl]amino}-2-phenylethanoyl)-O-(tert-butyl)-L-serinate (Method 5; 3.3 g, 6.8 mmol) was dissolved in EtOH (95%, 30 ml) and a cat amount of Pd/C (5%)(50% in water) was added and hydrogenation was performed at atmospheric pressure for 3 hours. at room temperature. The reaction mixture was filtered through diatomaceous earth and the solvent was evaporated to give the title compound (2.35 g, 98 %). NMR (500 MHz, CD₃OD): 1.1 (s, 9H), 1.45 (s, 9H), 3.45-3.8 (m, 2H), 4.5 (t, 1H), 4.55 (s, 1H), 4.85 (s, 2H), 7.3-7.5 (m, 5H).

25

Method 7

1-(4-Fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(t-butoxycarbonylmethoxy) phenyl]azetidin-2-one

A mixture of 1-(4-fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-(4-30 hydroxyphenyl)azetidin-2-one (Prepared according to Bioorg. Med. Chem. Lett 1996, 6, 1271-1274; 1.00 g, 2.53 mmol), t-butyl bromoacetate (0.42 ml, 2.79 mmol) and caesium carbonate (1.00 g, 3.07 mmol) in MeCN (10 ml) was stirred at 40°C for 90 minutes. The suspension was filtered and the solid material was washed with MeCN (5 ml) and EtOAc (5

ml). The filtrate was concentrated and the residue was purified by flash chromatography using a mixture of hexane and EtOAc (7:2) as eluent. The title compound was obtained as a colourless oil (1.045 g; 81 %). NMR (600 MHz) 1.45 (s, 9H), 2.25-2.45 (m, 2H), 3.20-3.30 (m, 1H), 4.00-4-10 (m, 1H), 4.10-4.20 (m, 1H), 4.50 (s, 2H), 4.80 (d, 1H), 6.75-7.00 (m, 8H), 7.20-7.30 (m, 4H); m/z: 501.2.

Method 8

1-(4-Fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(carboxymethoxy)phenyl]azetidin-2-one

A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenoxy)ethyl]-4-[4-(t-butoxycarbonylmethoxy)phenyl]azetidin-2-one (Method 7; 1.045 g, 2.051 mmol) in formic acid (4 ml) was stirred at room temperature for 22 hours. The solvent was removed under reduced pressure and the residue was dissolved in DCM (10 ml). The organic layer was successively washed with a saturated solution of sodium hydrogen carbonate (aq; 5 ml), water (5 ml) and brine (5 ml), dried and concentrated to give the title compound as a white solid (0.941 g; ~quantitative yield). NMR (400 MHz) 2.25-2.45 (m, 2H), 3.20-3.30 (m, 1H), 4.00-4.20 (m, 2H), 4.65 (s, 2H), 4.80 (d, 1H), 6.75-6.80 (m, 2H), 6.85-7.00 (m, 6H), 7.20-7.30 (m, 4H); m/z; 454.0.

20 Method 9

3-(R)-4-(R)-1-(Phenyl)-3-(phenylethylsulphanyl)-4-[4-(carboxymethoxy)phenyl]azetidin-2-one

3-(R)-4-(R)-1-(Phenyl)-3-(phenylethylsulphanyl)-4-[4-(t-butoxycarbonylmethoxy) phenyl]azetidin-2-one (Method 15; 220 mg) was stirred in formic acid (2 ml) for 20 hours at ambient temperature. The formic acid was then evaporated. Toluene was added and evaporated twice to give the title compound (180 mg). NMR 400 MHz, CD₃OD): 2.86-3.00 (m, 4H), 4.03 (d, 1H), 4.66 (s, 2H), 4.87 (d, 1H), 6.93-7.35 (m, 14H).

Method 10

30 <u>3-(R)-4-(R)-1-(Phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-[4-(carboxymethoxy)phenyl]</u> azetidin-2-one

A solution of 3-(R)-4-(R)-1-(phenyl)-3-(4-fluorobenzoylmethylsulphanyl)-4-(4-hydroxyphenyl)azetidin-2-one (synthesized according to WO 96/16037; 0.100 g, 0.245

mmol), caesium carbonate (0.040 g, 0.123 mmol) and t-butyl bromoacetate (0.019 ml, 0.129 mmol) in MeCN (0.5 ml) was stirred at room temperature for 10 minutes, after which more caesium carbonate (0.040 g, 0.123 mmol) and t-butyl bromoacetate (0.019 ml, 0.129 mmol) were added. After 7 hours water (5 ml) and AcOH (0.05 ml) were added to the reaction 5 mixture and the organic solvent was removed under reduced pressure. The water layer was extracted twice with DCM (2x5 ml) and the combined organic layers were washed with brine, dried over magnesium sulphate and concentrated. The residue was purified twice by flash chromatography using heptane:EtOAc (3:1) as eluent, which gave a colourless oil (0.066 g). M/z: 522.1. This oil was dissolved in formic acid (3ml) and the solution was stirred at room temperature for 18 hours. The solvent was removed under reduced pressure and the residue was purified by preparative HPLC, using a gradient of 20-50% MeCN in 0.1M ammonium acetate buffer as eluent. The title compound was obtained as a white solid (0.025 g; 22 %). NMR (CD₃COOD, 400 MHz) 4.20 (d, 1H), 4.25 (s, 2H), 4.70 (s, 2H), 5.00 (d, 1H), 6.90-7.10 (m, 2H), 7.00-7.40 (m, 9H), 8.00-8.10 (m, 2H); m/z: 465.9.

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Method 11

3-(R)-4-(R)-1-(Phenyl)-3-(thien-3-ylcarbonylmethylsulphanyl)-4-[4-(carboxymethoxy) phenyl]azetidin-2-one

A solution of 3-(R)-4-(R)-1-(phenyl)-3-(thien-3-ylcarbonylmethylsulphanyl)-4-(420 hydroxyphenyl)azetidin-2-one (synthesized according to WO 96/16037; 0.100 g, 0.253
mmol), caesium carbonate (0.043 g, 0.132 mmol) and t-butyl bromoacetate (0.019 ml, 0.126
mmol) in MeCN (6 ml) was stirred at room temperature for 10 minutes, after which more
caesium carbonate (0.040 g, 0.123 mmol) and t-butyl bromoacetate (0.019 ml, 0.126 mmol)
were added. After 7 hours water (7 ml) and AcOH (0.05 ml) were added and the solvent was
25 removed under reduced pressure. The water layer was extracted twice with DCM (2x3 ml)
and the combined organic layers were washed with brine, dried over magnesium sulphate and
concentrated. The residue was purified by flash chromatography using heptane:EtOAc (3:1)
as eluent, which gave 0.103 g of a colourless oil (m/z: 510.1). This oil was dissolved in
formic acid (3ml) and the solution was stirred for 18 hours at room temperature. The solvent
was removed under reduced pressure and the residue was dissolved in DCM. The solution
was washed two times with water and one time with brine, dried over magnesium sulphate
and concentrated. This gave a colourless oil which was used without further purification
(0.079 g). M/z: 453.9.

Method 12

1-(4-Fluorophenyl)-3-(2-chloroethyl)-4-(4-hydroxyphenyl)azetidin-2-one

A stirring mixture of 1-(4-fluorophenyl)-3-(2-chloroethyl)-4-[4-(benzyloxy)phenyl] azetidin-2-one (prepared according to Bioorg. Med. Chem. Lett 1996, 6, 1271-1274; 2.00 g, 4.88 mmol), Pd(OH)₂/C (0.500 g, 20%) and cyclohexene (6 ml) in MeOH (60 ml) was heated to 70°C. After 2 hours, the reaction mixture was cooled to room temperature and was filtered through diatomaceous earth. The solvent was removed under reduced pressure to give the title compound (1.57 g; ~quantitative yield). No further purification was necessary. NMR (CD₃OD, 400 MHz) 2.20-2.40 (m, 2H), 3.20-3.40 (m, 1H), 3.70 (t, 2H), 4.85 (d, 1H), 6.75-10 6.80 (m, 2H), 6.90-7.00 (m, 2H), 7.15-7.30 (m, 4H); m/z: 320.0.

Method 13

1-(4-Fluorophenyl)-3-[2-(4-fluorophenylthio)ethyl]-4-(4-hydroxyphenyl)azetidin-2-one

To a stirring solution of 1-(4-fluorophenyl)-3-(2-chloroethyl)-4-(4-hydroxyphenyl)

15 azetidin-2-one (Method 12; 0.750 g, 2.35 mmol) in MeCN (10 ml) was added 4fluorothiophenol (0.500 ml, 4.60 mmol) and triethylamine (0.500 ml, 3.59 mmol) at room
temperature. After 20 hours there were still start materiel left (approximately 20 %, LC/MS)
and more 4-fluorothiophenol (0.250 ml, 2.30 mmol) and triethylamine (0.170 ml, 1.22 mmol)
were added. After 24 hours, the solvent was removed under reduced pressure and the residue

20 was partitioned between water (20 ml) and EtOAc (20 ml). The organic layer was washed
with brine (5 ml), dried over magnesium sulphate and concentrated. The residue was refluxed
in heptane for 30 minutes before the title compound was filtered off as a grey solid (0.946 g;
98 %). NMR (CD₃OD, 400 MHz) 2.00-2.20 (m, 2H), 3.05 (t, 2H), 3.25 (dt, 1H), 4.75 (d, 1H),
6.75-6.80 (m, 2H), 6.90-7.05 (m, 4H), 7.15-7.40 (m, 6H); m/z: 412.0.

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Method 14

tert-Butyl (2S)-2-{[(2R)-2-amino-2-(4-hydroxyphenyl)acetyl]amino}butanoate hydrochloride tert-butyl (2S)-2-{[(2R)-2-{[(benzyloxy)carbonyl]amino}-2-(4-hydroxyphenyl)acetyl] amino}butanoate (Method 18, 47g, 106.2mmol) was dissolved in 400ml 95.5% ethanol. Pd/C (5%, 3.0g) was added and the mixture was hydrogenated under H₂(g) at 1bar pressure at ambient temperature. The hydrogenation was terminated after 20 hours and the catalyst was filtered off on SiO₂ and washed with ethanol. The filtrate was concentrated and the residue (ca 35g) was dissolved in 300ml MeCN. Pyridine hydrochloride (14g) was added and the mixture

was left to crystallize for 2.5 days. The formed salt was filtered off and washed with 2 x 50ml MeCN. The solid was dried under vacuum at 40°C to yield 29.6 g (81%) of a white crystalline product. NMR (300MHz, DMSO-d₆): 0.64 (t, 3H), 1.39 (s, 9H), 1.40-1.70 (m, 2H), 3.98-4.04 (m, 1H), 4.90 (brs, 1H), 6.78 (d, 2H), 7.32 (d, 2H), 8.63 (brs, 3H), 8.79 (d, 1H), 9.83 (brs, 1H).

Method 15

3-(R)-4-(R)-1-(Phenyl)-3-(phenylethylsulphanyl)-4-[4-(t-butoxycarbonylmethoxy)phenyl] azetidin-2-one

A mixture of 3-(R)-4-(R)-1-(phenyl)-3-(phenylethylsulphanyl)-4-(4-hydroxyphenyl) azetidin-2-one (synthesized according to WO 96/16037; 0.5g, 1,33 mmol), t-butyl bromoacetate (0.31g, 1.58mmol), sodium carbonate (0.56g, 5.28mmol) and cesium carbonate (0.12g, 0.36mmol) in MeCN was stirred at 50°C overnight. The reaction mixture was filtered and the solvent was removed under reduced pressure. The residue was purified by chromatography (EtOAc:isohexane, 1:6) to give the title compound 220 mg (33%). M/z 490.1.

Method 16

1-(4-Fluorophenyl)-3-[2-(4-fluorophenylthio)ethyl]-4-[4-(t-butoxycarbonylmethoxy)phenyl]
20 azetidin-2-one

A suspension of 1-(4-fluorophenyl)-3-[2-(4-fluorophenylthio)ethyl]-4-(4-hydroxyphenyl)azetidin-2-one (Method 13; 0.800g, 1.944 mmol), t-butyl bromoacetate (0.32 ml, 2.17 mmol) and caesium carbonate (0.700 g, 2.15 mmol) in MeCN (15 ml) was stirred at room temperature for 2 hours. The solvent was removed under reduced pressure and the residue was partitioned between water (20 ml) and DCM (20 ml). The water layer was extracted once more with DCM (10 ml) and the combined organic layers were washed with brine, dried over magnesium sulphate and concentrated. The residue was purified by flash chromatography using heptane:EtOAc (4:1) as eluent. The title compound was obtained as a colourless oil (0.884 g; 87 %). NMR (400 MHz) 1.45 (s, 9H), 2.00-2.30 (m, 2H), 2.90-3.10 (m, 2H), 3.15-3.25 (m, 1H), 4.50 (s, 2H), 4.60 (d, 1H), 6.85-7.00 (m, 6H), 7.15-7.35 (m, 6H); m/z; 526.2.

Method 17

1-(4-Fluorophenyl)-3-[2-(4-fluorophenylthio)ethyl]-4-[4-(carboxymethoxy)phenyl]azetidin-2-one

A solution of 1-(4-fluorophenyl)-3-[2-(4-fluorophenylthio)ethyl]-4-[4-(t-5 butoxycarbonylmethoxy)phenyl]azetidin-2-one (Method 16; 0.880 g, 1.67 mmol) in formic acid (5 ml) was stirred at room temperature for 19 hours. The solvent was removed under reduced pressure and the residue was dissolved in DCM (25 ml). The organic layer was washed twice with water (1x10 ml and 1x5 ml) and once with brine (5 ml), dried over magnesium sulphate and concentrated. This gave the title compound as a colourless oil (0.800 g; ~quantitative yield). NMR (CD₃COOD, 400 MHz) 2.10-2.30 (m, 2H), 3.10 (dt, 2H), 3.30-3.40 (m, 1H), 4.75 (s, 2H), 4.80 (d, 1H), 6.95-7.05 (m, 6H), 7.25-7.40 (m, 6H); m/z: 470.2.

Method 18

tert-Butyl (2S)-2-{[(2R)-2-{[(benzyloxy)carbonyl]amino}-2-(4-hydroxyphenyl)acetyl]amino}

15 butanoate

(R)-N-Benzyloxycarbonyl-4-hydroxyphenylglycine (J. Chem. Soc. Perkin Trans. 1, EN, 7, 1991, 1629-1635; 24.9g, 82.6mmol), (S)-2-aminobutyric acid *t*-butyl ester hydrochloride (18.6g, 95.0mmol) and *N*-methylmorpholine (23.0g, 227.4mmol) were dissolved in 220 ml DMF. TBTU (33.7g, 105.0mmol) was added in portions over 10min. The reaction mixture was stirred for 1 hour at ambient temperature. Approximately 100ml solvent was evaporated from the solution. Water (250ml) was added to the remaining solution, which caused the product to precipitate. The mixture was left overnight then the solid was filtered off and washed with 30% methanol (200ml) and hexane (100ml). The solid was dispersed in 100ml t-butyl methyl ether and stirred for 1 hour. The solid was filtered off, washed with t-25 butyl methyl ether (100ml) and dried under vacuum at 40°C to yield 34.7g (95%). NMR (300MHz, DMSO-d₆): 0.71 (t, 3H), 1.37 (s, 9H), 1.40-1.70 (m, 2H), 3.91-4.01 (m, 1H), 5.02 (d, 2H), 5.23 (d, 1H), 6.67 (d, 2H), 7.22 (d, 2H), 7.27-7.36 (m, 5H), 7.67-7.74 (m, 1H), 8.32 (d, 1H), 9.37 (brs, 1H).